

Catalog

MagnaGear XTR® gear reducers

Gearing

DODGE®

Power and productivity
for a better world™

ABB

MagnaGear XTR® gear reducers

We provide motors, generators and mechanical power transmission products, services and expertise to improve customers' processes and optimize the total cost of ownership over the total life cycle of our products, and beyond.



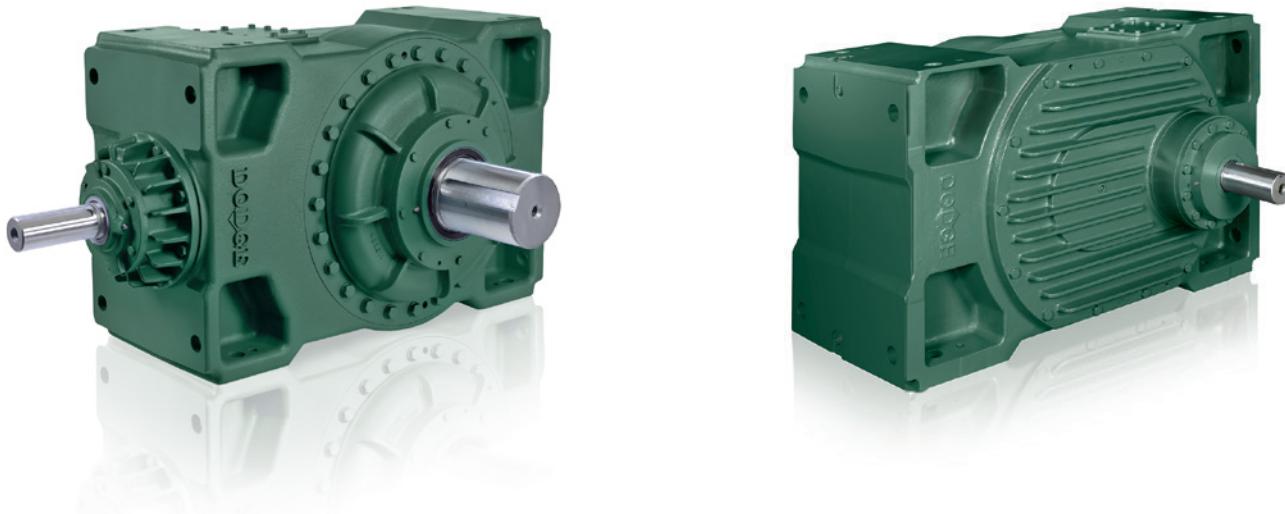
MagnaGear XTR® gear reducers

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MagnaGear XTR® gear reducers

Features and benefits

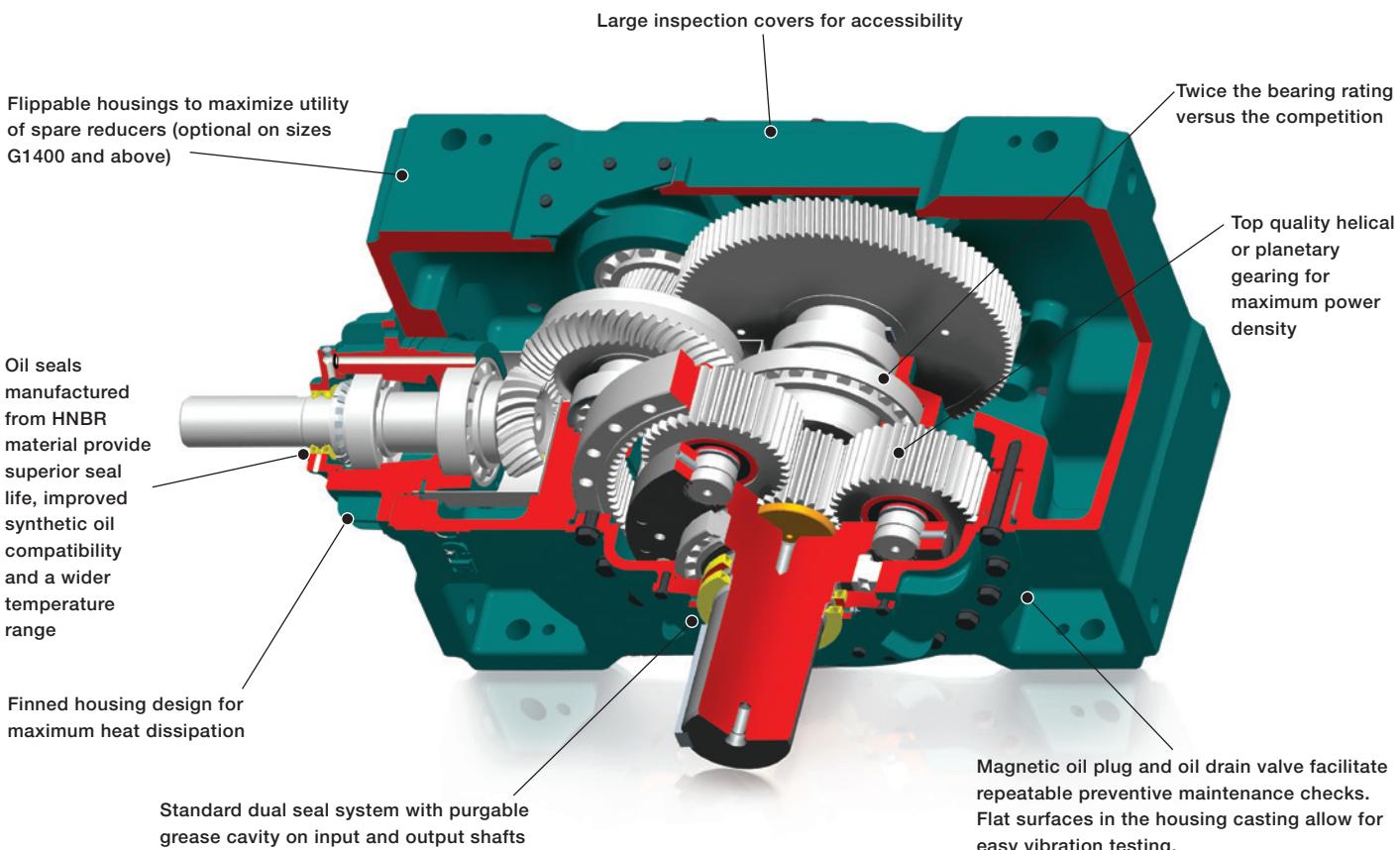


Built to perform

For decades, Dodge gear reducers have delivered reliability in the tough applications found in industries such as mining, aggregate and grain handling. Engineered with Dodge planetary and helical gearing designs, the MagnaGear XTR is an ideal solution for high torque applications in challenging environments. With design features like industry leading bearing ratings, standard dual seal systems and EP lubricant compatible backstops, the MagnaGear XTR is built to provide maximum uptime and long-term value.

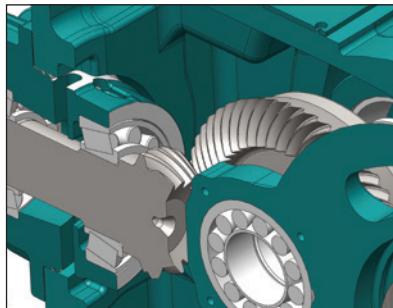
A powerful solution

With 12 case sizes, MagnaGear XTR reducers cover a torque range of 11,300 Nm to 395,000 Nm in a power dense design. Input ratings range from 20 kW to 3240 kW, making this reducer line well suited for a variety of high torque applications. The MagnaGear XTR also has hollow shaft capabilities to 200 mm and Dodge Moment Couplings can be used in shaft mounting applications up to a 465 mm diameter.



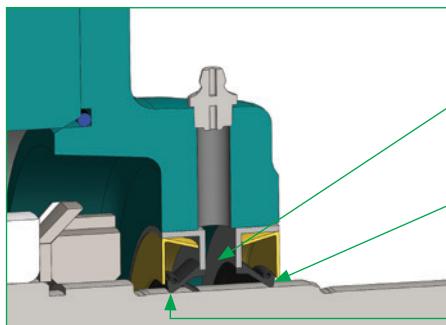
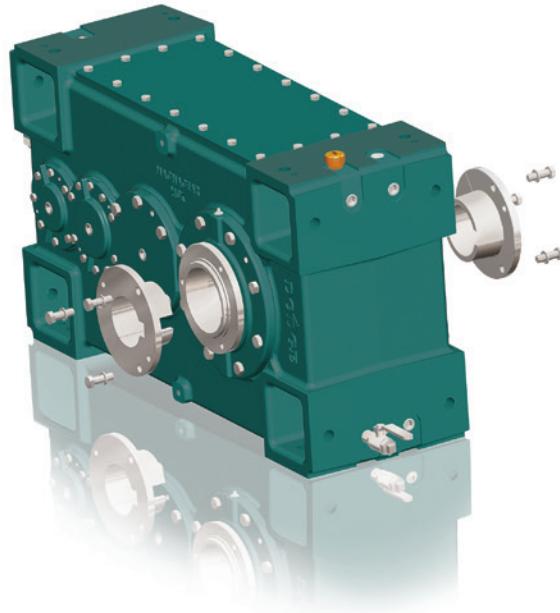
MagnaGear XTR® gear reducers

Features and benefits



Heavy-duty bearing design

MagnaGear XTR reducers feature bearings with an unadjusted L-10 rating that is over twice that of most gear reducer manufacturers.



Dual seal system

All MagnaGear XTR reducers feature a dual seal system on both the input and output shafts. The inner seal keeps the oil inside the gear reducer. The outer seal keeps contaminants out. In addition, a purgable grease cavity between the seals creates another barrier to capture any contaminants before they can enter the reducer.

The oil seal is made from HNBR material, which offers a wide operating temperature range and excellent compatibility with today's synthetic oils.

Twin-tapered bushing shaft mounting system

The twin-tapered bushing system, patented in 1974, is available on MagnaGear XTR sizes G100 through G390, as well as the G600. It can be used to mount the reducer on shaft diameters from 60 mm to 200 mm.

This innovative system utilizes a tapered bore which allows for ease of installation and removal, even after the reducer has been in service for extended periods. Having a bushing on both sides of the reducer allows for maximum torque transmission and minimizes wobble. Twin-tapered bushings can be utilized on commercial grade shafts, which is an advantage over shrink disk systems that require extremely tight shaft tolerances.

Parallel				
MagnaGear XTR	Nm	kW	Hp	Gear Ratio
Model	Torque rating	rating range	rating range	
G100	11630	20 - 190	40 - 290	8:1 - 63:1
G150	18750	40 - 300	60 - 460	8:1 - 63:1
G210	25760	60 - 420	90 - 640	8:1 - 63:1
G285	35810	90 - 610	140 - 930	8:1 - 63:1
G390	49140	120 - 830	190 - 1270	8:1 - 63:1
G525	64280	360 - 1040	560 - 1540	8:1 - 28:1
G600	74340	190 - 1160	300 - 1720	8:1 - 63:1
G700	83830	470 - 1450	730 - 2130	8:1 - 28:1
G920	110270	630 - 1900	970 - 2840	8:1 - 28:1
G1400	150660	590 - 1730	950 - 2810	12:1 - 40:1
G2100	233130	910 - 2680	1470 - 4350	12:1 - 40:1
G3500	389240	1530 - 3080	2470 - 5010	18:1 - 40:1

Right angle				
MagnaGear XTR	Nm	kW	Hp	Gear Ratio
Model	Torque rating	rating range	rating range	
G100	11630	20 - 120	40 - 190	12:1 - 63:1
G150	18640	40 - 200	70 - 310	12:1 - 63:1
G210	25640	60 - 280	100 - 430	12:1 - 63:1
G285	35810	90 - 360	140 - 560	12:1 - 63:1
G390	44510	110 - 430	170 - 660	12:1 - 63:1
G525	68240	170 - 680	260 - 1010	12:1 - 63:1
G600	78520	190 - 680	300 - 1010	12:1 - 63:1
G700	89140	220 - 940	340 - 1380	12:1 - 63:1
G920	117500	300 - 1200	460 - 1760	12:1 - 63:1
G1400	153210	390 - 1860	600 - 2880	12:1 - 63:1
G2100	237180	600 - 2790	940 - 4320	12:1 - 63:1
G3500	396110	1030 - 3240	1600 - 5010	18:1 - 63:1

Approximate power ratings at 1.0 SF

Assumes 1750 RPM for Hp ratings and 1450 RPM for kW ratings

MagnaGear XTR® gear reducers

Options and accessories

Desiccant breather with filter

The Dodge desiccant breather delivers maximum protection for Dodge gearing operating in harsh environments. This breather protects lubricants from humidity and keeps out even the smallest particulates that can destroy the effectiveness of your reducer. The Hydra-Lock desiccant breather will reduce wear, extend oil and filter life and provide maximum value.

Foam pad

Reduces oil mist exhalation. Ensures outgoing air is evenly disbursed through the filters and desiccant.

Resilient

polycarbonate body

Shock absorbing, clear casing provides reliable service and easy maintenance.

Desiccant material

Silica gel absorbs water from incoming air. Indicates condition by change of color from blue to pink.

Filter element

Patented polyester filter removes contamination to 3-micron.

Threaded mounting

Easily replaces standard filter/breather cap with one of several adapters.

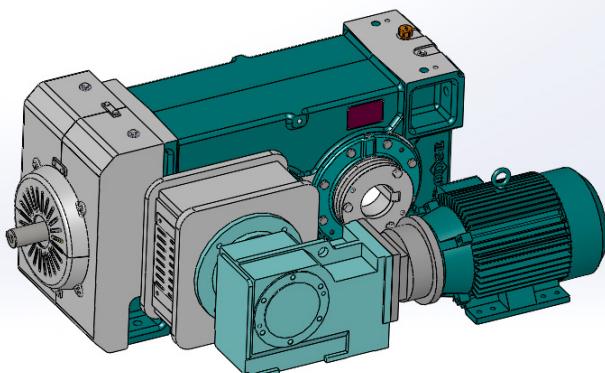
Interior Check Valve System

Provides system pressurization, protecting system integrity and reduction of particle contamination. Plugs keep unit inactive until use.



Inching drives

Inching drives allow the MagnaGear XTR to be operated at a lower than normal output speed (standard inching drive speed is 10% of normal output speed). A lower speed allows easy positioning of a conveyor belt or bucket elevator for inspection or repairs. In colder climates inching drives can be used to slowly move the entire system, preventing issues related to freezing equipment during times of non-production.



MagnaGear XTR® gear reducers

Mounting options

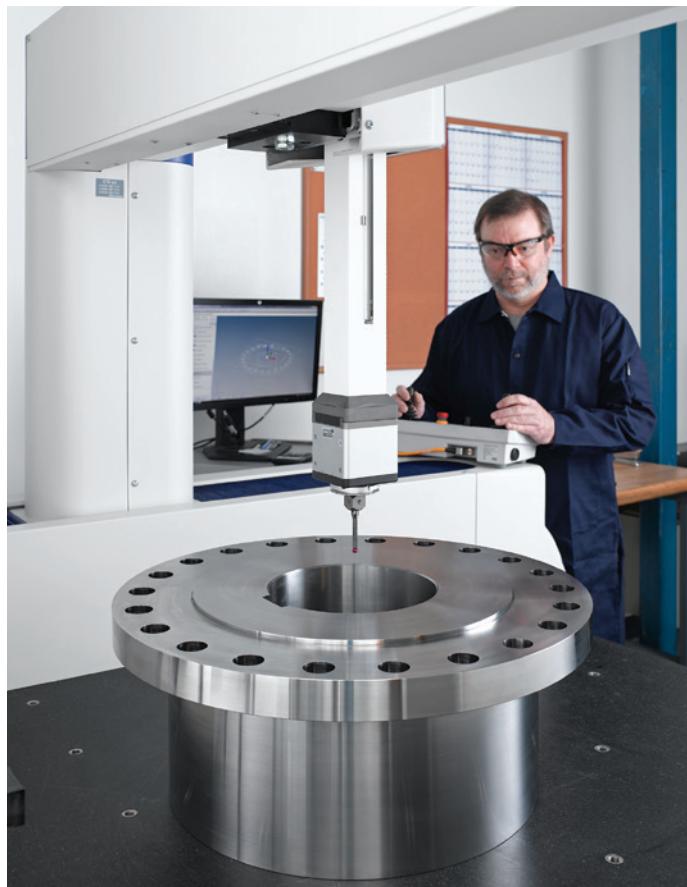
DM Moment couplings

Highly engineered for rigorous applications

Dodge DM Moment couplings are specifically designed to make the rigid connection between the output shaft of the MagnaGear XTR and driven equipment. Highly engineered to meet the most rigorous application requirements, these couplings are capable of handling both the required application torque and the bending moment forces of the suspended weight of the drive package.

A cost saving option

DM Moment couplings enable large gear boxes to become alignment-free drives, allowing customers to save money by eliminating the time consuming process of aligning a gearbox assembly to the head pulley shaft. These couplings also eliminate the expense associated with the additional structural fabrication required for base-mounted drives.



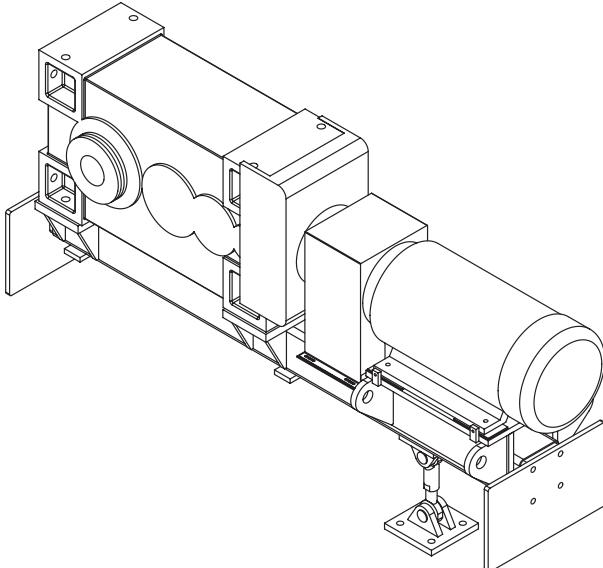
Moment couplings require tight tolerances and precision machining. Every Dodge DM Moment coupling is checked for 100% accuracy using a coordinate measurement machine (CMM).



The Dodge DM Moment coupling is specifically designed to make the rigid connection between the output shaft of the gearbox and driven equipment.

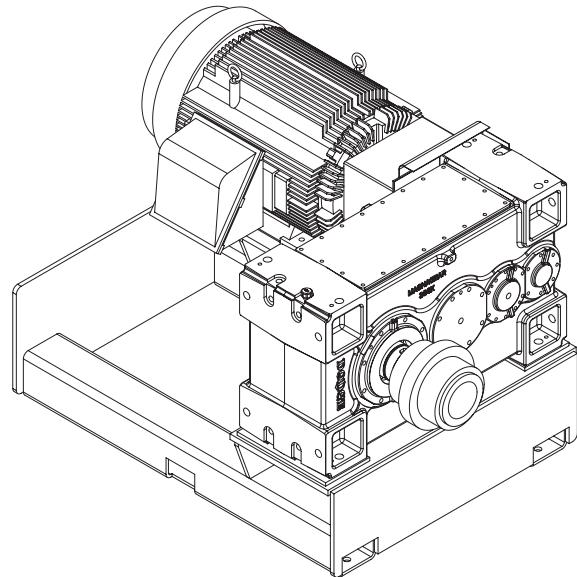
MagnaGear XTR® gear reducers

Mounting options



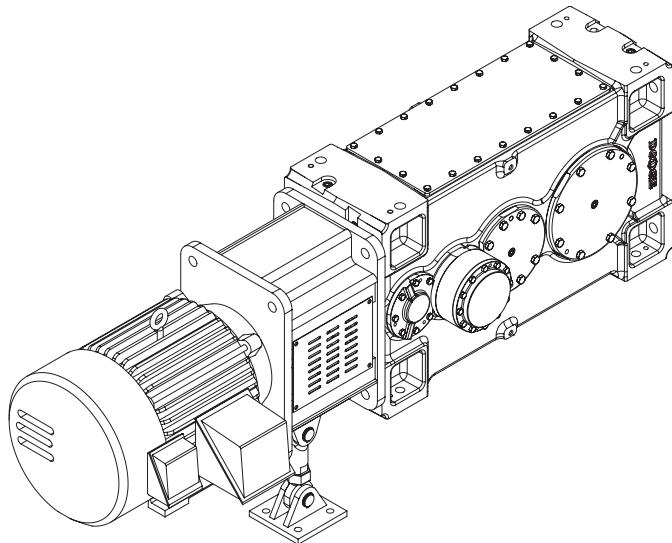
Swing bases

Swing bases are an ideal option for shaft mounting a MagnaGear XTR drive assembly. The swing base supports the foot mounted motor and drive coupling. The reducer is shaft mounted to the driven equipment using twin-tapered bushings or a Dodge Moment coupling. Each swing base is designed and fabricated to meet the exact drive requirements.



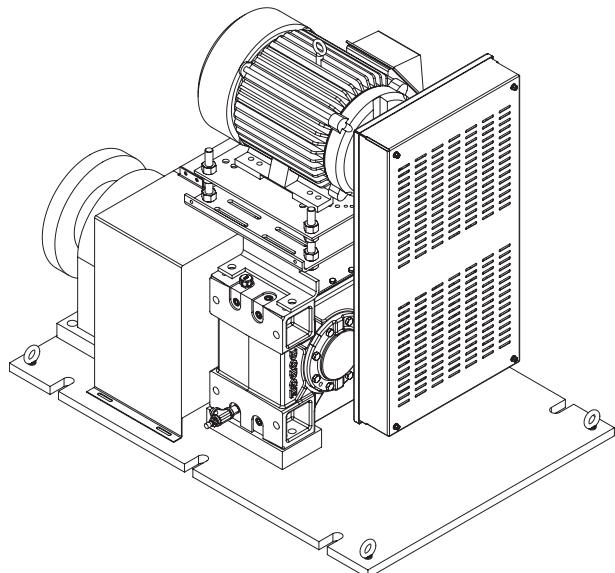
Solid bases

Solid bases allow the MagnaGear XTR reducer and motor to be mounted on a supporting structure. This eliminates the need for the driven equipment to support the drive.



Tunnel housings

Tunnel housings allow the drive motor to be flange mounted to the MagnaGear XTR in a shaft mount drive arrangement. The motor utilizes a B5 or a B14 flange to mount to the tunnel housing. The reducer is also mounted to the tunnel housing. The MagnaGear XTR is shaft mounted to the driven equipment using twin-tapered bushings or a Dodge Moment coupling. This convenient drive arrangement requires no shaft alignments.

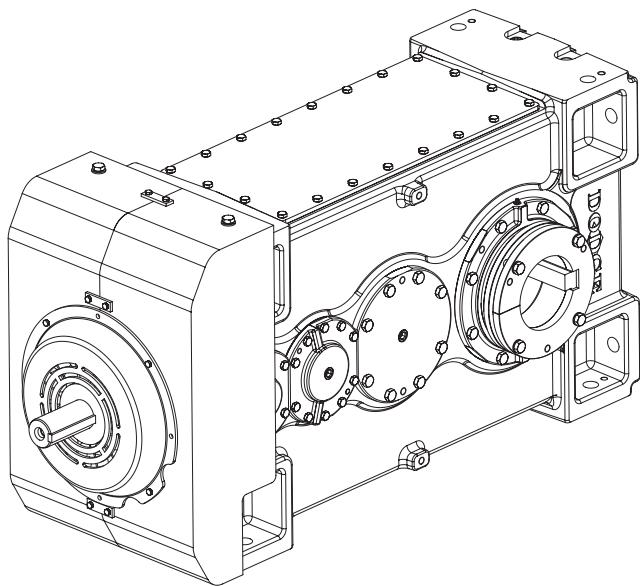


Top motor mounts

Top motor mounts provide a compact mounting arrangement when installation space is limited. The input motor is mounted on top of the MagnaGear XTR and a belted connection is used to the input shaft. The belt connection can provide additional ratio to the system if a lower output speed is required.

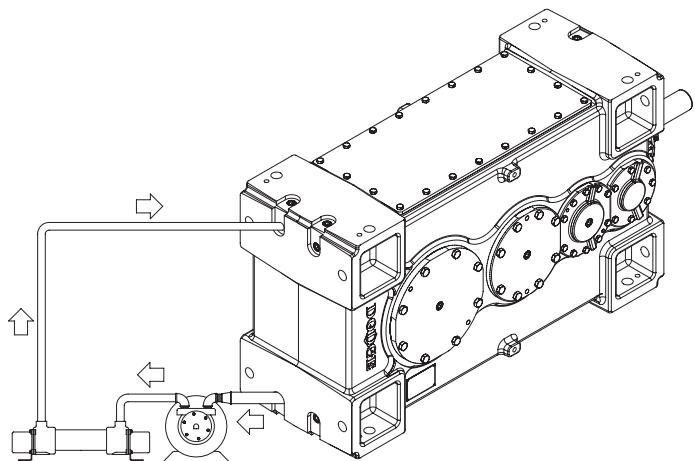
MagnaGear XTR® gear reducers

Mounting options



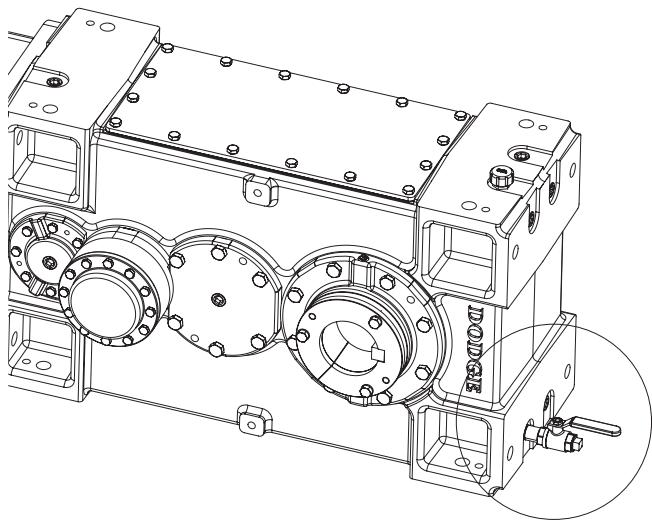
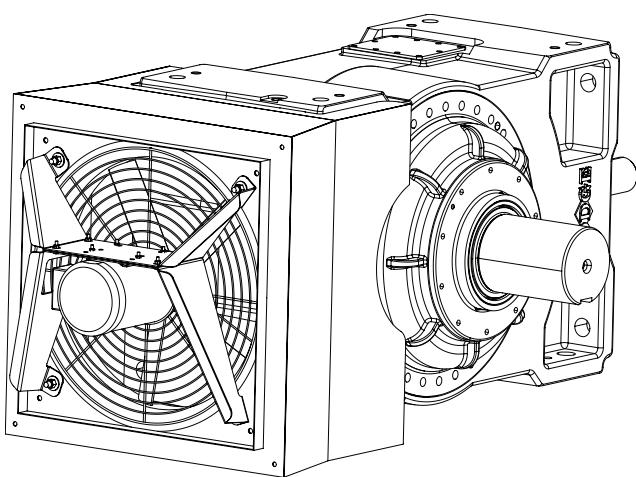
Shaft fans

Shaft fans are a convenient way to provide additional cooling to the gear reducer. Dual directional fans provide cooling in either direction of rotation. The uni-directional option provides more air flow, but can only be used in one direction of rotation.



Heat exchangers

Heat exchanger packages can provide cooling for the toughest thermal applications. Heat exchanger packages are designed for the application requirements and are available in oil to air and oil to water options.



Electric fans

When additional cooling beyond a shaft fan is required, electric fans provide a significant increase in air flow. Electric fan motors are available in a wide variety of voltages. Thermocouples can easily be included with the MagnaGear XTR to monitor the reducer oil temperature.

Condition monitoring provisions

All MagnaGear XTR reducers include a magnetic drain plug and oil drain valve which are helpful when monitoring the condition of the reducer oil. Flat tabs are cast in the housings in strategic locations to make it easier to take consistent vibration measurements.

MagnaGear XTR® gear reducers

Nomenclature

Reducer designation	G	525	H	R	S	L	3-25	RATIO
Case size	G	= MagnaGear XTR						
100								8
150								9
210								10
285								11.2
390								12.5
525								14
600								16
700								18
920								20
1400								22.4
2100								25
3500								28
Reducer configuration	H	= Horizontal						31.5
Shaft configuration	R	= Right angle						35.5
Solid/hollow shaft	P	= Parallel						40
Solid/hollow shaft	S	= Solid						45
Solid/hollow shaft	H	= Hollow						50
Left hand/right hand output shaft	L	= Left hand output						56
Left hand/right hand output shaft	R	= Right hand output						63
Gearing stages	2	= 2 Stage						
Gearing stages	3	= 3 Stage						

Nomenclature example: G525HRSL3-25

MagnaGear XTR® gear reducers

Specifications

General specifications for MagnaGear XTR reducers to 395,000 Nm

MagnaGear XTR speed reducers are a 2 or 3 stage reduction in a parallel or right angle shaft configuration. Gearing type is helical, bevel helical and planetary. Output shaft is solid or hollow with a twin taper bushing. Mounting configurations include foot or shaft mounting and standard mounting accessories include solid base, swing base and tunnel housing. Cooling systems include a shaft mounted fan, electric fan or external cooling system with an oil to air or oil to water heat exchanger.

Gearing

MagnaGear XTR sizes G100 through G390 and G600 utilize helical or bevel helical gearing. Sizes G525 and G700 through G3500 utilize helical or bevel helical gearing with a planetary gear output.

Gear materials are a carburizing grade alloy steel which meets gear material grade MQ per ISO 6336. All gearing is case carburized to ensure a high surface durability and resilient tooth core for greater impact resistance and longer service life.

Bevel, helical, planet gears and sun pinion are ground after heat treating and carburizing to a ISO grade 6 standard which is equivalent to an AGMA A6 minimum quality level.

Castings

MagnaGear XTR housings for sizes G100 through G920 are constructed of Class 30 gray iron and are suitable for horizontal output shaft mounting on 4 sides

G100 through G920 housings are a mono-block construction. MagnaGear XTR sizes G525, G700 and G920 have oversized assembly covers for ease of maintenance. G100 through G920 housings include cast cooling fins for greater thermal horsepower capabilities.

MagnaGear XTR housings for sizes G1400 through G3500 are constructed of ASTM A36 steel or equivalent. Standard housings have one horizontal output shaft mounting position with an optional second mounting position to allow the reducer to be flipped 180 degrees.

G1400 through G3500 housings are a split case construction for ease of maintenance.

All housings include bolted end covers instead of bore plugs. Housings and assembly covers are precision matched to ensure proper gear alignment.

Pipe fittings and plugs are NPT.

Lubrication

Gearing is splash and dip lubricated. Bearings are lubricated by dip and by gravity feed. A pressure lubrication system may be required on sizes G1400 through G3500, depending on the application.

Mineral based EP oils are the preferred lubricant, suitable for operating temperatures up to 93°C as well as for low ambient temperatures down to -4°C. For applications outside this temperature range, synthetic lubricants which are suitable for operating temperatures up to 100°C as well as for low ambient temperatures down to -26°C may be used.

Recommended oil viscosity ISO grade is 220EP to 320EP, depending on output RPM and ambient temperature.

MagnaGear XTR reducers are compatible with rust and oxidation inhibiting (R&O) and polyalpha olefin (PAO) lubricants

Bearings

Bearings are spherical roller type on planetary gears, all others are tapered roller type.

Bearings ratings are based on a minimum unadjusted L-10 life of 5000 hours, providing a minimum 25,000 hour average life.

Sealing

Input and output shaft seals are a tandem radial lip arrangement. Between the tandem seals is a grease purge cavity.

Premium hydrogenated nitrile butadiene rubber (HNBR) oil seals are protected by an excluder lip auxiliary seal.

Shafts

MagnaGear XTR sizes G100 through G390 and G600 are available with a twin-tapered bushing hollow output shaft. The taper bushing is manufactured from ductile iron.

Shaft extensions are metric dimensions.

Backstops

Backstops are a centrifugal throw out, lift off design which eliminates sprag sliding and reduces wear. Backstops are integrally mounted on the input shaft of parallel MagnaGear XTR reducers or on the intermediate shaft of right angle reducers.

Backstops are lubricated by the oil in the reducer and are EP and synthetic oil compatible.

MagnaGear XTR® gear reducers

Selection guide – kilowatt method of selection

Step 1: Determine service factor

Refer to the recommended service factor tables on pages 15 and 16.

Step 2: Calculate equivalent kilowatt rating required

Multiply the actual kilowatts to be transmitted by the service factor obtained from step 1.

Step 3: Calculate required ratio

Divide the high speed shaft r/min by the low speed shaft r/min.

Step 4: Determine unit size and ratio

Refer to the kilowatt rating tables on page 18 for right angle and pages 24 and 25 for parallel. Find the correct reduction ratio in the left hand column. Select the row with the correct input speed and output speed in the next two columns, trace right on this row into the table and find the kilowatt rating equal to or greater than the equivalent kilowatts obtained from step 2.

Step 5: Check thermal ratings

Compare the actual kilowatts to be transmitted (without service factor) with the thermal kilowatt rating of the selected gear reducer by referring to the thermal kilowatt rating tables on pages 20 through 23 for right angle and pages 28 through 31 for parallel. If the actual transmitted kilowatts exceed the thermal capacity, a shaft driven auxiliary cooling fan, electric auxiliary cooling fan or a heat exchanger may be added to provide additional thermal capacity. In some cases, a larger reducer may be required.

Step 6: Check overhung and thrust loads

Consult your local ABB sales office if external thrust loads or overhung loads are present.

Step 7: Check dimensions

See applicable pages for dimensions, weights and part numbers.

Kilowatt method of selection example

A heavy-duty belt conveyor application requires the drive pulley to operate at 41 r/min. The electric motor which will be used to power the conveyor has a 110 kW rating and operates at 1500 r/min. The duty cycle is 24 hours per day. Ambient conditions at the installation site are a temperature of 30 degrees Celsius and an altitude of 1500 meters above sea level. A right angle shaft reducer suitable for shaft mounting is required.

Step 1: Determine service factor

From the recommended service factors table on page 15, locate "Conveyors heavy duty". "Belt" is one of the types of conveyors listed. Under the column titled "10+ Hrs. /day service" find the recommended service factor which is 1.50.

Step 2: Calculate equivalent power rating

Multiply the motor kilowatt rating by the service factor ($110 \times 1.50 = 165$) to get the equivalent rating of 165 kW.

Step 3: Calculate required ratio

Divide the high speed shaft r/min by the low speed shaft r/min ($1500 / 41 = 36.6$) to get the required ratio of 36.6:1.

Step 4: Determine unit size and ratio

Refer to the kilowatt ratings table for right angle shaft MagnaGear XTR reducers on page 18. The left column lists the available nominal ratios. Follow down the ratio column to the closest nominal ratio to the 36.6:1 required ratio and find 35.5:1. Find the row with a 1500 r/min input shaft speed and a 42 r/min output speed in the next two columns. Trace this row to the right until the kilowatt rating equals or exceeds the calculated equivalent rating of 165kW and find 194kW listed under a MagnaGear XTR G390 reducer.

MagnaGear XTR® gear reducers

Selection guide – kilowatt method of selection

Step 5: Check thermal ratings

Refer to the thermal kilowatt rating table for right angle MagnaGear XTR reducers with a 1500 r/min input speed and 20 degrees Celsius ambient temperature on page 21. The left column lists the available nominal ratios in groups.

Locate the group of ratios that includes a 35.5:1 ratio and find the thermal ratings for the MagnaGear XTR G390 reducer. Using the table for a 20 degrees Celsius ambient temperature, the thermal rating without a fan is 116 kW, the thermal rating with a shaft fan is 164 kW, the thermal rating with a uni-directional shaft fan is 214 kW and the thermal rating with an electric fan is 340 kW.

These ratings must be adjusted for the actual ambient conditions. From the MagnaGear XTR thermal rating adjustment factor tables on page 17, find the multipliers for a 30 degrees Celsius ambient temperature and a 1500 meter altitude. Note the factor for a 30 degrees Celsius ambient is 0.89 and the factor for a 1500 meter altitude is 0.90. (Interpolation can be used to determine factors for values between those listed in the tables). An additional factor for maximum allowable oil sump temperature is also provided.

To determine the actual thermal kilowatt capacity of the reducer, multiply the thermal rating from the thermal kilowatt rating table by the adjustment factors.

Actual thermal kW capacity with no fan = $116 \times 0.89 \times 0.90 = 93$ kW.
Since 93 kW is less than the input motor rating of 110 kW, the reducer does not have adequate thermal capacity with no fan.

Actual thermal kW capacity with a shaft fan = $164 \times 0.89 \times 0.90 = 131$ kW. Since 131 kW exceeds the input motor rating of 110 kW, a shaft fan will provide adequate cooling for this application.

Step 6: Check overhung and thrust loads

Consult your local ABB sales office if overhung or thrust loading exists.

Step 7: Find reducer and accessories

Refer to page 40 for Dodge MagnaGear XTR G390 right angle reducer part numbers. The part number for the hollow shaft reducer is 449492. The part number for the shaft fan is on page 41 and is 451526.

In order to shaft mount the reducer a twin tapered bushing kit is required. Page 41 gives these part numbers. A twin-tapered bushing kit part number 454137 would be used with a driven shaft diameter of 160 mm. The exact ratio of the reducer is given on the kilowatt ratings table on page 18 and is 36.351:1.

Step 8: Check accessories

Consult your local ABB office to confirm the availability of any accessories not listed.

MagnaGear XTR® gear reducers

Selection guide – torque method of selection

To begin the torque method of selection determine the service factor, equivalent torque, and unit size using the same steps as outlined for the kilowatt method. However, in step 4 refer to the torque tables on page 19 for right angle and pages 26 and 27 for parallel to determine the gear reducer size. In step 5, in order to check the thermal ratings, convert the required torque without service factor to kilowatts by using the following formula:

$$\text{Kilowatts} = \frac{\text{Torque} \times \text{Low Speed Shaft r/min}}{9.5488}$$

and compare the computed results with the thermal kilowatt ratings table on pages 20 through 23 for right angle and pages 28 through 31 for parallel.

Torque method of selection example

Running 10 hours a day, a heavy duty bucket elevator requires 22.4 kNm of torque at 41 r/min. The input motor speed is 1000 r/min. Ambient conditions at the installation are 35 degrees Celsius ambient temperature and an altitude of 500 meters. A reducer with a parallel shaft arrangement is required.

Step 1: Determine service factor

From the recommended service factor table on page 15, locate "Elevators – bucket – heavy duty" and under the column headed "3-10 Hrs./Day Service" locate the recommended service factor which is 1.50.

Step 2: Calculate equivalent torque

Multiply the system torque of 22.4 kNm by the service factor of 1.50 ($22.4 \times 1.50 = 33.6$) to get a 33.6 kNm equivalent torque.

Step 3: Calculate required ratio

Divide the high speed shaft r/min by the low speed shaft r/min ($1000 / 41 = 24.4$) to get the required ratio of 24.4:1.

Step 4: Determine unit size and ratio

Refer to the torque table for parallel MagnaGear XTR reducers on pages 26 and 27. The left column lists the available nominal ratios. Follow down the ratio column to the closest nominal ratio to the 24.4:1 required ratio and find 25:1. Find the row with a 1000 r/min input shaft speed and a 40 r/min output speed in the next two columns. Trace to the right in this row until the torque equals or exceeds the calculated equivalent torque of 33.6 kNm and find 34.8 kNm listed under a MagnaGear XTR G285 reducer.

Step 5: Check thermal ratings

In order to use the MagnaGear XTR thermal tables, the required torque value without service factor (22.4 kNm) must be converted to kilowatts:

$$\text{Kilowatts} = \frac{\text{Torque (kNm)} \times \text{Low Speed Shaft r/min}}{9.5488}$$

$$\text{Kilowatts} = \frac{22.4 \times (1000/25)}{9.5488} = 94 \text{ kW}$$

Refer to the thermal kilowatt rating table for parallel MagnaGear XTR reducers with a 1000 r/min input speed and a 20 degrees Celsius ambient temperature on page 31. The left column lists the available nominal ratios in groups. Locate the group of ratios that includes a 25:1 ratio and find the thermal ratings for the MagnaGear XTR G285 reducer.

The thermal rating without a fan is 133 kW, the thermal rating with a shaft fan is 167 kW, the thermal rating with a uni-directional shaft fan is 218 kW and the thermal rating with an electric fan is 339 kW. These ratings must be adjusted for ambient conditions.

From the MagnaGear XTR thermal horsepower rating adjustment factor tables on page 17, find the adjustment multipliers for a 35 degrees Celsius ambient temperature and a 500 meter altitude. Note the factor for a 35 degrees Celsius ambient temperature is 0.84 and the factor for 500 meters of altitude is 1.00 (Interpolation can be used to determine factors for values between those listed in the tables). An additional factor for maximum allowable oil sump temperature is also provided.

To determine the actual thermal kW capacity of the reducer, multiply the thermal kW given in the table by the adjustment factors. Actual thermal kW capacity = $133 * 0.84 * 1.00 = 112$ kW. Since 112 kW exceeds the calculated power required of 94 kW, no additional cooling is required for this application.

Step 6: Check overhung and thrust loads

Consult your local ABB sales office if overhung or thrust loading exists.

Step 7: Find reducer part number

Refer to page 38 to find the MagnaGear XTR G285 parallel shaft reducer with a 25:1 ratio. The part number for the reducer is 449417. The exact ratio of the reducer is given in the kW power ratings table on pages 24 and 25, and is 25.187:1.

Step 8: Check accessories

Include any accessories that may be required. In the case of an elevator application, a backstop is often specified. If a MagnaGear XTR with an integral backstop is required, refer again to page 38. The part number for the reducer is now 449426.

MagnaGear XTR® gear reducers

Recommended service factors

Application	Service		Service		Service	
	3 - 10 hrs/day	10+ hrs/day	3 - 10 hrs/day	10+ hrs/day	3 - 10 hrs/day	10+ hrs/day
Agitators						
Pure liquids	1.00	1.25	Continuous	1.25	1.50	
Liquids & solids	1.25	1.50	Intermittent	1.25	1.50	
Liquids - variable						
Density						
Apron conveyors						
Uniformly loaded or fed	1.00	1.25	Apron assembly, belt, bucket,			
Heavy duty	1.25	1.50	Chain, flight, oven, screw	1.00	1.25	
Apron feeders	1.25	1.50				
Assembly conveyors						
Uniformly loaded or fed	1.00	1.25	Apron, assembly, belt, bucket,			
Heavy duty	1.25	1.50	Chain, flight, oven, screw	1.25	1.50	
Ball mills	▲	▲				
Barge haul pullers	1.25	1.50				
Barking						
Drums (coupling connected)		2.00				
Mechanical		2.00				
Bar screens (sewage)	1.25	1.25				
Batchers (textile)	1.25	1.50				
Belt conveyors						
Uniformly loaded or fed	1.00	1.25	Ore or stone	1.75	2.00	
Heavy duty	1.25	1.50	Sugar		1.50	
Belt feeders	1.25	1.50				
Bending rolls						
(Machine)	1.25	1.50				
Blowers						
Centrifugal	1.00	1.25				
Lobe	1.25	1.50				
Vane	1.25	1.50				
Bottling machinery	1.00	1.25				
Brewing & Distilling						
Bottling machinery	1.00	1.25				
Brew kettles, cont. duty	1.25	1.25				
Can filling machines	1.00	1.25	Cutter head & jig drives	2.00	2.00	
Cookers - cont. duty	1.25	1.25	Maneuvering winches	1.25	1.50	
Mash Tubs - cont. duty	1.25	1.25	Pumps	2.00	2.00	
Scale hoppers - frequent starts	1.25	1.50	Screen drives	1.75	2.00	
Brick press (clay working)	1.75	2.00	Stackers, utility winches	1.25	1.50	
Briquette machines (clay working)	1.75	2.00				
Bucket						
Conveyors uniform	1.00	1.25				
Conveyors heavy duty	1.25	1.50				
Elevators cont.	1.00	1.25				
Elevators uniform	1.00	1.25				
Elevators heavy duty	1.25	1.50				
Calendars						
Rubber		1.50				
Textile	1.25	1.50				
Cane knives		1.50				
Can filling machines	1.00	1.25				
Card machines (textile)	1.25	1.50				
Car dumpers	1.75	2.00				
Car pullers	1.25	1.50				
Cement kilns	▲	▲				
Centrifugal						
Blowers, compressors,						
Discharge elevators,						
Fans or pumps	1.00	1.25				
Chain conveyors						
Uniformly loaded or fed	1.00	1.25				
Heavy duty	1.25	1.50				
Chemical feeders						
(sewage)	1.25	1.25				
Clarifiers	1.00	1.25				
Classifiers	1.25	1.50				
Clay working industry						
Brick press	1.75	2.00				
Briquette machines	1.75	2.00				
Pug mills	1.25	1.50				
Collectors (sewage)	1.25	1.25				
Compressors						
Centrifugal	1.00	1.25				
Lobe	1.25	1.50				
Reciprocating:						
Multi-cylinder	1.50	1.75				
Single cylinder	1.75	2.00				
Concrete mixers						
Continuous						
Intermittent						
Conveyors - uniformly						
Loaded or fed:						
Apron assembly, belt, bucket,						
Chain, flight, oven, screw						
Conveyors - heavy duty						
Not uniformly fed:						
Apron, assembly, belt, bucket,						
Chain, flight, oven, screw						
Cookers (brewing, distilling), (food)						
Cooling tower fans						
Cranes						
Crushers						
Ore or stone						
Sugar						
Dewatering screens						
(sewage)						
Disc feeders						
Distilling (see brewing)						
Double acting pumps						
2 or more cylinders						
Single cylinder						
Dough mixer (food)						
Draw bench (metal mills)						
carriage & main drive						
Dredges						
Cable reels, conveyors						
Cutter head & jig drives						
Maneuvering winches						
Pumps						
Screen drives						
Stackers, utility winches						
Dry dock cranes						
Dryers & coolers						
(Mills, rotary)						
Dyeing machinery (textile)						
Elevators						
Bucket - uniform load						
Bucket - heavy duty						
Centrifugal discharge						
Escalators						
Freight						
Gravity discharge						
Manual lifts, passenger						
Extruders						
General						
Plastics						
Variable speed drive						
Fixed speed drive						
Rubber						
Continuous screw						
Operation						
Intermittent screw						
Operation						
Fans						
Centrifugal						
Cooling towers						
Forced draft						
Induced draft						
Large (mine, etc.)						
Large industrial						
Light (small diameter)						
Feeders						
Apron, belt						
Disc						
Reciprocating						
Screw						
Flight						
Conveyors, uniform						
Conveyors, heavy						

MagnaGear XTR® gear reducers

Recommended service factors

Application	Service	
	3 - 10 hrs/day	10+ hrs/day
Mills, rotary		
Ball and rod mills		
With spur ring gear	2.00	
With helical ring gear	1.50	
Direct connected	2.00	
Cement kilns, dryers, coolers, pebble		
plain & wedge bar mills	1.50	
Tumbling barrels	1.75	2.00
Mixers (also see agitators)		
Concrete, cont. & int.	1.25	1.50
Constant density	1.00	1.25
Variable density	1.25	1.50
Nappers (textile)	1.25	1.50
Oil industry		
Chillers	1.25	1.50
Oil well pumping	†	†
Paraffin filter press	1.25	1.50
Rotary kilns	1.25	1.50
Ore crushers	1.75	2.00
Oven conveyors		
Uniform	1.00	1.25
Heavy duty	1.25	1.50
Paper mills (1)		
Agitator (mixer)	1.50	
Agitator for pure liquids	1.25	
Barking drums, barkers - mechanical	2.00	
Beater	1.50	
Breaker stack	1.25	
Calender (2)	1.25	
Chipper	2.00	
Chip feeder	1.50	
Coating rolls	1.25	
Conveyors		
Chip, bark, chemical	1.25	
Log (Incl. Slab)	2.00	
Couch Rolls	1.25	
Cutter	2.00	
Cylinder molds	1.25	
Dryers (2)		
Paper mach. & conveyor type	1.25	
Embosser	1.25	
Extruder	1.50	
Fourdrinier rolls - lumpbreaker, wire turning,		
Dandy & return rolls	1.25	
Jordan	1.50	
Kiln drive	1.50	
Mt. Hope & paper rolls	1.25	
Platter	1.50	
Presses (felt & suction)	1.25	
Pulper	2.00	
Reel (surface type) screens	1.25	
Chip, rotary	1.50	
Vibrating	2.00	
Size press	1.25	
Super calender (3)	1.25	
Thickener & washer -		
AC motor	1.50	
DC motor	1.25	
Vacuum pumps	1.50	
Wind & unwind stand	1.25	
Winders (surface type)	1.25	
Yankee dryer (2)	1.25	
Passenger elevators	†	†
Pebble mills	▲	▲
Plastics industry		
Primary processing		
Intensive internal mixers		
Batch mixers	1.75	1.75
Continuous mixers	1.50	1.50
Batch drop mill - 2 smooth rolls	1.25	1.25
Continuous feed, holding & blend mill	1.25	1.25
Compounding mill	1.25	1.25
Calenders	1.50	1.50

Application	Service	
	3 - 10 hrs/day	10+ hrs/day
Plastics industry (continued)		
Secondary processing		
Blow molders	1.50	1.50
Coating	1.25	1.25
Film	1.25	1.25
Pipe	1.25	1.25
Pre-plasticizers	1.50	1.50
Rods	1.25	1.25
Sheets	1.25	1.25
tubing	1.25	1.50
Plate planers	1.75	2.00
Printing presses	†	†
Proportioning pumps	1.25	1.50
Pug mills (clay)	1.25	1.50
Pullers (barge haul)	1.25	1.50
Pumps		
Centrifugal	1.00	1.25
Proportioning	1.25	1.50
Reciprocating		
Single act., 3 or more cylinder	1.25	1.50
Double act., 2 or more cylinder	1.25	1.50
Single act., 1 or 2 cylinder	†	†
Double act., 1 cylinder	†	†
Rotary gear, lobe, vane	1.00	1.25
Punch press; (gear driven)	1.75	2.00
Reciprocating		
Conveyors, feeders	1.75	2.00
Reciprocating compressors		
Multi cylinder	1.50	1.75
Single cylinder	1.75	2.00
Reversing direction		
Application	▲	▲
Rod mills		
Rotary		
Pumps	1.00	1.25
Screens (sand and gravel)	1.25	1.50
Rubber industry		
Intensive internal mixers	1.75	1.75
Batch mixers	1.50	1.50
Mixing mill - 2 smooth rolls (if using corrugated rolls, use the same service factors that are used for a cracker-warmer)	1.50	1.50
Batch drop mill - 2 smooth rolls	1.50	1.50
Cracker warmer - 2 rolls: 1 corrugated roll	1.75	1.75
Cracker - 2 corrugated rolls	2.00	2.00
Holding, feed & blend mill - 2 rolls	1.25	1.25
Refiner - 2 rolls	1.50	1.50
Calenders	1.50	1.50
Sand millers	1.25	1.50
Screens		
Air washing	1.00	1.25
Rotary-sand or gravel	1.25	1.50
Traveling water intake	1.00	1.25
Screw conveyors		
Uniform	1.00	1.25
Heavy duty or feeder	1.25	1.50
Scum breakers (sewage)	1.50	1.50
Sewage disposal		
Bar screens	1.25	1.25
Chemical feeders	1.25	1.25
Collectors	1.25	1.25
Dewatering screens	1.50	1.50
Scum breakers	1.50	1.50
Slow or rapid mixers	1.50	1.50
Thickeners	1.50	1.50
Vacuum filters	1.50	1.50
Shaker conveyors	1.75	2.00
Sheeters (rubber)		1.50
Single acting pump		
1 or 2 cylinders	†	†
3 or more cylinders	1.25	1.50
Skip hoist		
Slab pushers	1.50	1.50
Slitters (metal)	1.25	1.50

Application	Service	
	3 - 10 hrs/day	10+ hrs/day
Sludge collectors (sewage)	1.25	1.25
Soapers (textile)	1.25	1.50
Spinners (textile)	1.25	1.50
Steering gears		
Stokers	1.00	1.25
Stone crushers	1.75	2.00
Sugar industry		
Cane knives, crushers mill		1.50
Table conveyors		
(Non-reversing)		
Group drives	1.50	1.50
Individual drives	2.00	2.00
Reversing	†	†
Tenter frames (textile)	1.25	1.50
Textile industry		
Batchers, calenders	1.25	1.50
Card machines	1.25	1.50
Dry cans, dryers	1.25	1.50
Dyeing machinery	1.25	1.50
Knitting machinery	†	†
Looms, mangles, nappers, pads	1.25	1.50
Range drives	†	†
Slashers, soapers, spinners	1.25	1.50
Tenter framers, washers, winders	1.25	1.50
Thickness (sewage)	1.50	1.50
Tumbling barrels	1.75	2.00
Vacuum filters (sewage)	1.50	1.50
Vane blowers	1.25	1.50
Winches (dredges)	1.25	1.50
Winders (textile)	1.25	1.50
Windglass	†	†
Wire		
Drawing machines	1.25	1.50
Winding machines	1.50	1.50

† Consult your local ABB sales office

▲ See Mill, rotary

(1) Service factors for paper mill applications are applied to the nameplate rating of the electric motor at the motor rated base speed

(2) Using anti-friction bearings only. Use 1.50 for sleeve bearings

(3) When a super calender operates over a speed range of part constant horsepower and part constant torque and the constant horse power speed range is greater than 1.5:1, use a service factor of 1.00 at base speed. When operating at constant torque over the entire speed range or when the constant horsepower speed range is less than 1.5:1, a 1.25 service factor should be used.

MagnaGear XTR® gear reducers

Thermal ratings adjustment factors

To determine the actual thermal kW rating, multiply the rating from the 20°C thermal kW tables by the appropriate factors from the tables below. Please note that temperature adjustment factors are only applicable to the thermal ratings from the 20°C ambient temperature tables. Do not use with the 40°C ambient temperature tables.

$$\text{Actual Thermal kW} = \text{Thermal kW Rating from Table} \times B_{\text{ref}} \times B_A \times B_T$$

MagnaGear XTR thermal ratings

Ambient temperature adjustment factors

Required ambient temperature (°C)	B _{ref}
10	1.10
15	1.05
20	1.00
25	0.95
30	0.89
35	0.84
40	0.79
45	0.72
50	0.54

MagnaGear XTR thermal ratings

Altitude adjustment factors

Altitude (m)	B _A
Sea level - 999	1.00
1000 - 1999	0.90
2000 - 2999	0.83
3000 - 3999	0.76
4000 - 5000	0.68

MagnaGear XTR thermal ratings

Maximum allowable oil sump temperature adjustment factors

Maximum oil sump temperature (°C)	B _T
85	0.81
93	1.00
104	1.13

Thermal rating selection example

A MagnaGear XTR G525 with a shaft fan, right angle, 25:1 ratio will be operated with a 1500 r/min input motor. Ambient conditions at the installation site are 30°C temperature and 1500 m altitude.

Duty cycle will be 12 hours of continuous operation per day, maximum allowable oil sump temperature is 93°C. To calculate the actual thermal kW rating, find the rated thermal kW from the right angle thermal kW table for a 20°C ambient temperature and multiply by the appropriate rating factors. Interpolation can be used to determine factors for values between those listed in the tables.

$$\text{Actual thermal kW with no fan} = 126 \times 0.89 \times 0.90 = 101 \text{ kW}$$

$$\text{Actual thermal kW with shaft fan} = 282 \times 0.89 \times 0.90 = 226 \text{ kW}$$

$$\text{Actual thermal kW with uni-directional shaft fan} = 366 \times 0.89 \times 0.90 = 293 \text{ kW}$$

$$\text{Actual thermal kW with electric fan} = 481 \times 0.89 \times 0.90 = 385 \text{ kW}$$

MagnaGear XTR® gear reducers

Ratings – right angle shaft reducers – thermal power

MagnaGear XTR right angle shaft thermal ratings - 1800 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size											
		100	150	210	285	390	525	600	700	920	1400	2100	3500
12.5 - 18	No cooling	77	100	125	139	148	144	183	167	192	274	361	483
	Dual directional shaft fan	132	171	215	246	262	342	360	397	399	622	736	
	Uni-directional shaft fan	171	222	280	320	341	445	468	516	519			
	Electric fan	246	319	401	467	498	571	685	662	758	1096	1443	2413
20 - 28	No cooling	68	88	111	123	131	128	162	148	169	274	327	483
	Dual directional shaft fan	112	145	183	209	223	291	306	337	339	622	666	
	Uni-directional shaft fan	145	189	238	272	289	378	398	439	440			
	Electric fan	220	285	359	418	445	510	612	592	678	1096	1307	2413
31.5 - 45	No cooling	61	79	100	111	118	115	146	134	153	247	295	483
	Dual directional shaft fan	90	117	148	169	180	235	247	272	273	502	538	
	Uni-directional shaft fan	117	152	192	219	233	305	321	354	355			
	Electric fan	180	233	294	342	364	418	501	484	555	897	1069	2413
50 - 63	No cooling	54	70	88	97	104	101	128	117	134	217	258	483
	Dual directional shaft fan	75	98	123	141	150	196	206	227	228	420	449	
	Uni-directional shaft fan	98	127	160	183	195	255	268	296	297			
	Electric fan	161	208	262	305	325	373	447	433	495	801	955	2263

MagnaGear XTR right angle shaft thermal ratings - 1800 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size											
		100	150	210	285	390	525	600	700	920	1400	2100	3500
12.5 - 18	No cooling	61	79	99	110	117	114	145	132	151	216	285	381
	Dual directional shaft fan	104	135	170	194	207	271	284	314	315	491	581	
	Uni-directional shaft fan	135	176	221	253	269	352	370	408	410			
	Electric fan	194	252	317	369	393	451	541	523	599	865	1140	1906
20 - 28	No cooling	54	69	88	97	103	101	128	117	134	216	258	381
	Dual directional shaft fan	88	115	144	165	176	230	242	267	268	491	526	
	Uni-directional shaft fan	115	149	188	215	229	299	314	347	348			
	Electric fan	174	225	283	330	352	403	484	468	535	865	1032	1906
31.5 - 45	No cooling	48	63	79	88	93	91	115	106	121	196	233	381
	Dual directional shaft fan	71	93	117	133	142	185	195	215	216	397	425	
	Uni-directional shaft fan	93	120	151	173	184	241	254	280	281			
	Electric fan	142	184	232	270	288	330	396	383	438	709	845	1906
50 - 63	No cooling	42	55	69	77	82	80	101	93	106	171	204	381
	Dual directional shaft fan	60	77	97	111	119	155	163	180	180	331	355	
	Uni-directional shaft fan	77	100	127	145	154	201	212	234	235			
	Electric fan	127	164	207	241	257	295	353	342	391	633	754	1787

MagnaGear XTR® gear reducers

Ratings – right angle shaft reducers – thermal power

MagnaGear XTR right angle shaft thermal ratings - 1500 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	74	100	127	137	158	154	196	179	205	274	361
	Dual directional shaft fan	129	168	213	242	264	351	370	408	409	622	736
	Uni-directional shaft fan	168	219	277	315	343	457	481	530	532		
	Electric fan	233	302	381	443	472	541	649	628	719	1096	1364
20 - 28	No cooling	64	86	110	118	127	126	167	150	178	274	361
	Dual directional shaft fan	104	135	170	194	206	282	283	313	314	577	618
	Uni-directional shaft fan	135	175	220	252	268	366	369	407	408		
	Electric fan	207	268	338	394	419	481	577	558	638	1017	1212
31.5 - 45	No cooling	60	78	99	109	116	113	144	132	151	254	320
	Dual directional shaft fan	83	107	135	154	164	215	226	249	250	450	506
	Uni-directional shaft fan	107	139	175	200	214	279	293	324	325		
	Electric fan	168	217	274	319	340	390	467	452	517	824	982
50 - 63	No cooling	52	68	85	94	101	98	125	114	130	219	277
	Dual directional shaft fan	69	89	112	128	137	178	188	207	208	374	421
	Uni-directional shaft fan	89	116	146	167	178	232	244	269	270		
	Electric fan	149	193	243	283	302	346	415	401	459	699	833

MagnaGear XTR right angle shaft thermal ratings - 1500 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	59	79	100	108	125	122	155	141	162	216	285
	Dual directional shaft fan	102	133	169	192	209	278	292	322	323	491	581
	Uni-directional shaft fan	132	173	219	249	271	361	380	419	420		
	Electric fan	184	239	301	350	373	428	513	496	568	865	1078
20 - 28	No cooling	51	68	87	94	100	99	132	118	140	216	285
	Dual directional shaft fan	82	106	134	153	163	223	224	247	248	456	488
	Uni-directional shaft fan	107	138	174	199	212	289	291	321	323		
	Electric fan	164	212	267	311	331	380	456	441	504	803	957
31.5 - 45	No cooling	48	62	78	86	92	90	114	104	119	200	253
	Dual directional shaft fan	65	85	107	122	130	170	178	197	198	355	400
	Uni-directional shaft fan	85	110	139	158	169	220	232	256	257		
	Electric fan	133	172	216	252	268	308	369	357	409	651	776
50 - 63	No cooling	41	53	67	75	80	77	99	90	103	173	219
	Dual directional shaft fan	54	70	89	101	108	141	148	164	164	295	332
	Uni-directional shaft fan	71	91	115	132	140	183	193	213	214		
	Electric fan	118	153	192	224	238	273	328	317	363	552	658

MagnaGear XTR® gear reducers

Ratings – right angle shaft reducers – thermal power

MagnaGear XTR right angle shaft thermal ratings - 1200 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	78	106	135	146	160	160	209	188	219	274	361
	Dual directional shaft fan	123	160	200	230	244	320	337	370	372	622	736
	Uni-directional shaft fan	160	207	261	298	317	416	438	481	484		
	Electric fan	221	286	360	420	447	512	614	595	681	1029	1226
20 - 28	No cooling	64	87	110	119	131	130	170	153	178	274	361
	Dual directional shaft fan	93	120	152	173	185	258	259	280	281	516	580
	Uni-directional shaft fan	121	157	197	225	240	335	336	364	365		
	Electric fan	195	253	318	371	395	453	543	525	601	910	1084
31.5 - 45	No cooling	59	76	96	106	113	110	140	128	147	249	333
	Dual directional shaft fan	73	94	119	136	145	189	199	219	220	396	472
	Uni-directional shaft fan	95	123	155	177	188	246	259	285	286		
	Electric fan	157	204	257	299	318	365	437	423	485	733	873
50 - 63	No cooling	50	64	81	90	96	93	118	108	124	211	282
	Dual directional shaft fan	61	79	100	114	121	159	167	184	185	332	420
	Uni-directional shaft fan	79	103	130	148	158	206	217	239	240		
	Electric fan	140	182	229	267	284	326	391	378	433	625	745

MagnaGear XTR right angle shaft thermal ratings - 1200 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	62	84	107	115	127	126	165	148	173	216	285
	Dual directional shaft fan	97	126	158	181	193	253	266	292	294	491	581
	Uni-directional shaft fan	126	164	206	236	251	328	346	380	382		
	Electric fan	174	226	285	331	353	405	485	470	538	813	969
20 - 28	No cooling	51	69	87	94	103	103	134	121	141	216	285
	Dual directional shaft fan	73	95	120	137	146	204	204	221	222	408	458
	Uni-directional shaft fan	95	124	156	178	190	265	266	287	289		
	Electric fan	154	200	252	293	312	358	429	415	475	719	856
31.5 - 45	No cooling	46	60	76	84	89	87	111	101	116	197	263
	Dual directional shaft fan	57	75	94	107	114	149	157	173	174	313	373
	Uni-directional shaft fan	75	97	122	140	149	194	204	225	226		
	Electric fan	124	161	203	236	251	288	345	334	383	579	690
50 - 63	No cooling	39	51	64	71	76	74	94	86	98	167	223
	Dual directional shaft fan	48	62	79	90	96	125	132	145	146	263	332
	Uni-directional shaft fan	63	81	102	117	125	163	171	189	190		
	Electric fan	111	144	181	211	225	257	309	299	342	494	589

MagnaGear XTR® gear reducers

Ratings – right angle shaft reducers – thermal power

MagnaGear XTR right angle shaft thermal ratings - 1000 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	72	98	125	134	152	150	195	179	208	274	361
	Dual directional shaft fan	84	122	138	176	167	245	278	254	286	585	658
	Uni-directional shaft fan	109	159	179	229	218	319	361	330	371		
	Electric fan	209	261	341	383	423	467	561	563	621	973	1159
20 - 28	No cooling	61	83	106	113	128	127	164	151	175	274	361
	Dual directional shaft fan	78	101	128	146	155	228	230	236	237	485	545
	Uni-directional shaft fan	102	132	166	190	202	296	299	306	308		
	Electric fan	178	231	290	338	360	413	495	479	549	854	1018
31.5 - 45	No cooling	54	70	89	98	105	102	130	119	136	269	361
	Dual directional shaft fan	62	80	101	115	122	160	168	186	186	380	427
	Uni-directional shaft fan	80	104	131	149	159	208	219	241	242		
	Electric fan	143	185	233	271	289	331	397	384	440	685	816
50 - 63	No cooling	46	60	75	83	89	86	110	100	115	227	308
	Dual directional shaft fan	52	67	84	96	103	134	141	156	156	313	352
	Uni-directional shaft fan	67	87	110	125	133	174	184	202	203		
	Electric fan	128	166	209	243	259	297	356	345	395	588	700

MagnaGear XTR right angle shaft thermal ratings - 1000 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
12.5 - 18	No cooling	57	78	99	106	120	119	154	142	164	216	285
	Dual directional shaft fan	67	97	109	139	132	194	220	201	226	462	520
	Uni-directional shaft fan	86	126	141	181	172	252	285	261	293		
	Electric fan	165	206	269	302	334	369	443	445	490	768	915
20 - 28	No cooling	48	65	83	89	101	100	129	119	138	216	285
	Dual directional shaft fan	62	80	101	115	123	180	182	186	187	383	431
	Uni-directional shaft fan	80	104	131	150	160	234	237	242	243		
	Electric fan	141	182	229	267	285	326	391	379	433	675	804
31.5 - 45	No cooling	43	56	70	78	83	81	102	94	107	213	285
	Dual directional shaft fan	49	63	79	91	97	126	133	147	147	300	338
	Uni-directional shaft fan	63	82	103	118	126	164	173	191	191		
	Electric fan	113	146	184	214	228	262	314	304	348	541	645
50 - 63	No cooling	36	47	59	66	70	68	87	79	91	180	243
	Dual directional shaft fan	41	53	67	76	81	106	112	123	123	247	278
	Uni-directional shaft fan	53	69	87	99	105	138	145	160	161		
	Electric fan	101	131	165	192	205	235	281	272	312	464	553

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – input power

Input power ratings in kW

Nominal ratio	High speed shaft r/min	Low speed shaft r/min	Size											
			G100	G150	G210	G285	G390	G525	G600	G700	G920	G1400	G2100	G3500
40.0	Exact ratio		38.687	38.928	39.392	40.453	39.519		39.509			38.511	38.609	38.373
	1800	45	54	83	117	161	224		350			732	1129	1896
	1500	38	46	70	99	136	190		291			615	949	1593
	1200	30	37	57	81	111	154		233			495	765	1285
	1000	25	31	49	67	92	128		194			415	642	1078
45.0	Exact ratio		44.074	44.348	43.980	45.487	43.697		43.867					
	1800	40	48	73	106	144	204		316					
	1500	33	40	62	90	122	173		263					
	1200	27	33	50	73	99	140		210					
	1000	22	27	44	61	83	117		175					
50.0	Exact ratio		48.775	49.078	51.357	51.581	48.601		49.568					
	1800	36	43	67	92	128	185		281					
	1500	30	37	56	78	109	156		234					
	1200	24	30	46	63	88	127		187					
	1000	20	25	40	52	73	106		156					
56.0	Exact ratio		54.933	55.274	54.897	55.825	54.439		54.999					
	1800	32	39	60	86	119	166		254					
	1500	27	33	51	73	101	141		212					
	1200	21	27	41	59	82	114		169					
	1000	18	22	36	49	68	95		141					
63.0	Exact ratio		64.642	64.915	63.393	60.568	61.507		60.750					
	1800	29	33	51	76	108	149		231					
	1500	24	28	43	64	91	126		192					
	1200	19	23	35	52	74	102		154					
	1000	16	19	31	43	59	85		128					

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – torque

Torque rating in kNm

Nominal ratio	High speed shaft r/min	Low speed shaft r/min	Size											
			G100	G150	G210	G285	G390	G525	G600	G700	G920	G1400	G2100	G3500
40.0	Exact ratio		38.687	38.928	39.392	40.453	39.519		39.509			38.511	38.609	38.373
	1800	45	11.0	17.8	24.5	34.5	46.9		73.3			150	231	386
	1500	38	11.2	18.1	24.9	35.1	47.7		73.3			151	233	389
	1200	30	11.4	18.4	25.3	35.6	48.5		73.3			152	235	392
	1000	25	11.5	18.6	25.6	36.1	49.1		73.3			153	237	395
45.0	Exact ratio		44.074	44.348	43.980	45.487	43.697		43.867					
	1800	40	11.2	18.0	24.7	34.8	47.3		73.5					
	1500	33	11.3	18.3	25.1	35.3	48.1		73.5					
	1200	27	11.5	18.6	25.5	35.9	48.8		73.5					
	1000	22	11.6	18.8	25.8	36.3	49.4		73.5					
50.0	Exact ratio		48.775	49.078	51.357	51.581	48.601		49.568					
	1800	36	11.2	18.2	25.0	35.1	47.7		73.9					
	1500	30	11.4	18.4	25.4	35.6	48.4		73.9					
	1200	24	11.6	18.7	25.7	36.1	49.0		73.9					
	1000	20	11.7	18.9	26.1	36.6	49.7		73.9					
56.0	Exact ratio		54.933	55.274	54.897	55.825	54.439		54.999					
	1800	32	11.3	18.3	25.1	35.3	48.1		74.1					
	1500	27	11.5	18.6	25.5	35.8	48.8		74.1					
	1200	21	11.6	18.8	25.8	36.3	49.4		74.1					
	1000	18	11.8	19.1	26.2	36.8	50.0		74.1					
63.0	Exact ratio		64.642	64.915	63.393	60.568	61.507		60.750					
	1800	29	11.5	18.5	25.4	34.6	48.5		74.4					
	1500	24	11.6	18.8	25.7	35.1	49.2		74.4					
	1200	19	11.7	19.0	26.0	35.5	49.7		74.4					
	1000	16	11.9	19.2	26.4	35.9	50.4		74.4					

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – thermal power

MagnaGear XTR parallel shaft thermal ratings - 1800 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	91	115	142	166	178	179	219	221	248		
	Dual directional shaft fan	177	216	276	334	364	379	395	438	471		
	Electric fan	304	380	471	562	659	750	918	888	998		
11.2 - 14	No cooling	90	113	139	163	174	175	214	223	247	314	401
	Dual directional shaft fan	152	192	244	293	313	352	387	442	470	638	877
	Electric fan	291	375	463	549	613	750	814	888	998	1181	1545
16 - 20	No cooling	85	107	132	154	165	166	203	211	234	300	382
	Dual directional shaft fan	144	181	231	277	297	333	366	419	445	638	877
	Electric fan	251	324	400	474	530	671	703	862	960	1128	1439
22 - 28	No cooling	77	97	120	140	150	151	184	192	213	272	347
	Dual directional shaft fan	131	165	210	252	269	303	333	380	405	544	729
	Electric fan	224	290	357	423	473	600	628	770	857	1007	1285
31.5 - 45	No cooling	74	93	115	135	144		178			262	334
	Dual directional shaft fan	112	141	179	215	230		284			533	714
	Electric fan	193	249	308	365	408		540			962	1227
50 - 63	No cooling	66	84	103	121	129		159				
	Dual directional shaft fan	96	121	154	185	197		243				
	Electric fan	180	233	287	341	381		505				

MagnaGear XTR parallel shaft thermal ratings - 1800 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	72	91	112	131	140	141	173	175	196		
	Dual directional shaft fan	140	171	218	264	287	299	312	346	372		
	Electric fan	240	300	372	444	521	592	725	702	788		
11.2 - 14	No cooling	71	89	110	128	137	138	169	176	195	248	317
	Dual directional shaft fan	120	151	192	231	247	278	305	349	371	504	693
	Electric fan	230	296	366	434	485	592	643	702	788	933	1221
16 - 20	No cooling	67	84	104	122	130	131	160	167	185	237	302
	Dual directional shaft fan	114	143	182	219	234	263	289	331	352	504	693
	Electric fan	198	256	316	375	419	530	555	681	758	891	1137
22 - 28	No cooling	61	77	95	111	118	119	146	152	168	215	274
	Dual directional shaft fan	103	130	166	199	213	239	263	300	320	430	576
	Electric fan	177	229	282	335	374	474	496	608	677	796	1015
31.5 - 45	No cooling	59	74	91	106	114		141			207	264
	Dual directional shaft fan	88	111	142	170	182		225			421	564
	Electric fan	153	197	243	288	322		427			760	969
50 - 63	No cooling	52	66	82	95	102		126				
	Dual directional shaft fan	76	95	121	146	156		192				
	Electric fan	143	184	227	269	301		399				

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – thermal power

MagnaGear XTR parallel shaft thermal ratings - 1500 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	88	115	141	166	193	188	238	221	248		
	Dual directional shaft fan	166	203	259	313	341	355	370	411	442		
	Electric fan	329	424	523	620	693	847	918	1004	942		
11.2 - 14	No cooling	89	115	141	166	182	174	213	222	247	319	418
	Dual directional shaft fan	140	177	225	270	289	325	357	408	434	638	877
	Electric fan	273	353	435	516	576	704	764	834	937	1181	1545
16 - 20	No cooling	83	107	132	155	170	175	209	221	239	307	418
	Dual directional shaft fan	132	166	211	254	272	305	335	383	408	624	836
	Electric fan	236	304	375	445	497	630	660	809	901	1057	1349
22 - 28	No cooling	75	97	119	140	153	158	188	209	216	277	397
	Dual directional shaft fan	119	149	190	228	244	274	301	345	367	494	661
	Electric fan	210	271	334	397	443	561	588	721	802	943	1203
31.5 - 45	No cooling	72	90	112	130	139		172			275	393
	Dual directional shaft fan	102	128	163	196	210		259			421	564
	Electric fan	179	231	284	337	377		500			898	1146
50 - 63	No cooling	64	81	100	116	124		154				
	Dual directional shaft fan	87	110	140	168	180		221				
	Electric fan	167	216	266	316	353		468				

MagnaGear XTR parallel shaft thermal ratings - 1500 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	70	91	112	131	152	149	188	175	196		
	Dual directional shaft fan	131	160	205	248	269	280	292	325	349		
	Electric fan	260	335	413	490	548	669	725	793	744		
11.2 - 14	No cooling	70	91	112	131	144	138	169	176	195	252	330
	Dual directional shaft fan	111	140	177	213	228	257	282	322	343	504	693
	Electric fan	216	279	343	407	455	556	604	659	741	933	1221
16 - 20	No cooling	65	85	104	122	134	138	165	175	189	243	330
	Dual directional shaft fan	104	131	167	201	215	241	265	303	322	493	660
	Electric fan	186	240	296	352	393	498	521	639	712	835	1066
22 - 28	No cooling	59	77	94	110	121	125	149	165	171	219	314
	Dual directional shaft fan	94	118	150	180	193	217	238	272	290	390	522
	Electric fan	166	214	264	313	350	444	464	570	634	745	951
31.5 - 45	No cooling	57	71	88	103	110		136			217	310
	Dual directional shaft fan	80	101	129	155	166		204			332	445
	Electric fan	141	182	225	266	298		395			709	905
50 - 63	No cooling	51	64	79	92	98		122				
	Dual directional shaft fan	69	87	110	133	142		175				
	Electric fan	132	170	210	249	279		370				

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – thermal power

MagnaGear XTR parallel shaft thermal ratings - 1200 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	96	124	153	180	197	188	242	221	248		
	Dual directional shaft fan	149	182	233	282	307	319	333	370	397		
	Electric fan	311	401	494	586	655	800	867	799	890		
11.2 - 14	No cooling	93	121	149	175	192	188	235	221	248	319	418
	Dual directional shaft fan	144	181	230	276	296	332	317	417	444	638	877
	Electric fan	257	332	410	486	543	664	720	786	883	1181	1536
16 - 20	No cooling	82	106	130	153	168	173	206	219	236	319	418
	Dual directional shaft fan	117	147	187	225	240	270	296	339	361	547	733
	Electric fan	222	286	353	418	467	592	620	760	846	1003	1280
22 - 28	No cooling	71	94	117	138	154	159	186	210	217	305	411
	Dual directional shaft fan	104	131	167	200	214	241	264	302	322	433	580
	Electric fan	197	254	313	372	415	526	551	676	752	884	1128
31.5 - 45	No cooling	69	86	107	125	133		164			288	388
	Dual directional shaft fan	90	114	144	174	186		230			421	564
	Electric fan	167	216	266	315	352		468			841	1073
50 - 63	No cooling	60	78	93	112	116		143				
	Dual directional shaft fan	77	100	124	153	159		194				
	Electric fan	179	200	285	292	377		437				

MagnaGear XTR parallel shaft thermal ratings - 1200 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	76	98	121	142	156	149	191	175	196		
	Dual directional shaft fan	118	144	184	223	242	252	263	292	314		
	Electric fan	245	317	390	463	518	632	685	631	703		
11.2 - 14	No cooling	74	96	118	138	151	149	186	175	196	252	330
	Dual directional shaft fan	114	143	182	218	233	263	251	330	351	504	693
	Electric fan	203	262	324	384	429	524	569	621	698	933	1214
16 - 20	No cooling	64	84	103	121	133	136	163	173	187	252	330
	Dual directional shaft fan	92	116	148	177	190	213	234	268	285	432	579
	Electric fan	175	226	279	330	369	468	490	601	669	793	1011
22 - 28	No cooling	56	74	92	109	122	126	147	166	172	241	324
	Dual directional shaft fan	82	103	132	158	169	190	209	239	254	342	458
	Electric fan	156	201	248	294	328	416	435	534	594	698	891
31.5 - 45	No cooling	54	68	84	99	105		130			228	307
	Dual directional shaft fan	71	90	114	137	147		181			332	445
	Electric fan	132	170	210	249	278		370			664	847
50 - 63	No cooling	47	61	73	89	92		113				
	Dual directional shaft fan	61	79	98	121	126		153				
	Electric fan	141	158	225	231	298		345				

MagnaGear XTR® gear reducers

Ratings – parallel shaft reducers – thermal power

MagnaGear XTR parallel shaft thermal ratings - 1000 r/min (20°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	105	136	168	197	208	188	265	221	248		
	Dual directional shaft fan	136	177	218	257	272	246	284	289	325		
	Electric fan	293	367	467	509	559	683	740	682	760		
11.2 - 14	No cooling	90	117	144	169	186	182	228	214	240	319	418
	Dual directional shaft fan	125	157	200	240	257	289	267	363	386	580	777
	Electric fan	236	305	376	445	498	608	660	721	810	1181	1545
16 - 20	No cooling	78	101	125	146	160	165	197	209	226	319	418
	Dual directional shaft fan	104	131	167	201	215	241	249	303	322	484	648
	Electric fan	203	261	322	382	427	541	567	695	774	1011	1290
22 - 28	No cooling	67	90	113	133	151	156	176	205	205	319	418
	Dual directional shaft fan	87	110	139	167	179	201	221	253	269	404	541
	Electric fan	179	232	286	339	379	480	503	616	686	898	1146
31.5 - 45	No cooling	66	83	102	120	128		157			319	418
	Dual directional shaft fan	80	101	129	155	165		204			383	512
	Electric fan	155	201	247	293	328		438			855	1090
50 - 63	No cooling	57	75	89	108	111		137				
	Dual directional shaft fan	69	89	110	136	141		172				
	Electric fan	166	186	265	272	351		408				

MagnaGear XTR parallel shaft thermal ratings - 1000 r/min (40°C ambient)

Thermal power ratings in kW

Nominal ratio	Cooling system	Size										
		100	150	210	285	390	525	600	700	920	1400	2100
8 - 10	No cooling	83	108	132	155	165	149	209	175	196		
	Dual directional shaft fan	108	140	172	203	215	194	225	229	257		
	Electric fan	232	290	369	402	442	540	585	539	600		
11.2 - 14	No cooling	71	93	114	134	147	144	180	169	190	252	330
	Dual directional shaft fan	99	124	158	190	203	228	211	287	305	458	614
	Electric fan	186	241	297	352	393	481	521	569	640	933	1221
16 - 20	No cooling	62	80	98	115	127	130	156	165	178	252	330
	Dual directional shaft fan	82	104	132	159	170	191	197	239	255	382	512
	Electric fan	160	206	255	302	338	428	448	549	611	799	1019
22 - 28	No cooling	53	71	89	105	119	123	139	162	162	252	330
	Dual directional shaft fan	69	87	110	132	141	159	174	200	213	319	427
	Electric fan	142	183	226	268	299	379	397	487	542	710	905
31.5 - 45	No cooling	52	66	81	95	101		124			252	330
	Dual directional shaft fan	63	80	102	122	131		161			302	405
	Electric fan	123	158	195	232	259		346			675	861
50 - 63	No cooling	45	59	70	85	88		108				
	Dual directional shaft fan	54	70	87	107	112		136				
	Electric fan	131	147	209	215	277		323				

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G100 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G100HR3	12.5	448930	448945	448900	448915
	G100HR3	14	448931	448946	448901	448916
	G100HR3	16	448932	448947	448902	448917
	G100HR3	18	448933	448948	448903	448918
	G100HR3	20	448934	448949	448904	448919
	G100HR3	22.4	448935	448950	448905	448920
	G100HR3	25	448936	448951	448906	448921
	G100HR3	28	448937	448952	448907	448922
	G100HR3	31.5	448938	448953	448908	448923
	G100HR3	35.5	448939	448954	448909	448924
	G100HR3	40	448940	448955	448910	448925
	G100HR3	45	448941	448956	448911	448926
	G100HR3	50	448942	448957	448912	448927
	G100HR3	56	448943	448958	448913	448928
	G100HR3	63	448944	448959	448914	448929

MagnaGear XTR G100 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G100HP2	8	449024	449037	448999	449012
	G100HP2	9	449025	449038	449000	449013
	G100HP2	10	449026	449039	449001	449014
	G100HP2	11.2	449027	449040	449002	449015
	G100HP2	12.5	449028	449041	449003	449016
	G100HP2	14	449029	449042	449004	449017
	G100HP2	16	449030	449043	449006	449018
	G100HP2	18	449032	449044	449007	449019
	G100HP2	20	449033	449045	449008	449020
	G100HP2	22.4	449034	449046	449009	449021
Triple	G100HP3	25	448979	448988	448960	448969
	G100HP3	28	448980	448989	448961	448971
	G100HP3	31.5	448981	448990	448962	448972
	G100HP3	35.5	448982	448991	448963	448973
	G100HP3	40	448983	448992	448964	448974
	G100HP3	45	448984	448993	448965	448975
	G100HP3	50	448985	448994	448966	448976
	G100HP3	56	448986	448995	448967	448977
	G100HP3	63	448987	448996	448968	448978

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G100 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G100HP2	Parallel	Double	8-22.4	454007
G100HP3	Parallel	Triple	25-63	454006
G100HR3	Right angle	Triple	12.5-63	454005
G100HR3	Right angle uni-directional (CW)	Triple	12.5-63	966194
G100HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966195

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G100	All	All	415	50	966203
All G100	All	All	230/460	60	454096
All G100	All	All	575	60	454080

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G100	All	All	All	964366

MagnaGear XTR G100 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Twin-tapered short shaft bushing kit part number	Minimum shaft and keyway length for short shaft bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension K See hollow shaft drawings on pages 57, 67 and 69.	Clearance required for bushing screw removal
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Metric (mm)

90	454073	435	272741	330	81	25	46
85	454074	435	272742	330	76	22	46
80	454075	435	272743	330	71	22	46
75	454076	435	272744	330	68	20	46
70	454077	435	272745	330	63	20	46
65	454078	435	272746	330	58	20	46
60	454079	435	272747	330	53	18	46

Imperial (inch)

3-7/16	454062	17.13	272730	13.00	2.943	0.875	1.81
3-3/16	454063	17.13	272731	13.00	2.768	0.750	1.81
3	454064	17.13	272732	13.00	2.577	0.750	1.81
2-15/16	454065	17.13	272733	13.00	2.514	0.750	1.81
2-7/8	454066	17.13	272734	13.00	2.450	0.750	1.81
2-11/16	454067	17.13	272735	13.00	2.338	0.625	1.81
2-1/2	454068	17.13	272736	13.00	2.148	0.625	1.81
2-7/16	454069	17.13	272737	13.00	2.443	0.625	1.81
2-3/8	454070	17.13	272738	13.00	2.021	0.625	1.81
2-1/4	454071	17.13	272739	13.00	1.972	0.500	1.81
2-3/16	454072	17.13	272740	13.00	1.909	0.500	1.81

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G100	Hollow	Inboard (split)	964555
All G100	Hollow	Outboard (solid)	964553

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G150 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G150HR3	12.5	449077	449092	449047	449062
	G150HR3	14	449078	449093	449048	449063
	G150HR3	16	449079	449094	449049	449064
	G150HR3	18	449080	449095	449050	449065
	G150HR3	20	449081	449096	449051	449066
	G150HR3	22.4	449082	449097	449052	449067
	G150HR3	25	449083	449098	449053	449068
	G150HR3	28	449084	449099	449054	449069
	G150HR3	31.5	449085	449100	449055	449070
	G150HR3	35.5	449086	449101	449056	449071
	G150HR3	40	449087	449102	449057	449072
	G150HR3	45	449088	449103	449058	449073
	G150HR3	50	449089	449104	449059	449074
	G150HR3	56	449090	449105	449060	449075
	G150HR3	63	449091	449106	449061	449076

MagnaGear XTR G150 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G150HP2	8	449170	449182	449146	449158
	G150HP2	9	449171	449183	449147	449159
	G150HP2	10	449172	449184	449148	449160
	G150HP2	11.2	449173	449185	449149	449161
	G150HP2	12.5	449174	449186	449150	449162
	G150HP2	14	449175	449187	449151	449163
	G150HP2	16	449176	449188	449152	449164
	G150HP2	18	449177	449189	449153	449165
	G150HP2	20	449178	449190	449154	449166
	G150HP2	22.4	449179	449191	449155	449167
Triple	G150HP3	25	449126	449135	449107	449117
	G150HP3	28	449127	449136	449108	449118
	G150HP3	31.5	449128	449137	449110	449119
	G150HP3	35.5	449129	449138	449111	449120
	G150HP3	40	449130	449139	449112	449121
	G150HP3	45	449131	449140	449113	449122
	G150HP3	50	449132	449141	449114	449123
	G150HP3	56	449133	449142	449115	449124
	G150HP3	63	449134	449143	449116	449125

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G150 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G150HP2	Parallel	Double	8-22.4	454010
G150HP3	Parallel	Triple	25-63	454009
G150HR3	Right angle	Triple	12.5-63	454008
G150HR3	Right angle uni-directional (CW)	Triple	12.5-63	966196
G150HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966197

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G150	All	All	415	50	966205
All G150	All	All	230/460	60	454047
All G150	All	All	575	60	454049

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G150	All	All	All	964366

MagnaGear XTR G150 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Twin-tapered short shaft bushing kit part number	Minimum shaft and keyway length for short shaft bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension K See hollow shaft drawings on pages 57, 67 and 69.	Clearance required for bushing screw removal
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Metric (mm)

120	454088	483	272757	363	109	32	52
110	454089	483	272758	363	100	28	52
100	454090	483	272759	363	90	28	52
95	454091	483	272760	363	86	25	52
90	454092	483	272761	363	81	25	52
85	454093	483	272762	363	76	22	52
80	454094	483	272763	363	71	22	52
75	454095	483	272764	363	68	20	52

Imperial (inch)

4-7/16	454081	19.00	272750	14.28	3.880	1.000	2.06
4-3/16	454082	19.00	272751	14.28	3.627	1.000	2.06
3-15/16	454083	19.00	272752	14.28	3.373	1.000	2.06
3-7/16	454084	19.00	272753	14.28	2.943	0.875	2.06
3-3/16	454085	19.00	272754	14.28	2.768	0.750	2.06
3	454086	19.00	272755	14.28	2.577	0.750	2.06
2-15/16	454087	19.00	272756	14.28	2.514	0.750	2.06

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G150	Hollow	Inboard (split)	964544
All G150	Hollow	Outboard (solid)	964542

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G210 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G210HR3	12.5	449222	449237	449192	449207
	G210HR3	14	449223	449238	449193	449208
	G210HR3	16	449224	449240	449194	449209
	G210HR3	18	449225	449241	449195	449210
	G210HR3	20	449226	449242	449196	449211
	G210HR3	22.4	449227	449243	449197	449212
	G210HR3	25	449228	449244	449198	449213
	G210HR3	28	449229	449245	449199	449214
	G210HR3	31.5	449230	449246	449200	449215
	G210HR3	35.5	449231	449247	449201	449216
	G210HR3	40	449232	449248	449202	449217
	G210HR3	45	449233	449249	449203	449218
	G210HR3	50	449234	449250	449204	449219
	G210HR3	56	449235	449251	449205	449220
	G210HR3	63	449236	449252	449206	449221

MagnaGear XTR G210 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G210HP2	8	449317	449329	449292	449305
	G210HP2	9	449318	449330	449293	449306
	G210HP2	10	449319	449331	449294	449307
	G210HP2	11.2	449320	449332	449295	449308
	G210HP2	12.5	449321	449333	449296	449309
	G210HP2	14	449322	449334	449297	449310
	G210HP2	16	449323	449335	449298	449311
	G210HP2	18	449324	449336	449299	449312
	G210HP2	20	449325	449337	449300	449313
	G210HP2	22.4	449326	449338	449301	449314
Triple	G210HP3	25	449272	449281	449253	449262
	G210HP3	28	449273	449282	449254	449263
	G210HP3	31.5	449274	449283	449255	449264
	G210HP3	35.5	449275	449284	449256	449265
	G210HP3	40	449276	449285	449257	449267
	G210HP3	45	449277	449286	449258	449268
	G210HP3	50	449278	449287	449259	449269
	G210HP3	56	449279	449288	449260	449270
	G210HP3	63	449280	449289	449261	449271

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G210 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G210HP2	Parallel	Double	8-22.4	454013
G210HP3	Parallel	Triple	25-63	454012
G210HR3	Right angle	Triple	12.5-63	454011
G210HR3	Right angle uni-directional (CW)	Triple	12.5-63	966198
G210HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966199

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G210	All	All	415	50	966207
All G210	All	All	230/460	60	454044
All G210	All	All	575	60	454046

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G210	All	All	All	964366

MagnaGear XTR G210 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Twin-tapered short shaft bushing kit part number	Minimum shaft and keyway length for short shaft bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension K See hollow shaft drawings on pages 57, 67 and 69.	Clearance required for bushing screw removal
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Metric (mm)

130	454104	524	272772	392	118	40	61
125	454105	524	272773	392	114	32	61
120	454106	524	272774	392	109	32	61
110	454107	524	272775	392	100	28	61
100	454108	524	272776	392	90	28	61
95	454109	524	272777	392	86	25	61
90	454110	524	272778	392	81	25	61

Imperial (inch)

4-15/16	454099	20.63	272767	15.44	4.232	1.250	2.39
4-7/16	454100	20.63	272768	15.44	3.880	1.000	2.39
4-3/16	454101	20.63	272769	15.44	3.627	1.000	2.39
3-15/16	454102	20.63	272770	15.44	3.373	1.000	2.39
3-7/16	454103	20.63	272771	15.44	2.943	0.875	2.39

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G210	Hollow	Inboard (split)	964339
All G210	Hollow	Outboard (solid)	964337

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G285 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G285HR3	12.5	449339	449384	449369	449354
	G285HR3	14	449340	449385	449370	449355
	G285HR3	16	449341	449386	449371	449356
	G285HR3	18	449342	449387	449372	449357
	G285HR3	20	449343	449388	449373	449358
	G285HR3	22.4	449344	449389	449374	449359
	G285HR3	25	449345	449390	449375	449360
	G285HR3	28	449346	449391	449376	449361
	G285HR3	31.5	449347	449392	449377	449362
	G285HR3	35.5	449348	449393	449378	449363
	G285HR3	40	449349	449394	449379	449364
	G285HR3	45	449350	449395	449380	449365
	G285HR3	50	449351	449396	449381	449366
	G285HR3	56	449352	449397	449382	449367
	G285HR3	63	449353	449398	449383	449368

MagnaGear XTR G285 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G285HP2	8	449461	449473	449437	449449
	G285HP2	9	449462	449474	449438	449450
	G285HP2	10	449463	449475	449439	449451
	G285HP2	11.2	449464	449476	449440	449452
	G285HP2	12.5	449465	449477	449441	449453
	G285HP2	14	449466	449478	449442	449454
	G285HP2	16	449467	449479	449443	449455
	G285HP2	18	449468	449480	449444	449456
	G285HP2	20	449469	449481	449445	449457
	G285HP2	22.4	449470	449482	449446	449458
Triple	G285HP3	25	449417	449426	449399	449408
	G285HP3	28	449418	449427	449400	449409
	G285HP3	31.5	449419	449428	449401	449410
	G285HP3	35.5	449420	449429	449402	449411
	G285HP3	40	449421	449430	449403	449412
	G285HP3	45	449422	449431	449404	449413
	G285HP3	50	449423	449432	449405	449414
	G285HP3	56	449424	449433	449406	449415
	G285HP3	63	449425	449434	449407	449416

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G285 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G285HP2	Parallel	Double	8-22.4	454015
G285HP3	Parallel	Triple	25-63	454014
G285HR3	Right angle	Triple	12.5-63	451526
G285HR3	Right angle uni-directional (CW)	Triple	12.5-63	454748
G285HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966200

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G285	All	All	415	50	966209
All G285	All	All	230/460	60	454023
All G285	All	All	575	60	454025

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G285	All	All	All	964366

MagnaGear XTR G285 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Twin-tapered short shaft bushing kit part number	Minimum shaft and keyway length for short shaft bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension K See hollow shaft drawings on pages 57, 67 and 69.	Clearance required for bushing screw removal
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Metric (mm)

150	454121	556	272787	409	138	36	61
130	454122	556	272788	409	119	32	61
125	454123	556	272789	409	114	32	61
120	454124	556	272790	409	109	32	61
110	454125	556	272791	409	100	28	61
100	454126	556	272792	409	90	28	61

Imperial (inch)

6	454114	21.88	272780	16.09	5.155	1-1/2	2.39
5-15/16	454115	21.88	272781	16.09	5.091	1-1/2	2.39
5-7/16	454116	21.88	272782	16.09	4.740	1-1/4	2.39
4-15/16	454117	21.88	272783	16.09	4.232	1-1/4	2.39
4-7/16	454118	21.88	272784	16.09	3.880	1	2.39
4-3/16	454119	21.88	272785	16.09	3.627	1	2.39
3-15/16	454120	21.88	272786	16.09	3.373	1	2.39

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G285	Hollow	Inboard (split)	964335
All G285	Hollow	Outboard (solid)	964333

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G390 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G390HR3	12.5	449515	449530	449483	449498
	G390HR3	14	449516	449531	449484	449499
	G390HR3	16	449517	449532	449485	449500
	G390HR3	18	449518	449533	449486	449501
	G390HR3	20	449519	449534	449487	449502
	G390HR3	22.4	449520	449535	449488	449504
	G390HR3	25	449521	449536	449489	449506
	G390HR3	28	449522	449537	449490	449507
	G390HR3	31.5	449523	449538	449491	449508
	G390HR3	35.5	449524	449539	449492	449509
	G390HR3	40	449525	449540	449493	449510
	G390HR3	45	449526	449541	449494	449511
	G390HR3	50	449527	449542	449495	449512
	G390HR3	56	449528	449543	449496	449513
	G390HR3	63	449529	449544	449497	449514

MagnaGear XTR G390 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G390HP2	8	449607	449619	449583	449595
	G390HP2	9	449608	449620	449584	449596
	G390HP2	10	449609	449621	449585	449597
	G390HP2	11.2	449610	449622	449586	449598
	G390HP2	12.5	449611	449623	449587	449599
	G390HP2	14	449612	449624	449588	449600
	G390HP2	16	449613	449625	449589	449601
	G390HP2	18	449614	449626	449590	449602
	G390HP2	20	449615	449627	449591	449603
	G390HP2	22.4	449616	449628	449592	449604
Triple	G390HP3	25	449563	449572	449545	449554
	G390HP3	28	449564	449573	449546	449555
	G390HP3	31.5	449565	449574	449547	449556
	G390HP3	35.5	449566	449575	449548	449557
	G390HP3	40	449567	449576	449549	449558
	G390HP3	45	449568	449577	449550	449559
	G390HP3	50	449569	449578	449551	449560
	G390HP3	56	449570	449579	449552	449561
	G390HP3	63	449571	449580	449553	449562

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G390 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G390HP2	Parallel	Double	8-22.4	454015
G390HP3	Parallel	Triple	25-63	454014
G390HR3	Right angle	Triple	12.5-63	451526
G390HR3	Right angle uni-directional (CW)	Triple	12.5-63	965285
G390HR3	Right angle uni-directional (CCW)	Triple	12.5-63	964019

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G390	All	All	415	50	966211
All G390	All	All	230/460	60	454026
All G390	All	All	575	60	454028

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G390	All	All	All	964366

MagnaGear XTR G390 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Twin-tapered short shaft bushing kit part number	Minimum shaft and keyway length for short shaft bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension D See hollow shaft drawings on pages 57, 67 and 69	Clearance required for bushing screw removal
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Metric (mm)

160	454137	597	272802	426	147	40	61
150	454138	597	272803	426	138	36	61
130	454139	597	272804	426	119	32	61
125	454140	597	272805	426	114	32	61

Imperial (inch)

7	454130	23.50	272795	16.78	6.014	1-3/4	2.39
6-1/2	454131	23.50	272796	16.78	5.662	1-1/2	2.39
6-7/16	454132	23.50	272797	16.78	5.599	1-1/2	2.39
6	454133	23.50	272798	16.78	5.155	1-1/2	2.39
5-15/16	454134	23.50	272799	16.78	5.091	1-1/2	2.39
5-7/16	454135	23.50	272800	16.78	4.740	1-1/4	2.39
4-15/16	454136	23.50	272801	16.78	4.232	1-1/4	2.39

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G390	Hollow	Inboard (split)	963989
All G390	Hollow	Outboard (solid)	963988

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G525 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G525HR3	12.5	449659	449674	449629	449644
	G525HR3	14	449660	449675	449630	449645
	G525HR3	16	449661	449676	449631	449646
	G525HR3	18	449662	449677	449632	449647
	G525HR3	20	449663	449678	449633	449648
	G525HR3	22.4	449664	449679	449634	449649
	G525HR3	25	449665	449680	449635	449650
	G525HR3	28	449666	449681	449636	449651
	G525HR3	31.5	449667	449682	449637	449652
	G525HR3	35.5	449668	449683	449638	449653
	G525HR3	40	449669	449684	449639	449654
	G525HR3	45	449670	449685	449640	449655
	G525HR3	50	449671	449686	449641	449656
	G525HR3	56	449672	449687	449642	449657
	G525HR3	63	449673	449688	449643	449658

MagnaGear XTR G525 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G525HP2	8	449713	449725	449689	449701
	G525HP2	9	449714	449726	449690	449702
	G525HP2	10	449715	449727	449691	449703
	G525HP2	11.2	449716	449728	449692	449704
	G525HP2	12.5	449717	449729	449693	449705
	G525HP2	14	449718	449730	449694	449706
	G525HP2	16	449719	449731	449695	449707
	G525HP2	18	449720	449732	449696	449708
	G525HP2	20	449721	449733	449697	449709
	G525HP2	22.4	449722	449734	449698	449710
	G525HP2	25	449723	449735	449699	449711
	G525HP2	28	449724	449736	449700	449712

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G525 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G525HP2	Parallel	Double	8-28	453954
G525HR3	Right angle	Triple	12.5-63	453959
G525HR3	Right angle uni-directional (CW)	Triple	12.5-63	965618
G525HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966097

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G525	All	All	415	50	966213
All G525	All	All	230/460	60	454029
All G525	All	All	575	60	453389

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G525	All	All	All	964368

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G600 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G600HR3	12.5	448550	448565	448580	448595
	G600HR3	14	448551	448566	448581	448596
	G600HR3	16	448552	448567	448582	448597
	G600HR3	18	448553	448568	448583	448598
	G600HR3	20	448554	448569	448584	448599
	G600HR3	22.4	448555	448570	448585	448600
	G600HR3	25	448556	448571	448586	448601
	G600HR3	28	448557	448572	448587	448602
	G600HR3	31.5	448558	448573	448588	448603
	G600HR3	35.5	448559	448574	448589	448604
	G600HR3	40	448560	448575	448590	448605
	G600HR3	45	448561	448576	448591	448606
	G600HR3	50	448562	448577	448592	448607
	G600HR3	56	448563	448578	448593	448608
	G600HR3	63	448564	448579	448594	448609

MagnaGear XTR G600 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G600HP2	8	448610	448629	448648	448667
	G600HP2	9	448611	448630	448649	448668
	G600HP2	10	448612	448631	448650	448669
	G600HP2	11.2	448613	448632	448651	448670
	G600HP2	12.5	448614	448633	448652	448671
	G600HP2	14	448615	448634	448653	448672
	G600HP2	16	448616	448635	448654	448673
	G600HP2	18	448617	448636	448655	448674
	G600HP2	20	448618	448637	448656	448675
	G600HP2	22.4	448619	448638	448657	448676
Triple	G600HP3	25	448620	448639	448658	448677
	G600HP3	28	448621	448640	448659	448678
	G600HP3	31.5	448622	448641	448660	448679
	G600HP3	35.5	448623	448642	448661	448680
	G600HP3	40	448624	448643	448662	448681
	G600HP3	45	448625	448644	448663	448682
	G600HP3	50	448626	448645	448664	448683
	G600HP3	56	448627	448646	448665	448684
	G600HP3	63	448628	448647	448666	448685

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G600 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G600HP2	Parallel	Double	8-22.4	448801
G600HP3	Parallel	Triple	25-63	448802
G600HR3	Right angle	Triple	12.5-63	448803
G600HR3	Right angle uni-directional (CW)	Triple	12.5-63	448804
G600HR3	Right angle uni-directional (CCW)	Triple	12.5-63	448805

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G600	All	All	415	50	966214
All G600	All	All	230/460	60	448696
All G600	All	All	575	60	448698

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G600	All	All	All	964368

MagnaGear XTR G600 hollow bore twin-tapered bushing information

Bore diameter	Twin-tapered bushing kit part number	Minimum shaft and keyway length for standard bushing kit	Dimension F See hollow shaft drawings on pages 57, 67 and 69.	Dimension K See hollow shaft drawings on pages 57, 67 and 69.	Clearance required for bushing screw removal
Metric (mm)					
200	448695	693	185	45	76
190	448694	693	175	45	76
180	448693	693	165	45	76
170	448692	693	157	40	76
160	448691	693	147	40	76
155	448690	693	142	40	76
Imperial (inch)					
8	448689	27.30	6.873	2	3.00
7	448688	27.30	6.014	1-3/4	3.00
6-1/2	448687	27.30	5.662	1-1/2	3.00
6	448686	27.30	5.155	1-1/2	3.00

Hollow shaft covers

MagnaGear XTR	Shaft type	Cover type	Part number
All G600	Hollow	Inboard (split)	966193
All G600	Hollow	Outboard (solid)	966191

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G700 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G700HR3	12.5	449767	449782	449737	449752
	G700HR3	14	449768	449783	449738	449753
	G700HR3	16	449769	449784	449739	449754
	G700HR3	18	449770	449785	449740	449755
	G700HR3	20	449771	449786	449741	449756
	G700HR3	22.4	449772	449787	449742	449757
	G700HR3	25	449773	449788	449743	449758
	G700HR3	28	449774	449789	449744	449759
	G700HR3	31.5	449775	449790	449745	449760
	G700HR3	35.5	449776	449791	449746	449761
	G700HR3	40	449777	449792	449747	449762
	G700HR3	45	449778	449793	449748	449763
	G700HR3	50	449779	449794	449749	449764
	G700HR3	56	449780	449795	449750	449765
	G700HR3	63	449781	449796	449751	449766

MagnaGear XTR G700 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G700HP2	8	449821	449833	449797	449809
	G700HP2	9	449822	449834	449798	449810
	G700HP2	10	449823	449835	449799	449811
	G700HP2	11.2	449824	449836	449800	449812
	G700HP2	12.5	449825	449837	449801	449813
	G700HP2	14	449826	449838	449802	449814
	G700HP2	16	449827	449839	449803	449815
	G700HP2	18	449828	449840	449804	449816
	G700HP2	20	449829	449841	449805	449817
	G700HP2	22.4	449830	449842	449806	449818
	G700HP2	25	449831	449843	449807	449819
	G700HP2	28	449832	449844	449808	449820

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G700 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G700HP2	Parallel	Double	8-28	454020
G700HR3	Right angle	Triple	12.5-63	454019
G700HR3	Right angle uni-directional (CW)	Triple	12.5-63	965261
G700HR3	Right angle uni-directional (CCW)	Triple	12.5-63	965124

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G700	All	All	415	50	966215
All G700	All	All	230/460	60	452097
All G700	All	All	575	60	452056

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G700	All	All	All	964368

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G920 right angle shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Triple	G920HR3	12.5	449875	449890	449845	449860
	G920HR3	14	449876	449891	449846	449861
	G920HR3	16	449877	449892	449847	449862
	G920HR3	18	449878	449893	449848	449863
	G920HR3	20	449879	449894	449849	449864
	G920HR3	22.4	449880	449895	449850	449865
	G920HR3	25	449881	449896	449851	449866
	G920HR3	28	449882	449897	449852	449867
	G920HR3	31.5	449883	449898	449853	449868
	G920HR3	35.5	449884	449899	449854	449869
	G920HR3	40	449885	449900	449855	449870
	G920HR3	45	449886	449901	449856	449871
	G920HR3	50	449887	449902	449857	449872
	G920HR3	56	449888	449903	449858	449873
	G920HR3	63	449889	449904	449859	449874

MagnaGear XTR G920 parallel shaft reducer part numbers

Stages	Nomenclature	Ratio	Solid shaft	Solid shaft with backstop	Hollow shaft	Hollow shaft with backstop
Double	G920HP2	8	449929	449941	449905	449917
	G920HP2	9	449930	449942	449906	449918
	G920HP2	10	449931	449943	449907	449919
	G920HP2	11.2	449932	449944	449908	449920
	G920HP2	12.5	449933	449945	449909	449921
	G920HP2	14	449934	449946	449910	449922
	G920HP2	16	449935	449947	449911	449923
	G920HP2	18	449936	449948	449912	449924
	G920HP2	20	449937	449949	449913	449925
	G920HP2	22.4	449938	449950	449914	449926
	G920HP2	25	449939	449951	449915	449927
	G920HP2	28	449940	449952	449916	449928

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G920 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G920HP2	Parallel	Double	8-28	454022
G920HR3	Right angle	Triple	12.5-63	454021
G920HR3	Right angle uni-directional (CW)	Triple	12.5-63	965804
G920HR3	Right angle uni-directional (CCW)	Triple	12.5-63	966201

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
All G920	All	All	415	50	966217
All G920	All	All	230/460	60	454030
All G920	All	All	575	60	454032

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G920	All	All	All	964368

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G1400 right angle shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G1400HR3	12.5	448294	448309
G1400HR3	14	448295	448310
G1400HR3	16	448296	448311
G1400HR3	18	448297	448312
G1400HR3	20	448298	448313
G1400HR3	22.4	448299	448314
G1400HR3	25	448300	448315
G1400HR3	28	448301	448316
G1400HR3	31.5	448302	448317
G1400HR3	35.5	448303	448318
G1400HR3	40	448304	448319
G1400HR3	45	448305	448320
G1400HR3	50	448306	448321
G1400HR3	56	448307	448322
G1400HR3	63	448308	448323

MagnaGear XTR G1400 parallel shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G1400HP2	12.5	448250	448261
G1400HP2	14	448251	448262
G1400HP2	16	448252	448263
G1400HP2	18	448253	448264
G1400HP2	20	448254	448265
G1400HP2	22.4	448255	448266
G1400HP2	25	448256	448267
G1400HP2	28	448257	448268
G1400HP2	31.5	448258	448269
G1400HP2	35.5	448259	448270
G1400HP2	40	448260	448271

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G1400 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G1400HP2	Parallel	Double	12.5-40	448520
G1400HR3	Right angle	Triple	12.5-63	448521

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
G1400HP2	Parallel	All	415	50	448525
G1400HP2	Parallel	All	230/460	60	448524
G1400HP2	Parallel	All	575	60	448526
G1400HR3	Right angle	All	415	50	448528
G1400HR3	Right angle	All	230/460	60	448527
G1400HR3	Right angle	All	575	60	448529

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G1400	All	All	All	964370

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G2100 right angle shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G2100HR3	12.5	448398	448413
G2100HR3	14	448399	448414
G2100HR3	16	448400	448415
G2100HR3	18	448401	448416
G2100HR3	20	448402	448417
G2100HR3	22.4	448403	448418
G2100HR3	25	448404	448419
G2100HR3	28	448405	448420
G2100HR3	31.5	448406	448421
G2100HR3	35.5	448407	448422
G2100HR3	40	448408	448423
G2100HR3	45	448409	448424
G2100HR3	50	448410	448425
G2100HR3	56	448411	448426
G2100HR3	63	448412	448427

MagnaGear XTR G2100 parallel shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G2100HP2	12.5	448354	448365
G2100HP2	14	448355	448366
G2100HP2	16	448356	448367
G2100HP2	18	448357	448368
G2100HP2	20	448358	448369
G2100HP2	22.4	448359	448370
G2100HP2	25	448360	448371
G2100HP2	28	448361	448372
G2100HP2	31.5	448362	448373
G2100HP2	35.5	448363	448374
G2100HP2	40	448364	448375

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G2100 accessory part numbers

Shaft driven fan kits

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
G2100HP2	Parallel	Double	12.5-40	448530
G2100HR3	Right angle	Triple	12.5-63	448531

Mechanical fan kit includes fan, fan shroud, fan guard and mounting hardware.

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
G2100HP2	Parallel	All	415	50	448535
G2100HP2	Parallel	All	230/460	60	448534
G2100HP2	Parallel	All	575	60	448536
G2100HR3	Right angle	All	415	50	448538
G2100HR3	Right angle	All	230/460	60	448537
G2100HR3	Right angle	All	575	60	448539

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G2100	All	All	All	964370

MagnaGear XTR® gear reducers

Part numbers

MagnaGear XTR G3500 right angle shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G3500HR3	12.5	448502	448517
G3500HR3	14	448503	448518
G3500HR3	16	448504	448519
G3500HR3	18	448505	448200
G3500HR3	20	448506	448201
G3500HR3	22.4	448507	448202
G3500HR3	25	448508	448203
G3500HR3	28	448509	448204
G3500HR3	31.5	448510	448205
G3500HR3	35.5	448511	448206
G3500HR3	40	448512	448207
G3500HR3	45	448513	448208
G3500HR3	50	448514	448209
G3500HR3	56	448515	448210
G3500HR3	63	448516	448211

MagnaGear XTR G3500 parallel shaft reducer part numbers

Nomenclature	Ratio	Solid shaft	Solid shaft with backstop
G3500HP2	12.5	448458	448469
G3500HP2	14	448459	448470
G3500HP2	16	448460	448471
G3500HP2	18	448461	448472
G3500HP2	20	448462	448473
G3500HP2	22.4	448463	448474
G3500HP2	25	448464	448475
G3500HP2	28	448465	448476
G3500HP2	31.5	448466	448477
G3500HP2	35.5	448467	448478
G3500HP2	40	448468	448479

MagnaGear XTR® gear reducers

Part numbers

Electric fan kits

MagnaGear XTR	Shaft configuration	Reduction	Voltage	Hz	Part number
G3500HP2	Parallel	All	415	50	448545
G3500HP2	Parallel	All	230/460	60	448544
G3500HP2	Parallel	All	575	60	448546
G3500HR3	Right angle	All	415	50	448548
G3500HR3	Right angle	All	230/460	60	448547
G3500HR3	Right angle	All	575	60	448549

Electrical fan kit includes fan, electric motor, fan shroud, fan guard and mounting hardware.

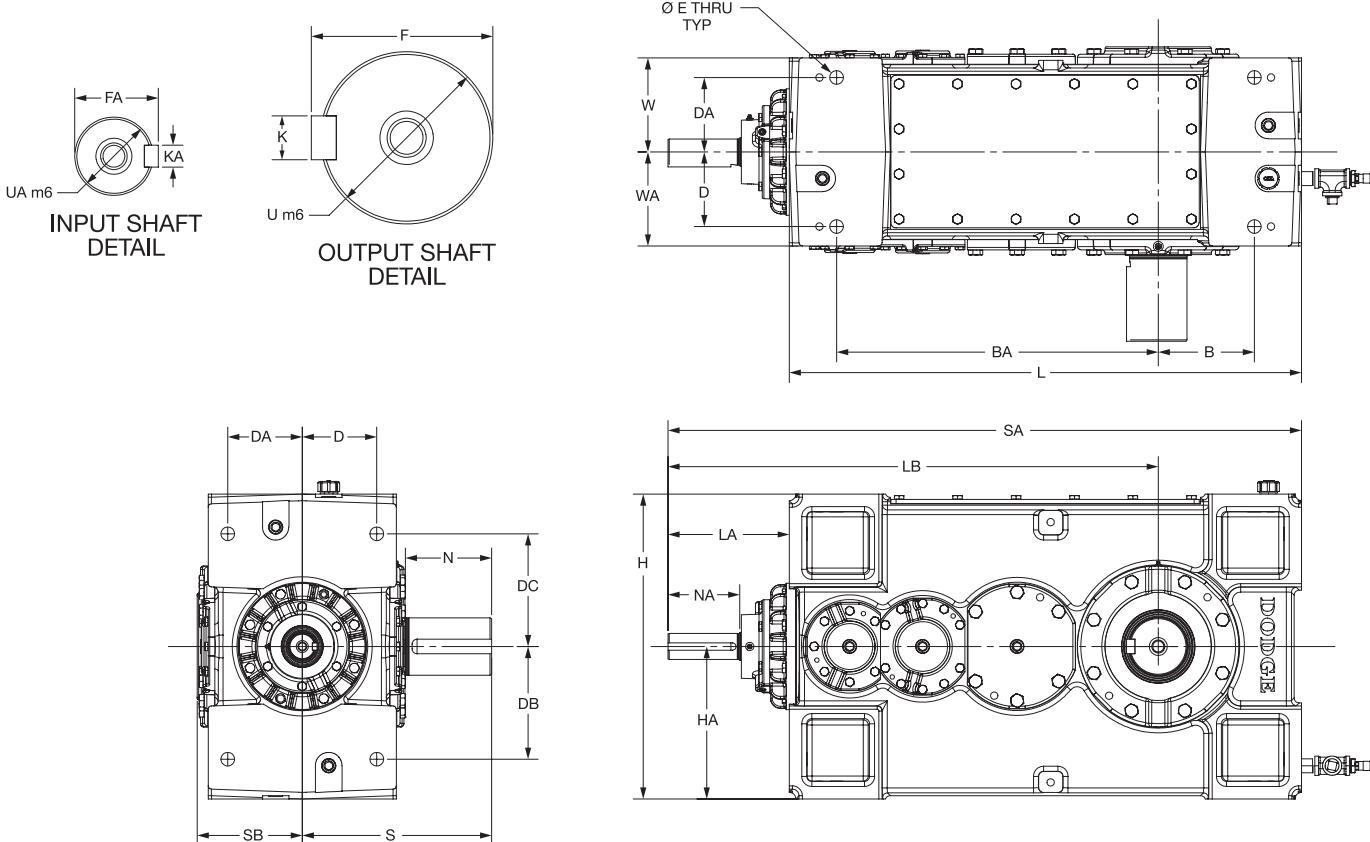
Desiccant breather

MagnaGear XTR	Shaft configuration	Reduction	Ratio	Part number
All G3500	All	All	All	964370

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G100, G150, G210, G285, G390 and G600 – solid output shaft



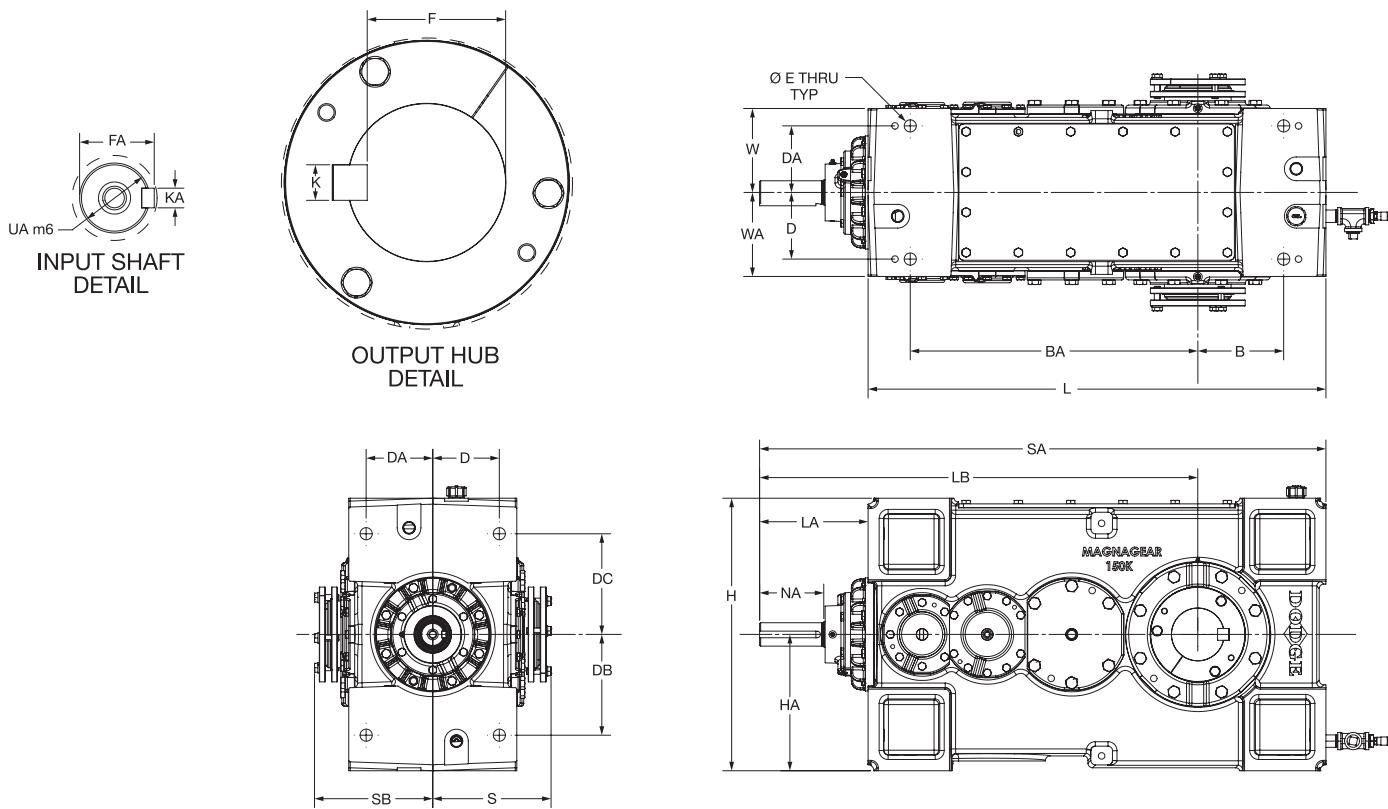
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA	L	LA	LB
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	98.95	48.45	520.70	260.35	25.00	14.00	881.76	213.69	849.07
	inch	6.88	22.40	5.38	5.38	7.00	7.00	1.02	3.90	1.91	20.50	10.25	0.98	0.55	34.72	8.41	33.43
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	116.00	53.50	584.20	292.10	28.00	14.00	981.46	232.54	939.42
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	4.57	2.11	23.00	11.50	1.10	0.55	38.64	9.16	36.99
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	127.00	59.00	647.70	323.85	32.00	16.00	1130.30	239.12	1056.74
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	5.00	2.32	25.50	12.75	1.26	0.63	44.50	9.41	41.60
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	136.90	63.88	705.10	352.55	32.00	18.00	1209.80	256.59	1113.65
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	5.39	2.52	27.76	13.88	1.26	0.71	47.63	10.10	44.63
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	152.80	68.83	755.90	377.95	36.00	18.00	1280.67	314.96	1235.71
	inch	9.8	31.88	7.50	7.50	10.56	10.56	1.30	6.02	2.71	29.76	14.88	1.42	0.71	50.42	12.40	48.65
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	190.00	79.37	849.38	424.69	45.00	19.97	919.07	326.03	1373.12
	inch	11.82	36.18	8.63	8.63	11.5	11.5	1.54	7.48	3.12	33.44	16.72	1.77	0.79	58.08	12.84	54.06

Reducer Size	Units	N	NA	A	SA	SB	U	UA	W	WA	Weight	Units
G100	mm	152.40	141.81	334.70	1095.45	186.23	95 m6	45 m6	165.00	165.00	565	kg
	inch	6.00	5.58	13.18	43.13	7.33	3.7402 ± 0.0005	1.7720 ± 0.0004	6.50	6.50	1245	lbs
G150	mm	164.58	137.54	359.73	1213.99	201.35	110 m6	50 m6	180.09	180.09	777	kg
	inch	6.48	5.42	14.16	47.80	7.93	4.3307 ± 0.0005	1.9685 ± 0.0004	7.09	7.09	1714	lbs
G210	mm	177.80	150.87	391.43	1389.42	211.84	120 m6	55 m6	190.50	190.50	1022	kg
	inch	7.00	5.94	15.41	53.91	8.34	4.7244 ± 0.0005	2.1662 ± 0.0004	7.50	7.50	2253	lbs
G285	mm	187.45	166.37	413.94	1466.39	227.08	130 m6	60 m6	203.20	203.20	1150	kg
	inch	7.38	6.55	16.30	57.73	8.94	5.1192 ± 0.0005	2.3630 ± 0.0004	8.00	8.00	2536	lbs
G390	mm	204.98	174.17	454.36	1595.63	241.43	145 m6	65 m6	228.60	228.60	1480	kg
	inch	8.07	6.86	17.89	62.82	9.51	5.7097 ± 0.0005	2.5599 ± 0.0004	9.00	9.00	3262	lbs
G600	mm	304.80	188.72	592.62	1801.28	284.86	180 m6	75 m6	266.21	266.21	2404	kg
	inch	12.00	7.43	23.33	70.92	11.22	7.0866 ± 0.0005	2.9536 ± 0.0004	10.48	10.48	5300	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G100, G150, G210, G285, G390 and G600 – hollow output shaft



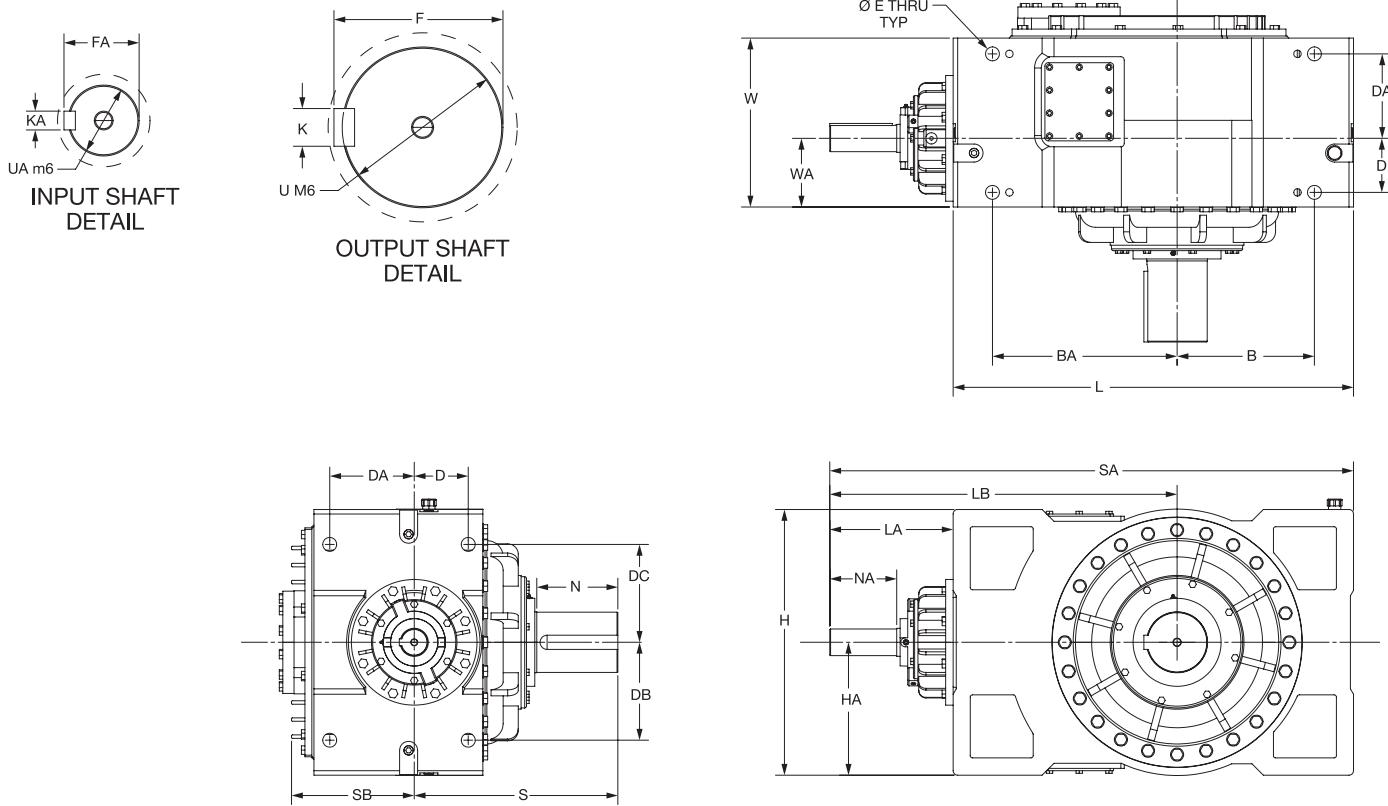
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA	L
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	See page 33	48.45	520.70	260.35	See page 33	14.00	881.76
	inch	6.88	22.4	5.38	5.38	7.00	7.00	1.02	See page 33	1.91	20.50	10.25	See page 33	0.55	34.72
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	See page 35	53.50	584.20	292.10	See page 35	14.00	981.46
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	See page 35	2.11	23.00	11.50	See page 35	0.55	38.64
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	See page 37	59.00	647.70	323.85	See page 37	16.00	1130.30
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	See page 37	2.32	25.50	12.75	See page 37	0.63	44.50
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	See page 39	63.88	705.10	352.55	See page 39	18.00	1209.80
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	See page 39	2.52	27.76	13.88	See page 39	0.71	47.63
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	See page 41	68.83	755.90	377.95	See page 41	18.00	1280.67
	inch	9.80	31.88	7.50	7.50	10.56	10.56	1.30	See page 41	2.71	29.76	14.88	See page 41	0.71	50.42
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	See page 45	79.37	849.38	424.69	See page 45	19.97	919.07
	inch	11.82	36.18	8.63	8.63	11.50	11.50	1.54	See page 45	3.12	33.44	16.72	See page 45	0.79	58.08

Reducer Size	Units	LA	LB	NA	S	SA	SB	UA	W	WA	Weight	Units
G100	mm	213.69	849.07	141.81	232.11	1095.45	233.48	45 m6	165.00	165.00	549	kg
	inch	8.41	33.43	5.58	9.14	43.13	9.19	1.7720 ± 0.0004	6.50	6.50	1210	lbs
G150	mm	232.54	939.42	137.54	253.59	1213.99	253.59	50 m6	180.09	180.09	749	kg
	inch	9.16	36.99	5.42	9.98	47.80	9.98	1.9685 ± 0.0004	7.09	7.09	1651	lbs
G210	mm	239.12	1056.74	150.87	276.35	1389.42	276.35	55 m6	190.50	190.50	987	kg
	inch	9.41	41.6	5.94	10.88	53.91	10.88	2.1662 ± 0.0004	7.50	7.50	2175	lbs
G285	mm	256.59	1113.65	166.37	290.11	1466.39	292.62	60 m6	203.20	203.20	1095	kg
	inch	10.10	44.63	6.55	11.42	57.73	11.52	2.3630 ± 0.0004	8.00	8.00	2413	lbs
G390	mm	314.96	1235.71	174.17	315.93	1595.63	315.93	65 m6	228.60	228.60	1376	kg
	inch	12.40	48.65	6.86	12.44	62.82	12.44	2.5599 ± 0.0004	9.00	9.00	3034	lbs
G600	mm	326.03	1373.12	188.72	365.64	1801.28	365.64	75 m6	266.21	266.21	2291	kg
	inch	12.84	54.06	7.43	14.40	70.92	14.40	2.9536 ± 0.0004	10.48	10.48	5050	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G525, G700 and G920 – solid output shaft



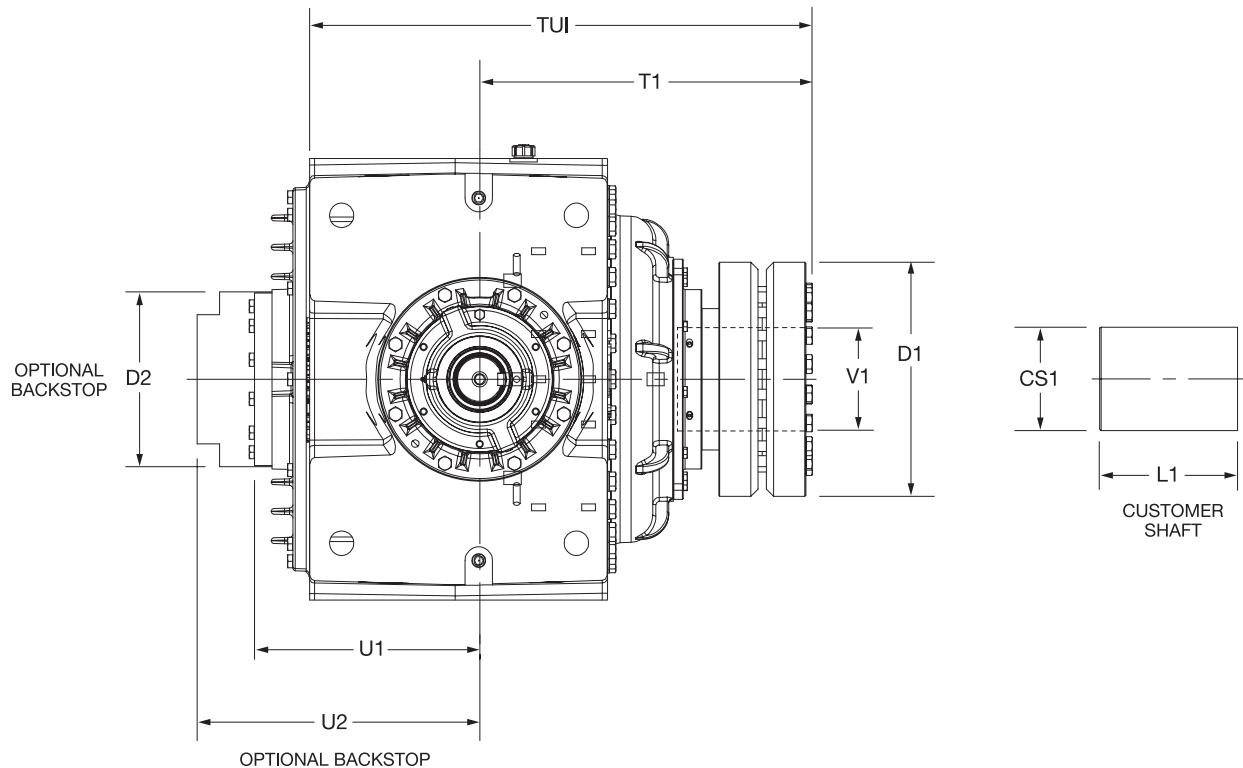
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA	L	LA	LB
G525	mm	387.50	520.70	152.40	238.25	276.10	276.10	39.00	178.80	79.37	749.30	374.65	40.00	20.00	1128.27	348.74	979.42
	inch	15.25	20.50	6.00	9.38	10.87	10.87	1.53	7.04	3.12	29.50	14.75	1.57	0.79	44.42	13.73	38.56
G700	mm	434.98	596.90	177.80	254.00	301.50	301.50	45.01	199.82	89.83	812.80	406.40	45.00	22.00	1254.00	348.90	1058.55
	inch	17.13	23.50	7.00	10.00	11.87	11.87	1.77	7.87	3.54	32.00	16.00	1.77	0.87	49.37	13.74	41.68
G920	mm	493.78	622.30	200.91	260.35	317.50	317.50	51.99	226.07	94.74	914.40	457.20	50.00	25.00	1400.18	416.81	1182.12
	inch	19.44	24.50	7.91	10.25	12.50	12.50	2.05	8.90	3.73	36.00	18.00	1.97	0.98	55.13	16.41	46.54

Reducer Size	Units	N	NA	A	SA	SB	U	UA	W	WA	Weight	Units
G525	mm	233.93	188.72	574.29	1477.12	346.25	170m6	75 m6	476.25	193.55	1740	kg
	inch	9.21	7.43	22.61	58.15	13.63	6.6940 ± 0.0005	2.9536 ± 0.0005	18.75	7.62	3836	lbs
G700	mm	256.03	203.71	670.78	1602.96	389.66	190m6	85 m6	548.12	234.95	2244	kg
	inch	10.08	8.02	26.41	63.11	15.34	7.4800 ± 0.0005	3.3474 ± 0.0005	21.58	9.25	4947	lbs
G920	mm	292.10	226.31	751.07	1817.08	411.11	215m6	90 m6	595.38	268.22	2376	kg
	inch	11.50	8.91	29.57	71.54	16.19	8.4658 ± 0.0005	3.5443 ± 0.0005	23.44	10.56	5238	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G525, G700 and G920 – shrink disk output shaft

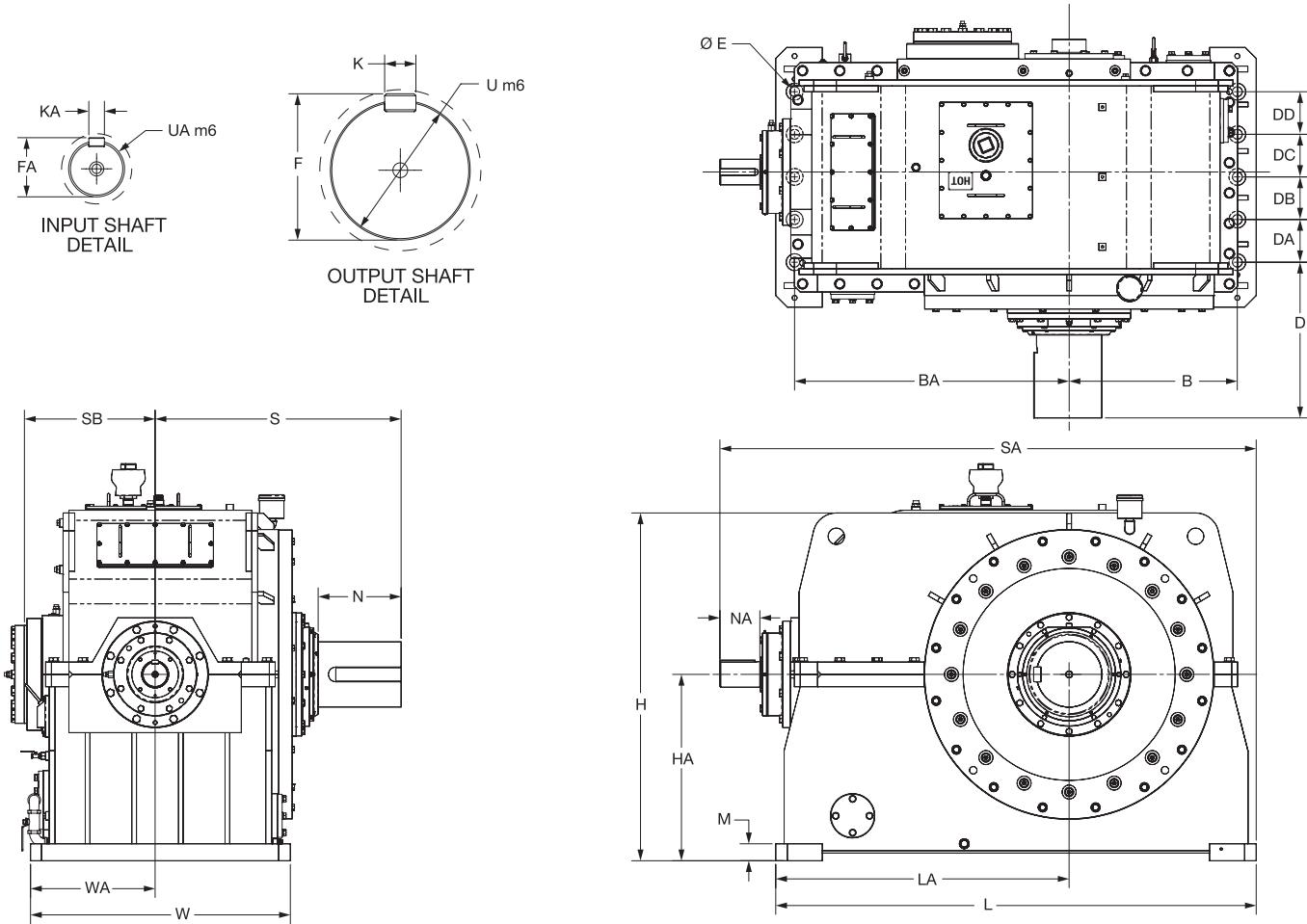


Reducer Size	Units	TU1	T1	U1	U2	V1	CS1	L1	D1	D2	Weight	Units
G525	mm	818.9	530.10	346.2	464.31	170.031 – 170.071	169.992 – 170.012	231.14	404.88	290.07	1740	kg
	inch	32.24	20.87	13.63	18.28	6.6941 – 6.6957	6.6926 – 6.6934	9.10	15.94	11.42	3836	lbs
G700	mm	925.32	612.14	414.02	519.94	190.048 – 190.099	190.030 – 190.010	260.35	430.02	322.07	2244	kg
	inch	36.43	24.1	16.30	20.47	7.4822 – 7.4807	7.4815 – 7.4807	10.25	16.93	12.68	4947	lbs
G920	mm	996.95	669.80	442.98	522.99	209.982 – 210.033	209.964 – 209.944	273.05	459.74	322.07	2376	kg
	inch	39.95	26.37	17.44	20.59	8.2670 – 8.2690	8.2663 – 8.2655	10.75	18.10	12.68	5238	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G1400, G2100 and G3500 – solid output shaft



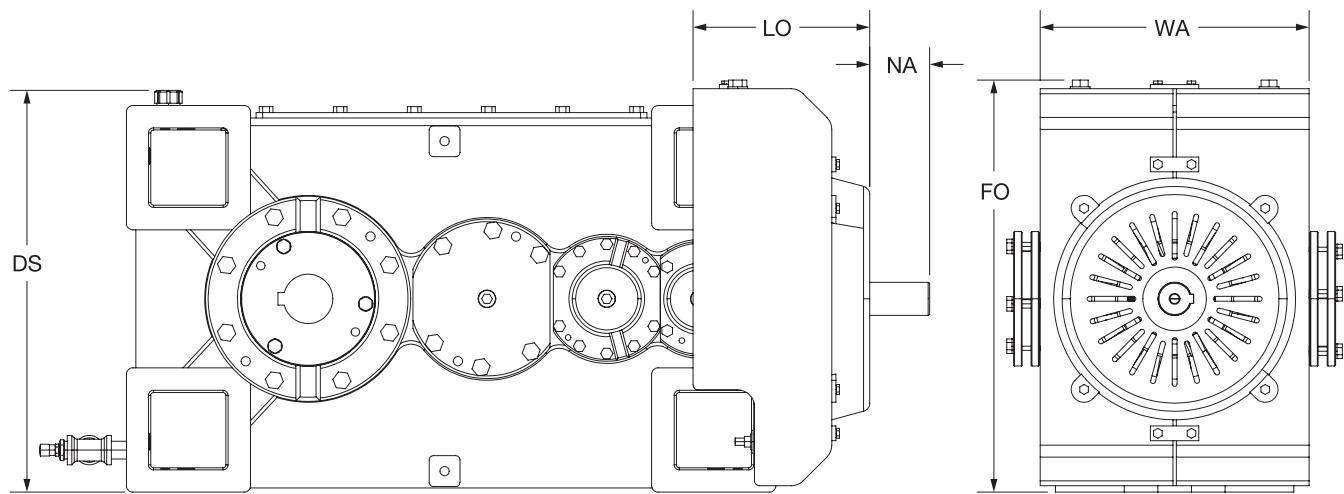
Reducer Size	Units	B	BA	D	DA	DB	DC	DD	E	F	FA	H	HA	K	KA	L	LA
G1400	mm	650.00	1065.00	596.50	200.00	200.00	200.00	N/A	45.00	261.80	105.80	1210.00	620.00	56.00	28.00	1805.00	1110.00
	inch	25.59	41.93	23.48	7.78	7.78	7.78	N/A	1.77	10.31	4.17	47.64	24.41	2.2	1.1	71.06	43.7
G2100	mm	721.80	1178.20	668.60	183.00	183.00	183.00	183.00	42.00	292.00	116.00	1493.00	800.00	63.00	28.00	2062.00	1259.20
	inch	28.42	46.39	26.32	7.2	7.2	7.2	7.2	1.65	11.5	4.57	58.78	31.5	2.48	1.1	81.18	49.57
G3500	mm	853.00	1277.00	828.80	230.00	230.00	230.00	230.00	52.00	345.00	137.00	1670.00	875.00	80.00	32.00	2260.00	1342.00
	inch	33.58	50.28	32.63	9.06	9.06	9.06	9.06	2.05	13.58	5.39	65.75	34.45	3.15	1.26	88.98	52.83

Reducer Size	Units	M	N	NA	S	SA	SB	U	UA	W	WA	Weight	Units
G1400	mm	50.00	316.80	179.60	946.50	2028.50	534.03	250.0315 ± 0.0145	100.0240 ± 0.0110	1045.00	495.00	4827	kg
	inch	1.97	12.47	7.07	37.26	79.86	21.02	9.8438 ± 0.0006	3.9380 ± 0.0004	41.14	19.49	10642	lbs
G2100	mm	73.00	356.00	169.90	1055.60	2301.40	616.51	280.0360 ± 0.0160	110.0240 ± 0.0110	1115.00	535.00	7611	kg
	inch	2.87	14.01	6.69	41.56	90.61	24.27	11.0250 ± 0.0006	4.3317 ± 0.0004	43.90	21.06	16779	lbs
G3500	mm	60.00	486.70	177.70	1318.80	2481.20	702.55	330.0390 ± 0.0180	130.0275 ± 0.0125	1360.00	493.00	11435	kg
	inch	2.36	19.16	6.99	51.92	97.69	27.66	12.9937 ± 0.0007	5.1192 ± 0.0005	53.54	19.41	25210	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G100 through G920 – mechanical shaft fans

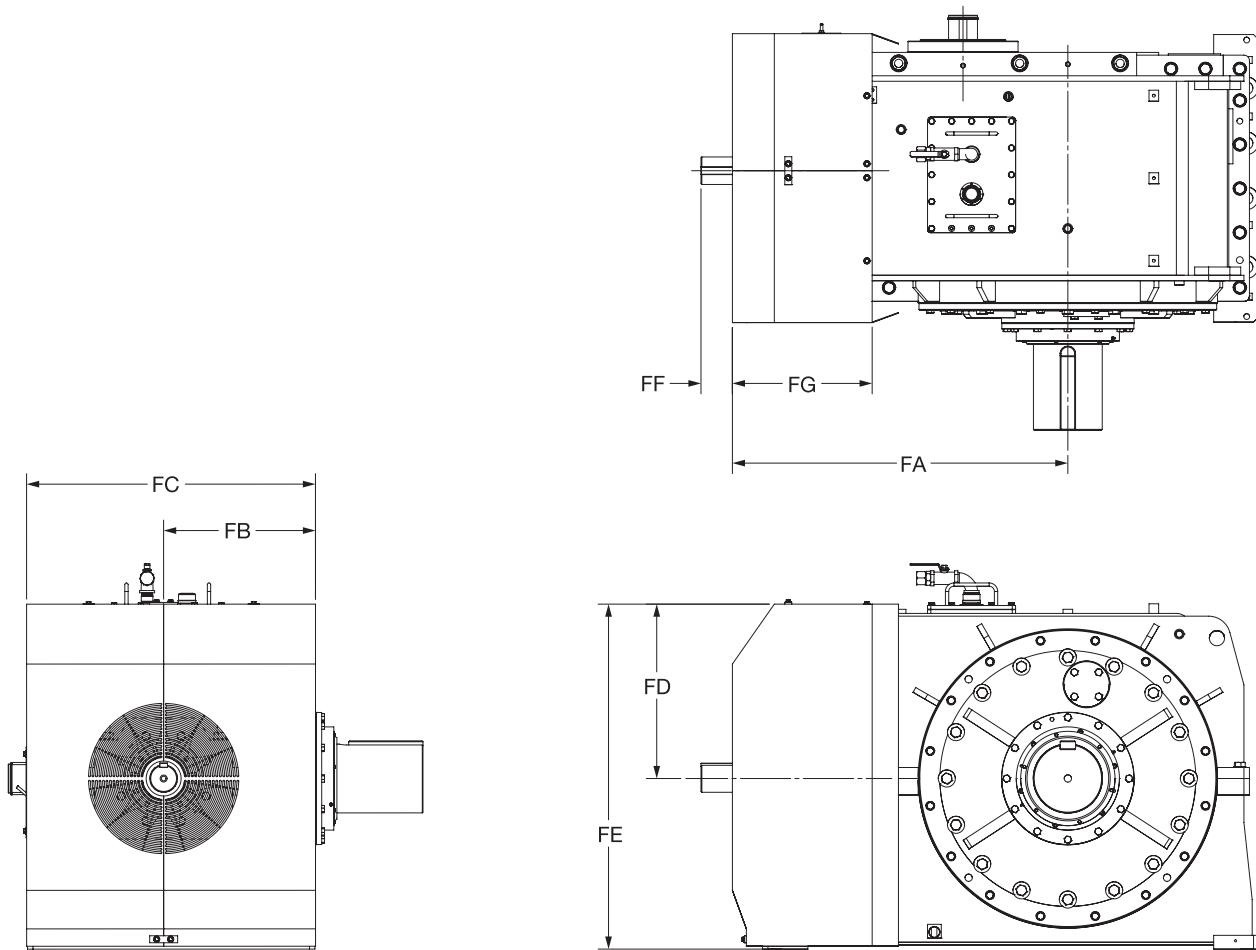


Reducer Size	Units	NA	LO	WA	FO	DS	Weight	Units
G100	mm	97.00	241.30	394.21	558.80	546.10	19	kg
	inch	3.82	9.50	15.52	22.00	21.50	41	lbs
G150	mm	90.40	267.00	406.40	622.30	690.60	20	kg
	inch	3.56	10.51	16.00	24.50	24.00	44	lbs
G210	mm	97.00	267.00	457.20	683.50	670.60	20	kg
	inch	3.82	10.51	18.00	26.91	26.40	45	lbs
G285	mm	114.81	317.50	482.60	762.00	727.96	22	kg
	inch	4.52	12.50	19.00	30.00	28.66	49	lbs
G390	mm	124.50	317.50	537.50	792.50	781.10	23	kg
	inch	4.90	12.50	21.16	31.20	30.75	51	lbs
G525	mm	132.80	279.40	537.50	793.80	773.70	25	kg
	inch	5.23	11.00	21.16	31.25	30.46	56	lbs
G600	mm	122.80	346.20	580.40	883.90	876.30	26	kg
	inch	4.84	13.63	22.85	34.80	34.50	57	lbs
G700	mm	154.90	442.70	654.10	850.90	842.00	30	kg
	inch	6.10	17.43	25.75	33.50	33.15	66	lbs
G920	mm	172.20	304.80	668.50	952.50	942.30	31	kg
	inch	6.78	12.00	26.32	37.50	37.10	68	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G1400 and G2100 – mechanical shaft fans

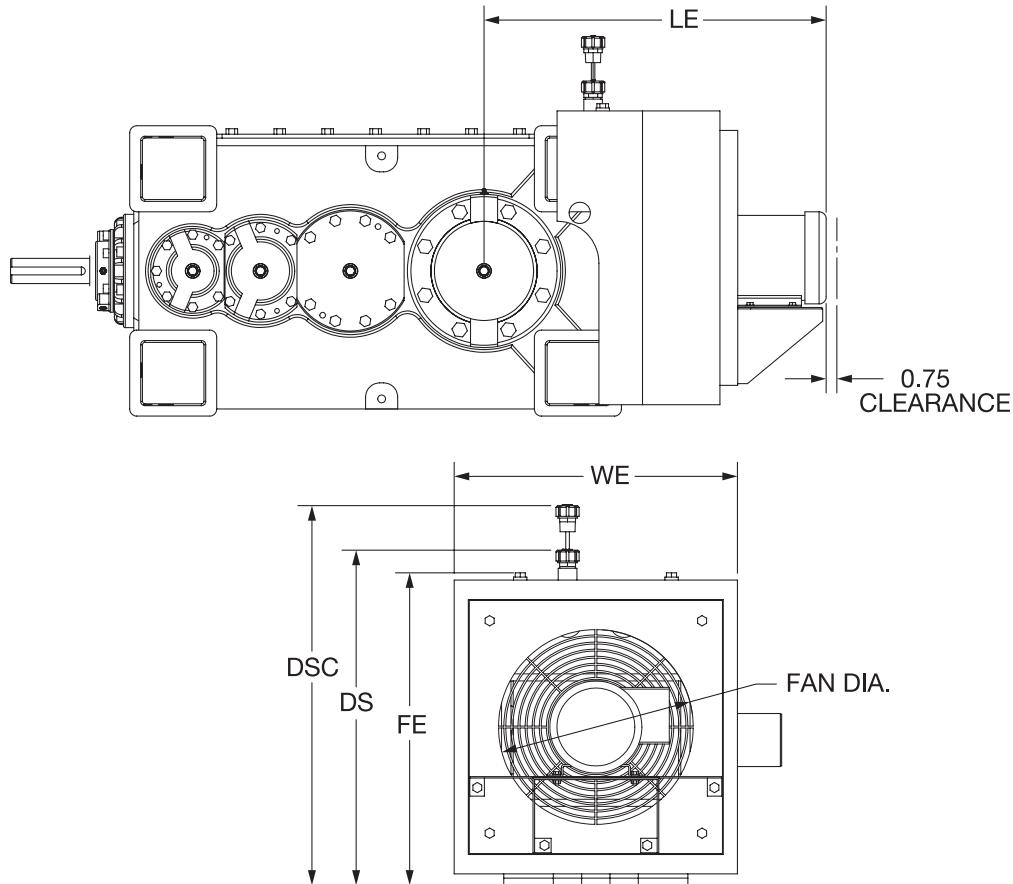


Reducer Size	Units	FA	FB	FC	FD	FE	FF	FG	Weight	Units
1400	mm	1219.00	582.00	1050.00	634.00	1254.00	184.00	508.00	50	kg
	inch	48.00	21.73	41.34	24.95	49.36	7.25	20.00	110	lbs
2100	mm	1400.00	583.00	1122.00	732.00	1532.00	178.00	762.00	67	kg
	inch	55.13	22.94	44.19	28.82	60.32	7.00	30.00	148	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G100 through G920 – electric fans

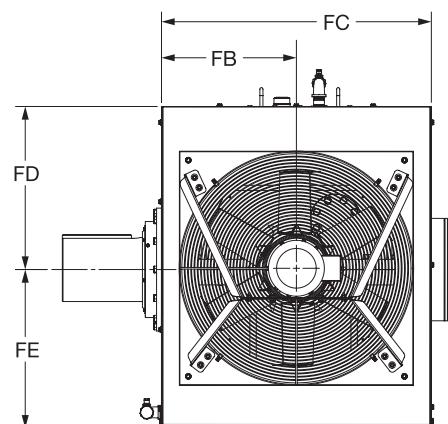
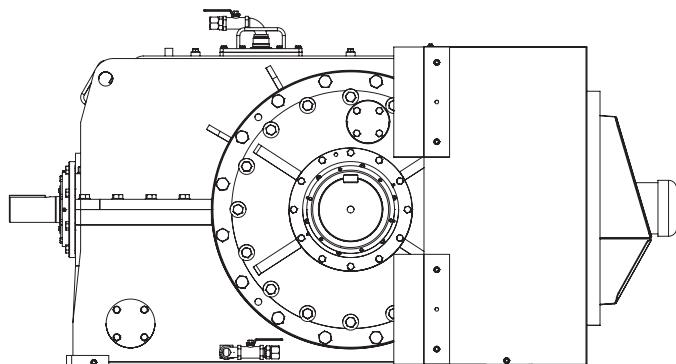
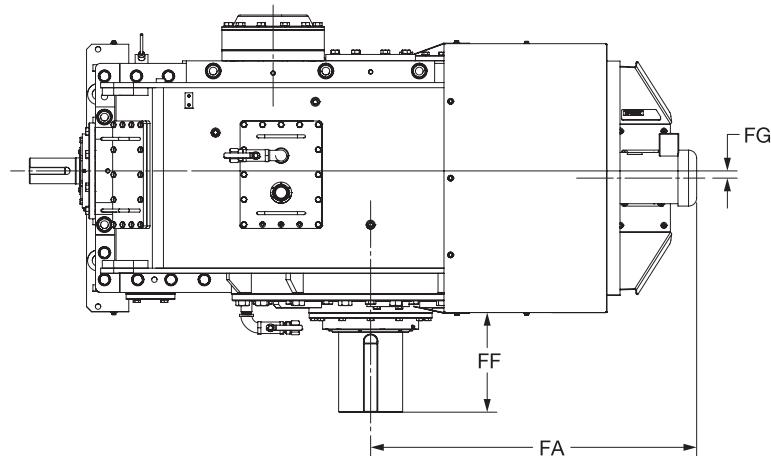


Reducer Size	Units	Fan diameter	LE	LP	WE	FE	DS	DSC	Weight	Units
G100	mm	355.60	614.68	1003.30	508.00	558.80	596.90	457.20	23	kg
	inch	14.00	24.20	39.50	20.00	22.00	23.50	18.00	50	lbs
G150	mm	406.40	644.65	1076.96	558.80	647.70	642.62	488.95	25	kg
	inch	16.00	25.38	42.40	22.00	25.50	25.30	19.25	55	lbs
G210	mm	406.40	683.26	1191.26	558.80	688.34	706.12	541.02	27	kg
	inch	16.00	26.90	46.90	22.00	27.10	27.80	21.30	60	lbs
G285	mm	406.40	668.02	1211.58	558.80	762.00	782.32	558.80	29	kg
	inch	16.00	26.30	47.70	22.00	30.00	30.80	22.00	65	lbs
G390	mm	457.20	609.60	1168.40	593.85	819.15	838.20	635.00	32	kg
	inch	18.00	24.00	46.00	23.38	32.25	33.00	25.00	70	lbs
G525	mm	609.60	1051.56	1184.91	838.20	845.82	774.70	558.80	51	kg
	inch	24.00	41.40	46.65	33.00	33.30	30.50	22.00	112	lbs
G600	mm	508.00	749.30	1371.60	0.00	883.92	904.24	685.80	54	kg
	inch	20.00	29.50	54.00	0.00	34.80	35.60	27.00	120	lbs
G700	mm	609.60	1088.39	1254.25	838.20	850.90	906.78	711.20	54	kg
	inch	24.00	42.85	49.38	33.00	33.50	35.70	28.00	118	lbs
G920	mm	609.60	1279.65	1412.24	838.20	970.28	1003.30	685.80	59	kg
	inch	24.00	50.38	55.60	33.00	38.20	39.50	27.00	129	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G1400, G2100 and G3500 – electric fans

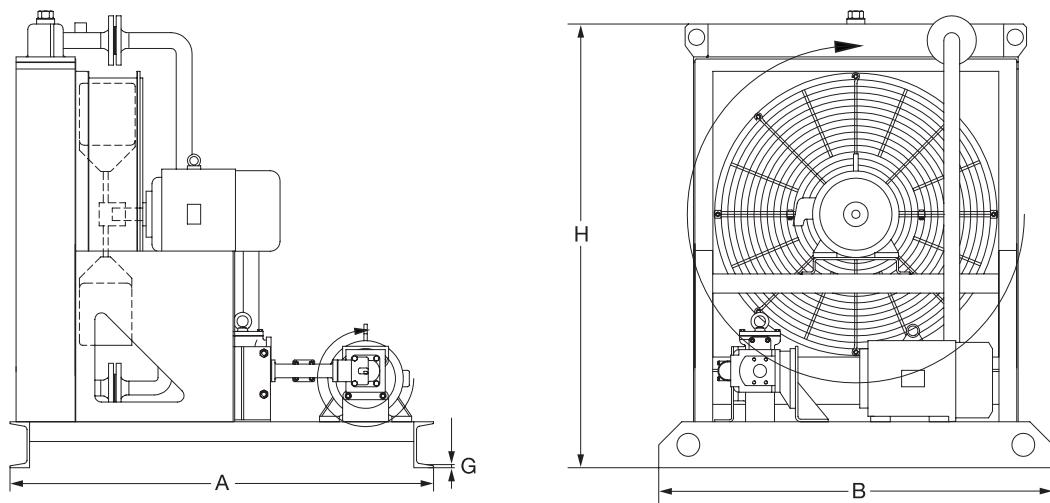
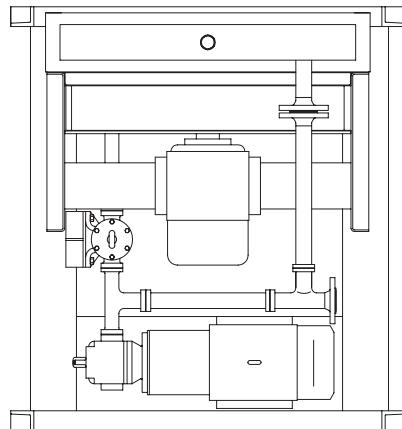


Reducer Size	Fan										
	Units	diameter	LE	LP	WE	FE	DS	DSC	FG	Weight	Units
G1400	mm	762.00	1273.81	557.28	1114.30	637.03	620.01	359.41	28.19	122	kg
	inch	30.00	50.15	21.94	43.87	25.08	24.41	14.15	1.11	268	lbs
G2100	mm	914.40	1752.09	561.09	1121.92	732.03	800.10	473.46	21.01	124	kg
	inch	36.00	68.98	22.09	44.17	28.82	31.50	18.64	0.827	274	lbs
G3500	mm	1066.80	1892.55	727.20	1454.40	832.10	875.03	566.42	24.99	169	kg
	inch	42.00	74.51	28.63	57.26	32.76	34.45	22.30	0.984	372	lbs

MagnaGear XTR® gear reducers

Dimension drawings – right angle

Sizes G100 through G3500 – heat exchangers

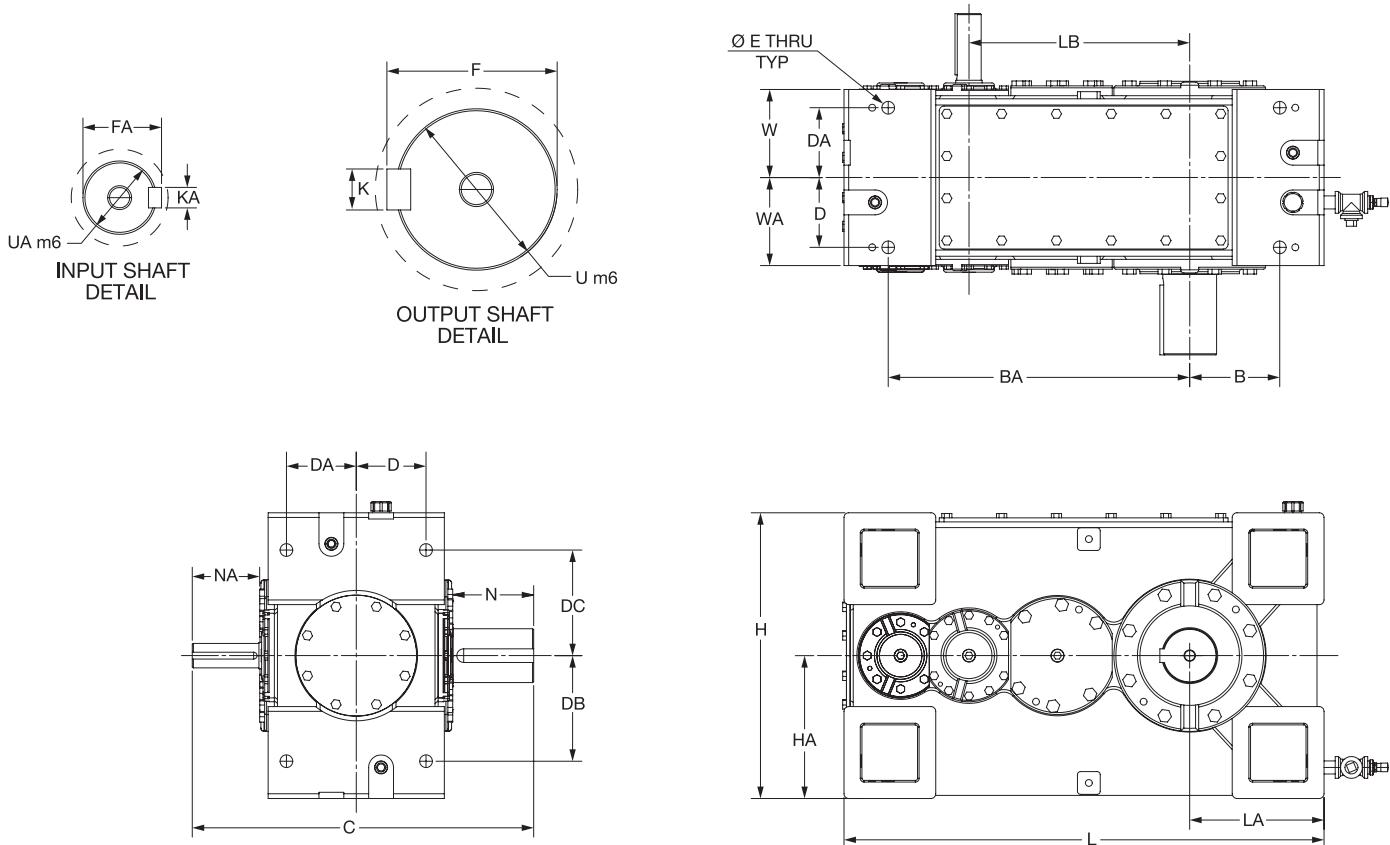


Cooling System	Units	A	B	H	G	Weight	Units
966236	mm	1260.00	890.00	1024.00	13.20	240	kg
	inch	49.61	35.04	40.31	0.52	529	lbs
966237	mm	1364.00	1020.00	1154.00	13.20	430	kg
	inch	53.70	40.16	45.43	0.52	948	lbs
966238	mm	1290.00	1200.00	1351.00	13.20	520	kg
	inch	50.79	47.24	53.19	0.52	1147	lbs
966239	mm	1340.00	1360.00	1474.00	13.20	650	kg
	inch	52.76	53.54	58.03	0.52	1433	lbs
966240	mm	1554.00	1540.00	1632.00	13.20	830	kg
	inch	61.18	60.63	64.25	0.52	1830	lbs
966241	mm	1710.00	1780.00	1866.00	13.20	960	kg
	inch	67.32	70.08	73.46	0.52	2117	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100, G150, G210, G285, G390 and G600 – two stage – solid output shaft



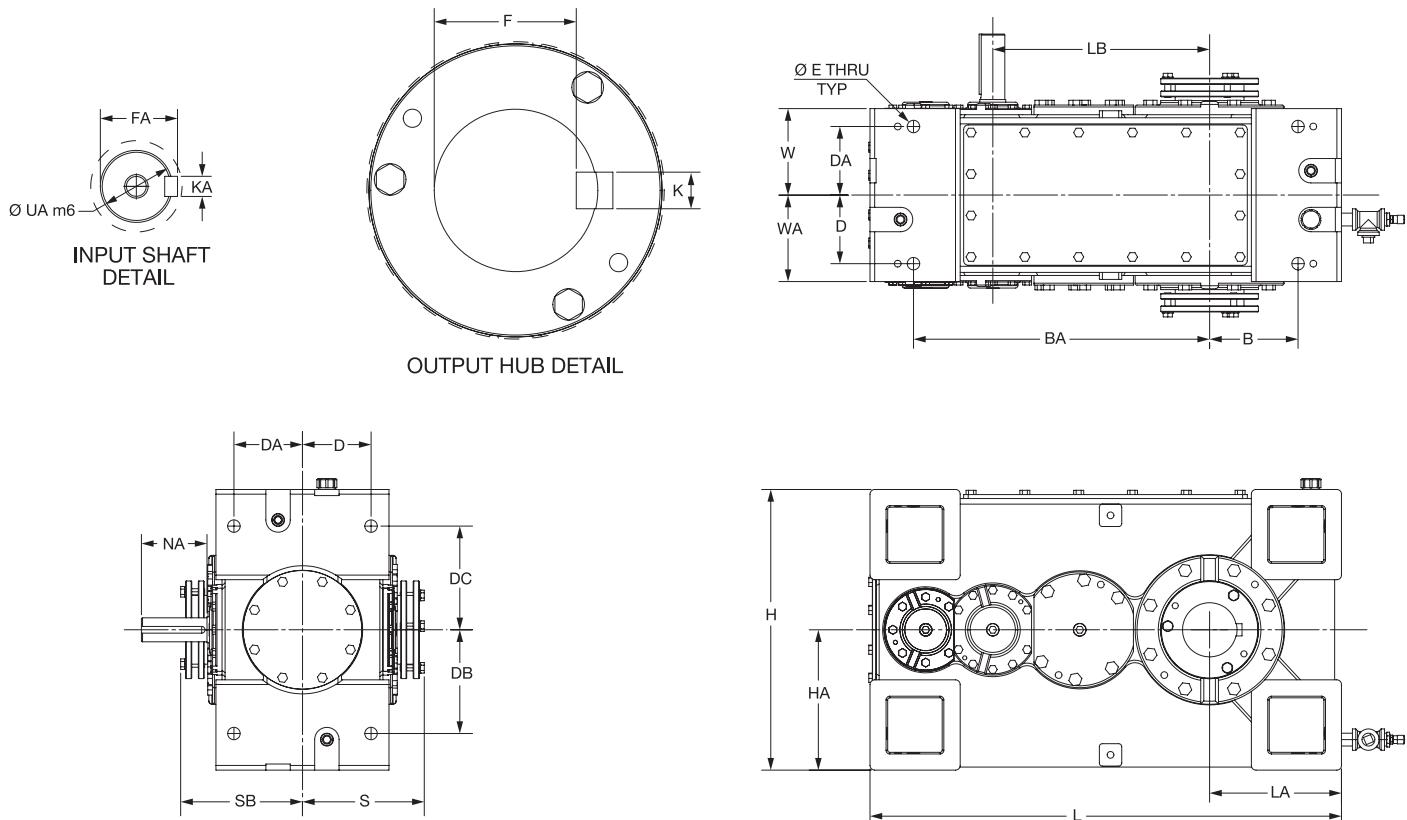
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	98.95	48.37	520.70	260.35	25.00	14.00
	inch	6.88	22.40	5.38	5.38	7.00	7.00	1.02	3.90	1.90	20.50	10.25	0.98	0.55
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	116.00	53.50	584.20	292.10	28.00	14.00
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	4.57	1.97	23.00	11.50	1.10	0.55
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	127.00	59.00	647.70	323.85	32.00	16.00
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	5.00	2.32	25.50	12.75	1.26	0.63
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	136.90	65.13	705.10	352.55	32.00	18.00
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	5.39	2.56	27.76	13.88	1.26	0.71
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	152.80	74.30	755.90	377.95	36.00	20.00
	inch	9.80	31.88	7.50	7.50	10.56	10.56	1.30	6.02	2.93	29.76	14.88	1.42	0.79
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	190.00	84.95	849.38	424.69	45.00	22.00
	inch	11.82	36.18	8.63	8.63	11.50	11.50	1.54	7.48	3.34	33.44	16.72	1.77	0.87

Reducer Size	Units	L	LA	LB	N	NA	U	UA	W	WA	Weight	Units
G100	mm	881.76	246.38	401.70	152.40	141.81	95 m6	45 m6	165.00	165.00	516	kg
	inch	34.72	9.70	15.82	6.00	5.58	3.7402 ± 0.0005	1.7720 ± 0.0005	6.50	6.50	1138	lbs
G150	mm	981.46	274.57	451.36	164.58	137.54	110 m6	50 m6	180.09	180.09	734	kg
	inch	38.64	10.81	17.77	6.48	5.42	4.3307 ± 0.0005	1.9685 ± 0.0004	7.09	7.09	1619	lbs
G210	mm	1130.30	312.67	515.87	177.80	150.87	120 m6	55 m6	190.50	190.50	968	kg
	inch	44.50	12.31	20.31	7.00	5.94	4.7244 ± 0.0005	2.1662 ± 0.004	7.50	7.50	2134	lbs
G285	mm	1209.80	332.74	563.88	187.45	166.37	130 m6	60 m6	203.20	203.20	1079	kg
	inch	47.63	13.10	22.20	7.38	6.55	5.1192 ± 0.0005	2.3630 ± 0.004	8.00	8.00	2379	lbs
G390	mm	1280.67	359.92	601.98	204.98	174.17	145 m6	70 m6	228.60	228.60	1458	kg
	inch	50.42	14.17	23.70	8.07	6.86	5.7097 ± 0.0005	2.7567 ± 0.004	9.00	9.00	3215	lbs
G600	mm	919.07	428.15	698.50	304.80	188.72	180 m6	80 m6	266.21	266.21	2429	kg
	inch	36.08	16.86	27.50	12.00	7.43	7.0866 ± 0.0005	3.1500 ± 0.004	10.48	10.48	5355	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100, G150, G210, G285, G390 and G600 – two stage – hollow output shaft



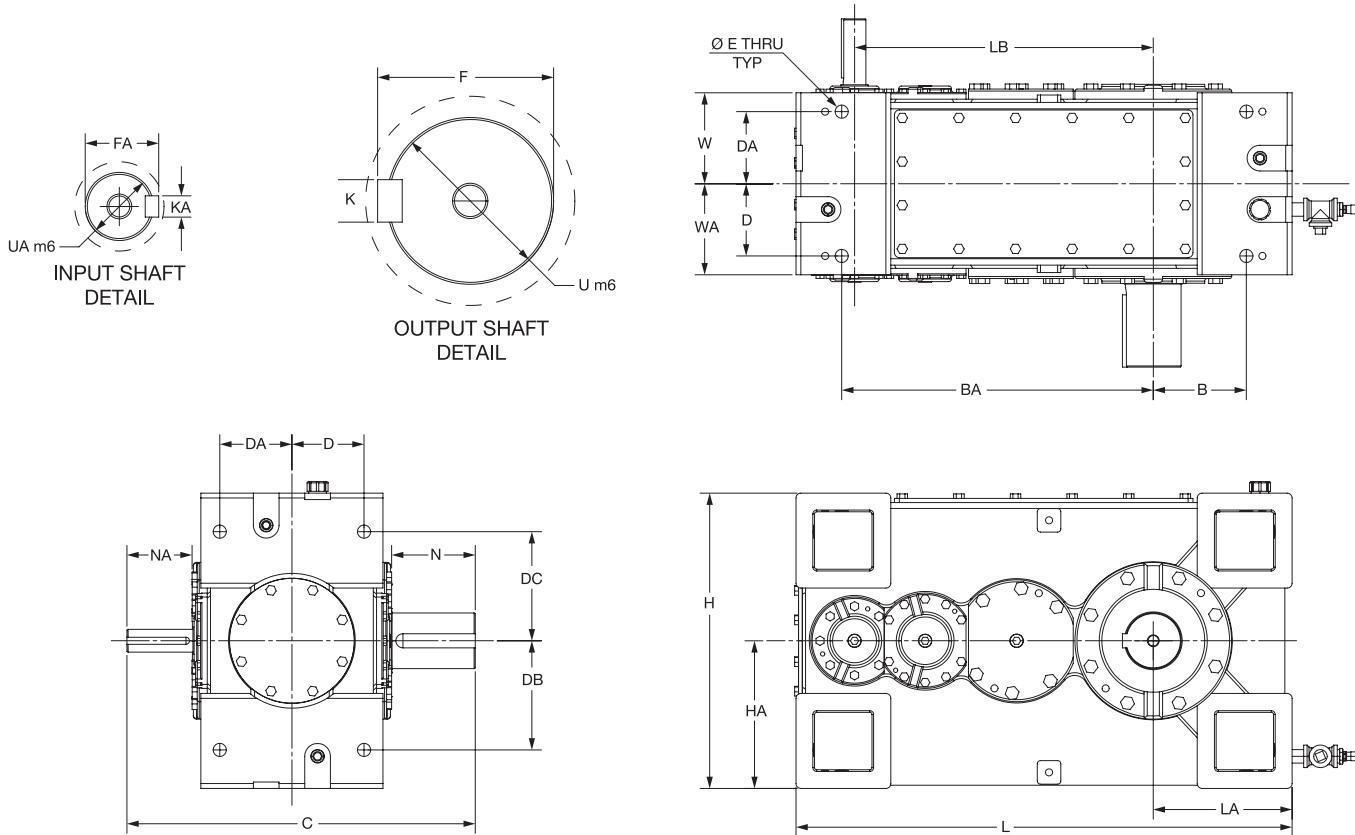
Reducer	Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	See page 33	48.37	520.70	260.35	See page 33	14.00	
	inch	6.88	22.40	5.38	5.38	7.00	7.00	1.02	See page 33	1.90	20.50	10.25	See page 33	0.55	
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	See page 35	53.50	584.20	292.10	See page 35	14.00	
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	See page 35	1.97	23.00	11.50	See page 35	0.55	
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	See page 37	59.00	647.70	323.85	See page 37	16.00	
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	See page 37	2.32	25.50	12.75	See page 37	0.63	
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	See page 39	65.13	705.10	352.55	See page 39	18.00	
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	See page 39	2.56	27.76	13.88	See page 39	0.71	
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	See page 41	74.30	755.90	377.95	See page 41	20.00	
	inch	9.80	31.88	7.50	7.50	10.56	10.56	1.30	See page 41	2.93	29.76	14.88	See page 41	0.79	
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	See page 45	84.95	849.38	424.69	See page 45	22.00	
	inch	11.82	36.18	8.63	8.63	11.50	11.50	1.54	See page 45	3.34	33.44	16.72	See page 45	0.87	

Reducer	Size	Units	L	LA	LB	NA	UA	W	S	SB	WA	Weight	Units
G100	mm	881.76	246.38	401.70	97.02	45 m6		165.00	231.52	231.52	165.00	500	kg
	inch	34.72	9.7	15.82	3.82	1.7720 ± 0.0005		6.50	9.12	9.12	6.50	1103	lbs
G150	mm	981.46	274.57	451.36	136.47	50 m6		180.09	253.59	253.59	180.09	706	kg
	inch	38.64	10.81	17.77	5.37	1.9685 ± 0.0004		7.09	9.98	9.98	7.09	1556	lbs
G210	mm	1130.30	312.67	515.87	150.16	55 m6		190.50	276.35	276.35	190.50	933	kg
	inch	44.5	12.31	20.31	5.91	2.1662 ± 0.004		7.50	10.88	10.88	7.50	2057	lbs
G285	mm	1209.80	332.74	563.88	166.37	60 m6		203.20	291.29	291.29	203.20	1023	kg
	inch	47.63	13.1	22.2	6.55	2.3630 ± 0.004		8.00	11.47	11.47	8.00	2256	lbs
G390	mm	1280.67	359.92	601.98	139.45	70 m6		228.60	315.93	315.93	228.60	1386	kg
	inch	50.42	14.17	23.7	5.49	2.7567 ± 0.004		9.00	12.44	12.44	9.00	3056	lbs
G600	mm	919.07	428.15	698.50	182.55	80 m6		266.21	365.64	365.64	266.21	2311	kg
	inch	58.08	16.86	27.5	7.19	3.1500 ± 0.004		10.48	14.40	14.40	10.48	5095	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100, G150, G210, G285, G390 and G600 – three stage – solid output shaft



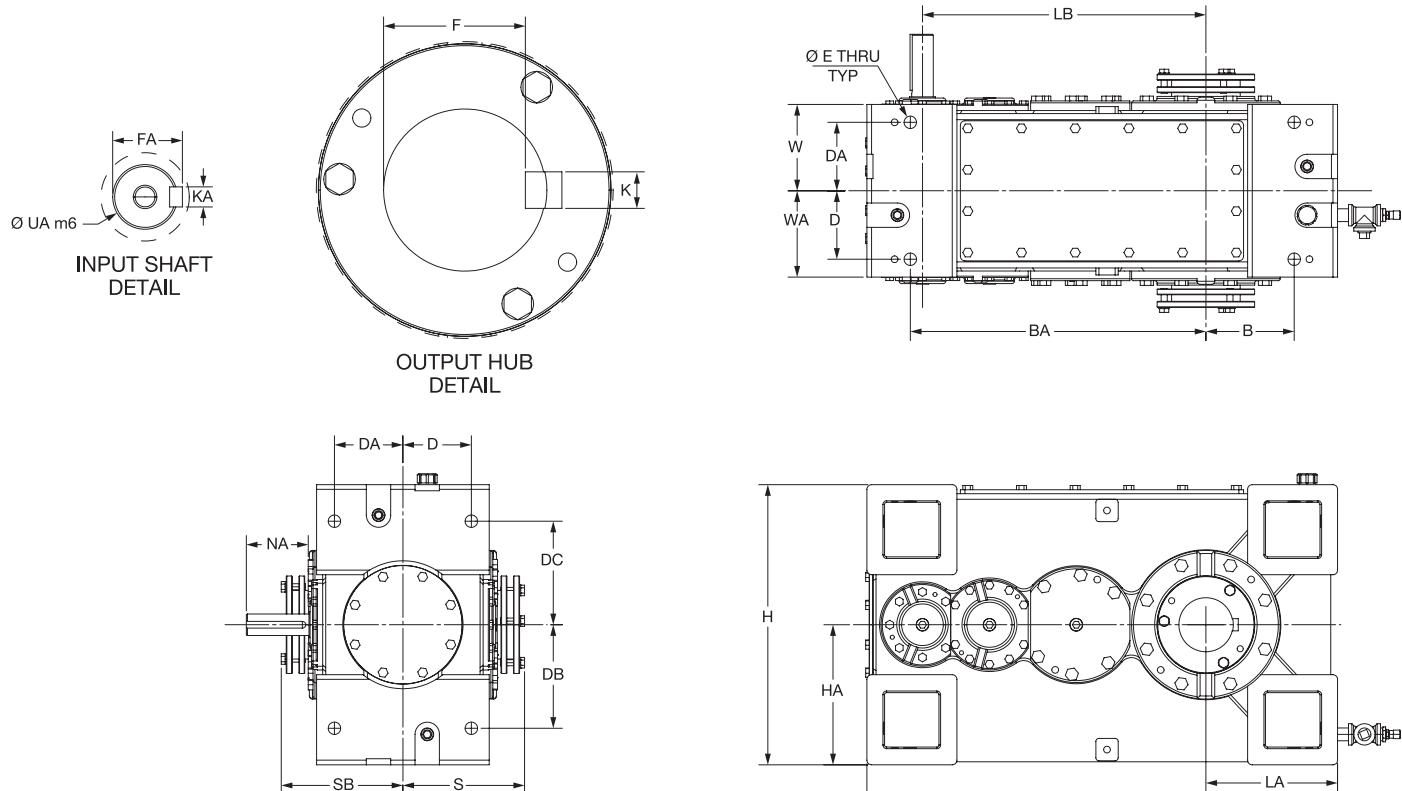
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	98.95	37.87	520.70	260.35	25.00	10.00
	inch	6.88	22.40	5.38	5.38	7.00	7.00	1.02	3.90	1.49	20.50	10.25	0.98	0.39
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	116.00	48.50	584.20	292.10	28.00	14.00
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	4.57	1.91	23.00	11.50	1.10	0.55
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	127.00	48.40	647.70	323.85	32.00	14.00
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	5.00	1.90	25.50	12.75	1.26	0.55
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	136.90	53.37	705.10	352.55	32.00	14.00
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	5.39	2.10	27.76	13.88	1.26	0.55
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	152.80	53.37	755.90	377.95	36.00	14.00
	inch	9.80	31.88	7.50	7.50	10.56	10.56	1.30	6.02	2.10	29.76	14.88	1.42	0.55
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	190.00	73.16	849.38	424.69	45.00	19.97
	inch	11.82	36.18	8.63	8.63	11.50	11.50	1.54	7.48	2.88	33.44	16.72	1.77	0.79

Reducer Size	Units	L	LA	LB	N	NA	U	UA	W	WA	Weight	Units
G100	mm	881.76	246.38	522.35	152.40	141.81	95 m6	35 m6	165.00	165.00	528	kg
	inch	34.72	9.70	20.57	6.00	5.58	3.7402 ± 0.0005	1.3784 ± 0.0003	6.50	6.50	1163	lbs
G150	mm	981.46	274.57	981.46	164.58	137.54	110 m6	45 m6	180.09	180.09	751	kg
	inch	38.64	10.81	38.64	6.48	5.42	4.3307 ± 0.0005	1.7715 ± 0.0004	7.09	7.09	1655	lbs
G210	mm	1130.30	312.67	676.15	177.80	150.87	120 m6	45 m6	190.50	190.50	992	kg
	inch	44.50	12.31	26.62	7.00	5.94	4.7244 ± 0.0005	1.7721 ± 0.0004	7.50	7.50	2187	lbs
G285	mm	1209.80	332.74	741.68	187.45	166.37	130 m6	50 m6	203.20	203.20	1111	kg
	inch	47.63	13.10	29.20	7.38	6.55	5.1192 ± 0.0005	1.9689 ± 0.0004	8.00	8.00	2450	lbs
G390	mm	1280.67	359.92	778.16	204.98	174.17	145 m6	50 m6	228.60	228.60	1499	kg
	inch	50.42	14.17	31.03	8.07	6.86	5.7097 ± 0.0005	1.9689 ± 0.0004	9.00	9.00	3304	lbs
G600	mm	919.07	428.15	911.23	304.80	188.72	180 m6	70 m6	266.21	266.21	2506	kg
	inch	36.08	16.86	35.88	12.00	7.43	7.0866 ± 0.0005	2.7559 ± 0.0005	10.48	10.48	5525	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100, G150, G210, G285, G390 and G600 – three stage – hollow output shaft



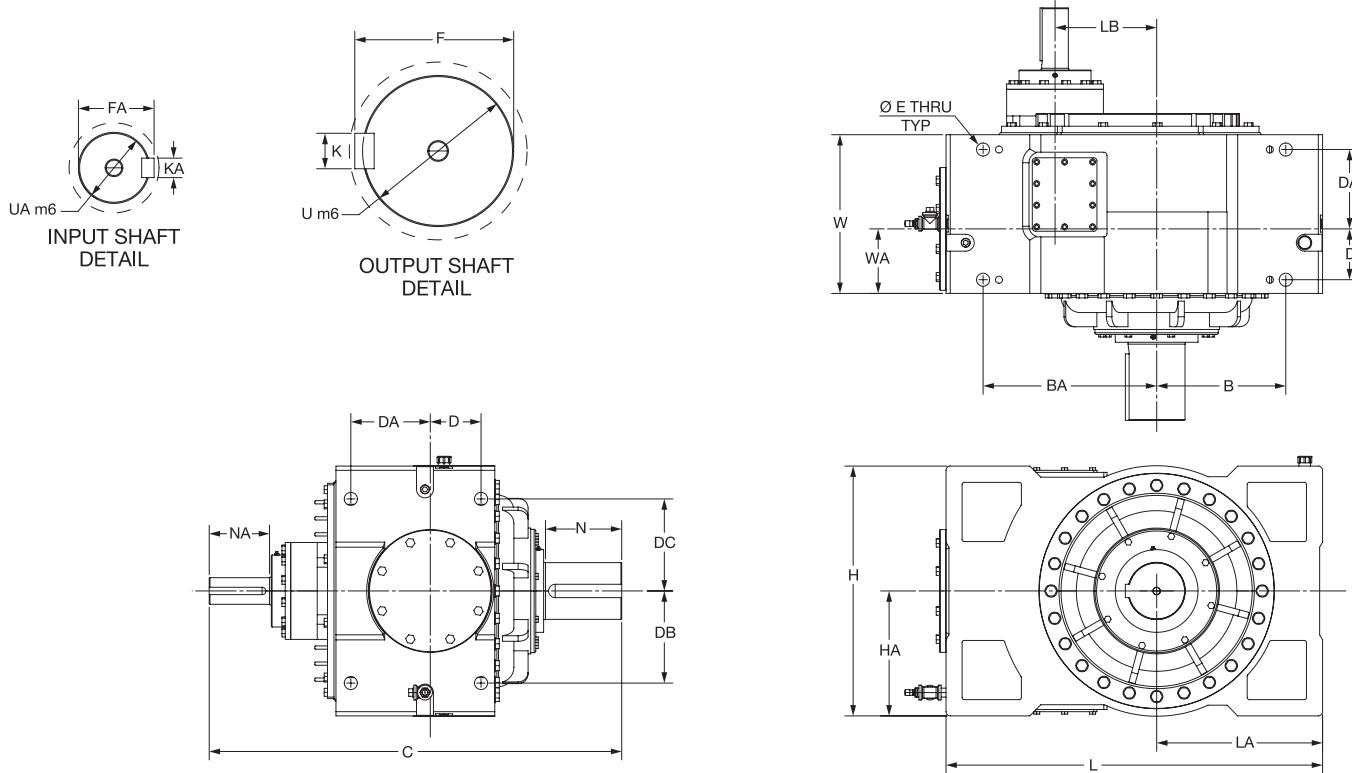
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G100	mm	174.75	569.85	136.65	136.65	177.80	177.80	26.00	See page 33	37.87	520.70	260.35	See page 33	10.00
	inch	6.88	22.40	5.38	5.38	7.00	7.00	1.02	See page 33	1.49	20.50	10.25	See page 33	0.39
G150	mm	184.15	616.46	142.75	142.75	215.90	215.90	26.00	See page 35	48.50	584.20	292.10	See page 35	14.00
	inch	7.25	24.27	5.62	5.62	8.50	8.50	1.02	See page 35	1.91	23.00	11.50	See page 35	0.55
G210	mm	203.20	711.20	146.05	146.05	234.95	234.95	26.00	See page 37	48.40	647.70	323.85	See page 37	14.00
	inch	8.00	28.00	5.75	5.75	9.25	9.25	1.02	See page 37	1.90	25.50	12.75	See page 37	0.55
G285	mm	219.20	763.52	165.10	165.10	254.00	254.00	33.00	See page 39	53.37	705.10	352.55	See page 39	14.00
	inch	8.63	30.06	6.50	6.50	10.00	10.00	1.30	See page 39	2.10	27.76	13.88	See page 39	0.55
G390	mm	248.92	809.75	190.50	190.50	268.22	268.22	33.00	See page 41	53.37	755.90	377.95	See page 41	14.00
	inch	9.80	31.88	7.50	7.50	10.56	10.56	1.30	See page 41	2.10	29.76	14.88	See page 41	0.55
G600	mm	300.13	919.07	219.08	219.08	292.10	292.10	39.00	See page 45	73.16	849.38	424.69	See page 45	19.97
	inch	11.82	36.18	8.63	8.63	11.50	11.50	1.54	See page 45	2.88	33.44	16.72	See page 45	0.79

Reducer Size	Units	L	LA	LB	NA	UA	W	S	SB	WA	Weight	Units
G100	mm	881.76	246.38	522.35	82.40	35 m6	165.00	231.52	231.52	165.00	511	kg
	inch	34.72	9.70	20.57	3.24	1.3784 ± 0.0003	6.50	9.12	9.12	6.50	1127	lbs
G150	mm	981.46	274.57	591.06	130.66	45 m6	180.09	253.59	253.59	180.09	723	kg
	inch	38.64	10.81	23.27	5.14	1.7715 ± 0.0004	7.09	9.98	9.98	7.09	1593	lbs
G210	mm	1130.30	312.67	676.15	130.57	45 m6	190.50	276.35	276.35	190.50	958	kg
	inch	44.50	12.31	26.62	5.14	1.7721 ± 0.0004	7.50	10.88	10.88	7.50	2111	lbs
G285	mm	1209.80	332.74	741.68	137.41	50 m6	203.20	291.29	291.29	203.20	1052	kg
	inch	47.63	13.10	29.20	5.41	1.9689 ± 0.0004	8.00	11.47	11.47	8.00	2319	lbs
G390	mm	1280.67	359.92	788.16	117.49	50 m6	228.60	317.04	317.04	228.60	1427	kg
	inch	50.42	14.17	31.03	4.63	1.9689 ± 0.0004	9.00	12.48	12.48	9.00	3145	lbs
G600	mm	919.07	428.15	911.23	165.10	70 m6	266.21	365.62	365.62	266.21	2370	kg
	inch	36.18	16.86	35.88	6.50	2.7559 ± 0.0005	10.48	14.39	14.39	10.48	5225	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G525, G700 and G920 – two stage – solid output shaft



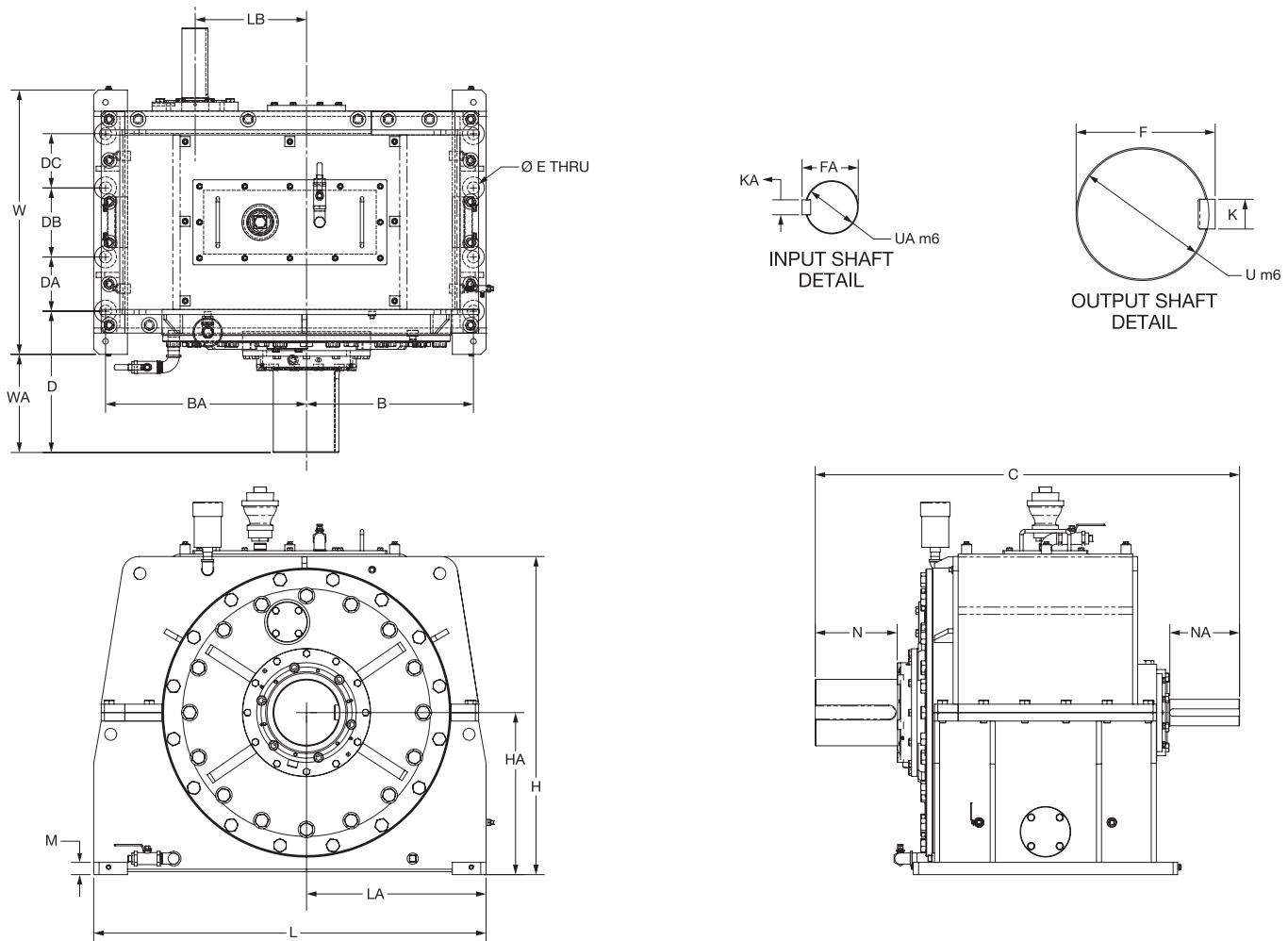
Reducer Size	Units	B	BA	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G525	mm	387.50	520.70	152.40	238.25	276.10	276.10	39.00	178.80	84.94	749.30	374.65	40.00	22.00
	inch	15.25	20.50	6.00	9.38	10.87	10.87	1.53	7.04	3.34	29.50	14.75	1.57	0.87
G700	mm	434.98	596.90	177.80	254.00	301.50	301.50	45.01	199.82	89.83	812.80	406.40	45.00	22.00
	inch	17.13	23.50	7.00	10.00	11.87	11.87	1.77	7.87	3.54	32.00	16.00	1.77	0.87
G920	mm	493.78	622.30	200.91	260.35	317.50	317.50	51.99	226.07	99.85	914.40	457.20	50.00	25.00
	inch	19.44	24.50	7.91	10.25	12.50	12.50	2.05	8.90	3.93	36.00	18.00	1.97	0.98

Reducer Size	Units	L	LA	LB	N	NA	U	UA	W	WA	Weight	Units
G100	mm	1128.27	497.70	304.80	233.93	186.12	170 m6	80 m6	476.25	193.55	1652	kg
	inch	44.42	19.59	12.00	9.21	7.33	6.6940 ± 0.0005	3.1469 ± 0.0005	18.75	7.62	3642	lbs
G150	mm	1254.00	544.41	330.24	256.03	170.18	190 m6	85 m6	548.12	234.95	2244	kg
	inch	49.37	21.43	13.00	10.08	6.70	7.4800 ± 0.0005	3.3474 ± 0.0005	21.58	9.25	4947	lbs
G210	mm	1400.18	634.96	361.95	292.10	192.79	215 m6	95 m6	595.38	268.22	3102	kg
	inch	55.13	25.00	14.25	11.50	7.59	8.4658 ± 0.0005	3.7411 ± 0.0005	23.44	10.56	6838	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G1400, G2100 and G3500 – two stage – solid output shaft



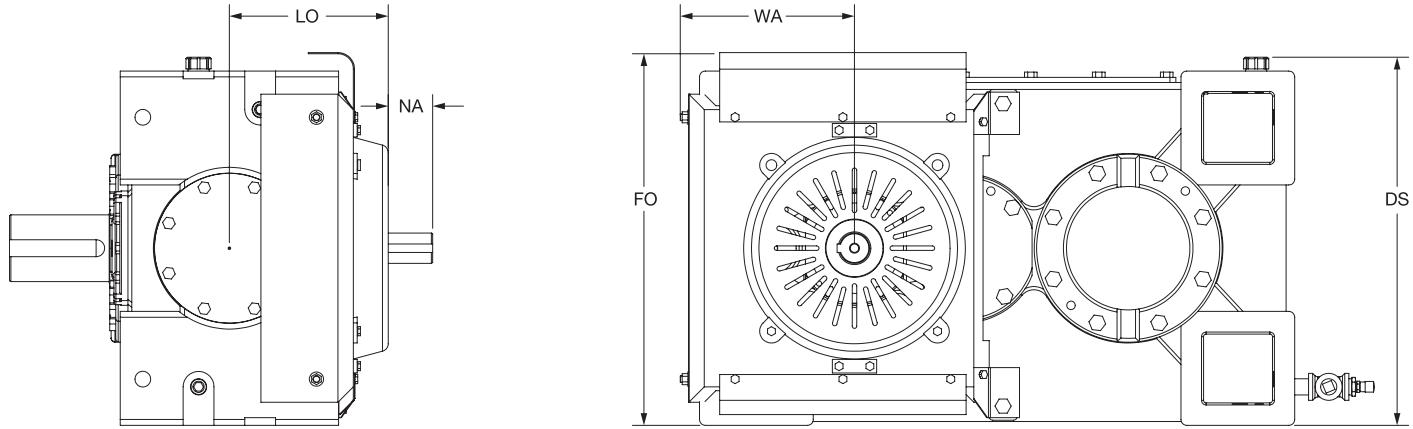
Reducer Size	Units	B	BA	C	D	DA	DB	DC	E	F	FA	H	HA	K	KA
G1400	mm	650.00	775.00	1514.00	532.00	204.00	260.00	204.00	45.00	261.80	105.80	1197.90	610.00	55.90	27.90
	inch	25.59	30.51	59.61	20.94	8.03	10.24	8.03	1.77	10.31	4.17	47.16	24.02	2.20	1.10
G2100	mm	724.00	864.00	1680.00	597.00	230.00	260.00	230.00	51.00	292.00	115.90	1428.50	710.00	62.90	27.90
	inch	28.50	34.02	66.14	23.50	9.06	10.24	9.06	2.01	11.50	4.56	56.24	27.95	2.48	1.10
G3500	mm	845.00	973.00	2180.00	796.00	310.00	325.00	310.00	51.00	344.80	147.80	1667.80	889.50	79.90	36.00
	inch	33.27	38.31	85.83	31.34	12.20	12.80	12.20	2.01	13.58	5.82	65.66	35.02	3.15	1.42

Reducer Size	Units	L	LA	LB	M	N	NA	U	UA	W	WA	Weight	Units
G1400	mm	1517.00	821.00	419.10	46.20	308.80	179.70	250.0330	100.0250	998.00	369.30	3950	kg
	inch	59.72	32.32	16.50	1.82	12.16	7.07	9.8437	3.9482	39.29	14.54	8708	lbs
G2100	mm	1700.00	920.00	495.30	58.50	304.00	194.00	280.0330	110.0250	1111.00	401.30	6030	kg
	inch	66.93	36.22	19.50	2.30	11.97	7.64	11.0248	4.3319	43.74	15.80	13294	lbs
G3500	mm	1922.00	1025.00	584.20	60.00	495.00	212.70	330.0000	140.0000	1326.80	600.30	9554	kg
	inch	75.67	40.35	23.00	2.36	19.49	8.37	12.9921	5.5118	52.24	23.63	21063	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100 through G920 – mechanical shaft fans



Double reduction

Reducer	Size	Units	NA	LO	WA	FO	DS	Weight	Units
G100	mm	53.85	225.55	279.40	536.45	543.56	7	kg	
	inch	2.12	8.88	11.00	21.12	21.40	17	lbs	
G150	mm	73.41	261.87	287.27	612.90	607.06	8	kg	
	inch	2.89	10.31	11.31	24.13	23.90	18	lbs	
G210	mm	80.26	276.61	339.85	666.75	670.56	10	kg	
	inch	3.16	10.89	13.38	26.25	26.40	23	lbs	
G285	mm	103.89	286.00	368.05	742.95	727.71	12	kg	
	inch	4.09	11.26	14.49	29.25	28.65	26	lbs	
G390	mm	76.20	305.05	369.57	774.70	778.51	14	kg	
	inch	3.00	12.01	14.55	30.50	30.65	31	lbs	
G525	mm	118.87	544.07	376.68	781.05	773.68	16	kg	
	inch	4.68	21.42	14.83	30.75	30.46	36	lbs	
G600	mm	106.43	367.54	403.86	883.92	873.76	18	kg	
	inch	4.19	14.47	15.90	34.80	34.40	40	lbs	
G700	mm	116.84	581.66	432.56	838.20	842.01	22	kg	
	inch	4.60	22.90	17.03	33.00	33.15	48	lbs	
G920	mm	123.95	609.60	454.15	939.80	942.34	24	kg	
	inch	4.88	24.00	17.88	37.00	37.10	53	lbs	

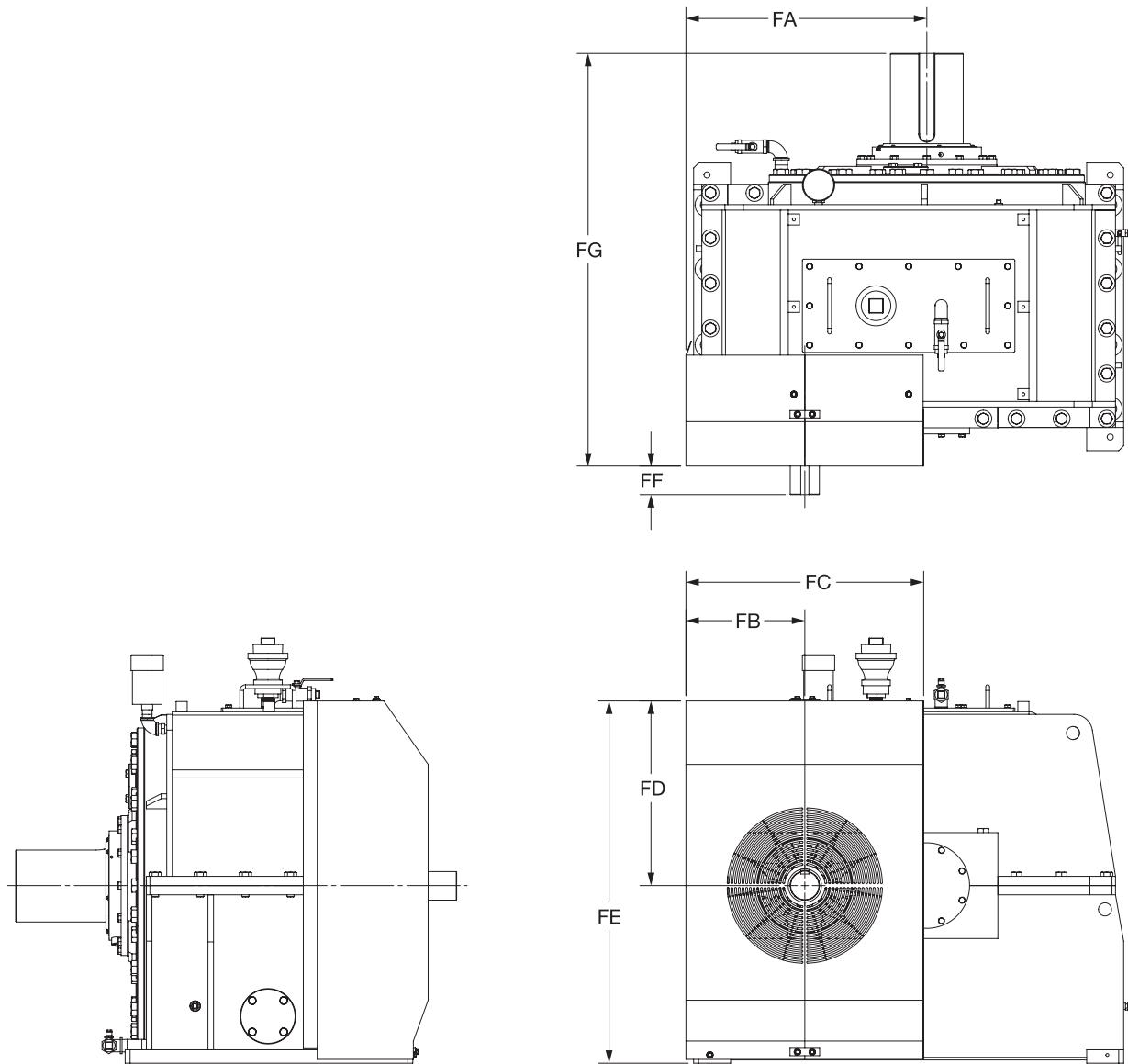
Triple reduction

Reducer	Size	Units	NA	LO	WA	FO	DS	Weight	Units
G100	mm	39.62	224.54	148.84	536.45	543.56	7	kg	
	inch	1.56	8.84	5.90	21.12	21.40	15	lbs	
G150	mm	75.69	250.70	152.40	593.85	607.06	7	kg	
	inch	2.98	9.87	6.00	23.38	23.90	17	lbs	
G210	mm	72.14	264.67	179.58	663.70	670.56	10	kg	
	inch	2.84	10.42	7.10	26.13	26.40	21	lbs	
G285	mm	76.71	283.46	189.23	733.55	727.71	11	kg	
	inch	3.02	11.16	7.50	28.88	28.65	24	lbs	
G390	mm	51.82	304.80	183.39	778.00	778.51	13	kg	
	inch	2.04	12.00	7.20	30.63	30.65	28	lbs	
G525	mm	108.71	348.49	210.82	881.38	773.68	17	kg	
	inch	4.28	13.72	8.30	34.70	30.46	37	lbs	
G600	mm	106.43	367.54	403.86	883.92	873.76	18	kg	
	inch	4.19	14.47	15.90	34.80	34.40	40	lbs	

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G1400 and G2100 – mechanical shaft fans

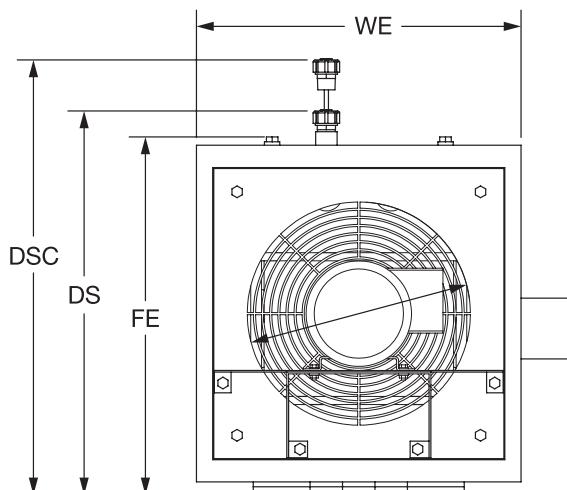
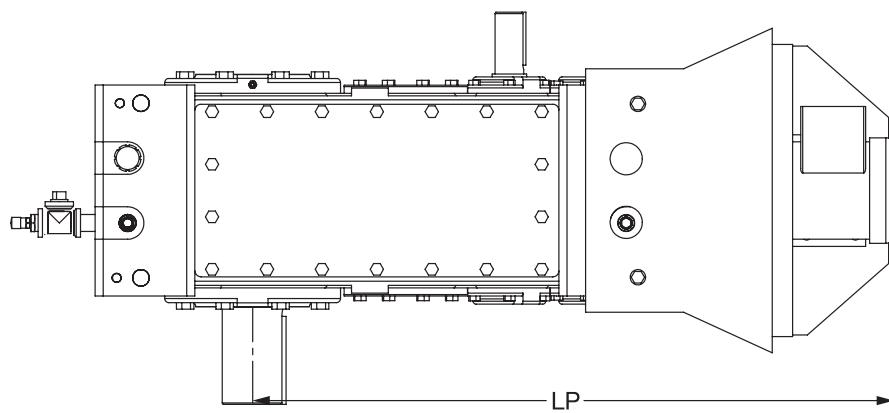


Reducer Size	Units	FA	FB	FC	FD	FE	FF	FG	Weight	Units
1400	mm	828.00	408.00	817.00	634.00	634.00	184.00	1417.00	28	kg
	inch	32.58	16.08	32.15	24.95	24.95	7.25	55.79	61	lbs
2100	mm	949.00	453.00	906.00	767.00	1478.00	203.00	1559.00	41	kg
	inch	37.35	17.85	35.68	30.20	58.17	8.00	61.40	90	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100 through G920 – electric shaft fans

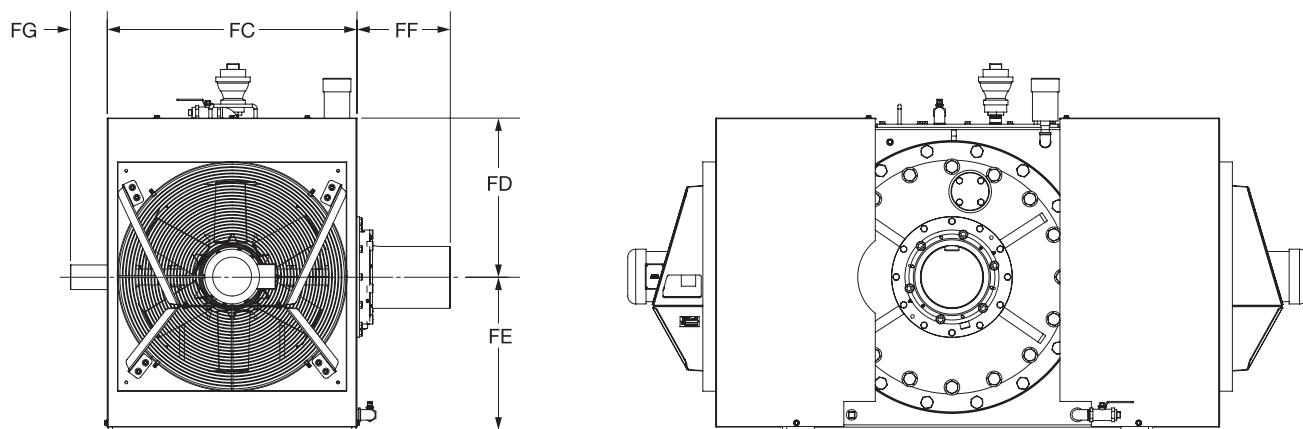
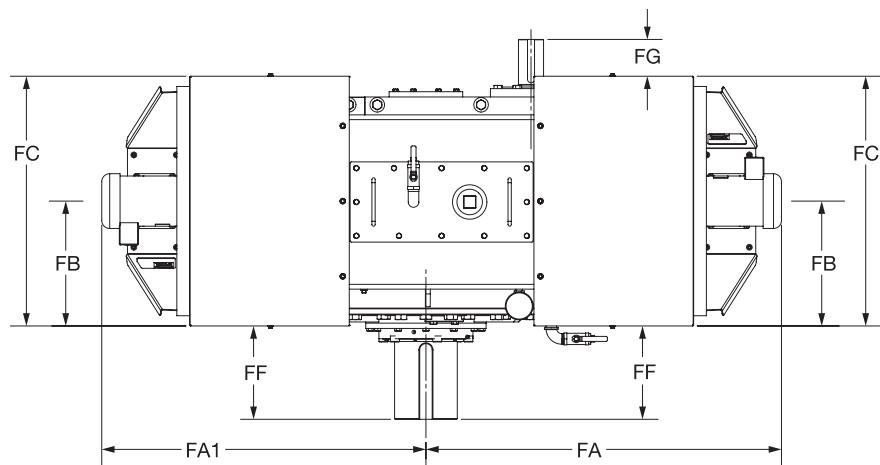


Reducer Size	Units	Fan diameter	LE	LP	WE	FE	DS	DSC	Weight	Units
G100	mm	355.60	614.68	1003.30	508.00	558.80	596.90	457.20	23	kg
	inch	14.00	24.20	39.50	20.00	22.00	23.50	18.00	50	lbs
G150	mm	406.40	644.65	1076.96	558.80	647.70	642.62	488.95	25	kg
	inch	16.00	25.38	42.40	22.00	25.50	25.30	19.25	55	lbs
G210	mm	406.40	683.26	1191.26	558.80	688.34	706.12	541.02	27	kg
	inch	16.00	26.90	46.90	22.00	27.10	27.80	21.30	60	lbs
G285	mm	406.40	668.02	1211.58	558.80	762.00	782.32	558.80	29	kg
	inch	16.00	26.30	47.70	22.00	30.00	30.80	22.00	65	lbs
G390	mm	457.20	609.60	1168.40	593.85	819.15	838.20	635.00	32	kg
	inch	18.00	24.00	46.00	23.38	32.25	33.00	25.00	70	lbs
G525	mm	609.60	1051.56	1184.91	838.20	845.82	774.70	558.80	51	kg
	inch	24.00	41.40	46.65	33.00	33.30	30.50	22.00	112	lbs
G600	mm	508.00	749.30	1371.60	0.00	883.92	904.24	685.80	54	kg
	inch	20.00	29.50	54.00	0.00	34.80	35.60	27.00	120	lbs
G700	mm	609.60	1088.39	1254.25	838.20	850.90	906.78	711.20	54	kg
	inch	24.00	42.85	49.38	33.00	33.50	35.70	28.00	118	lbs
G920	mm	609.60	1279.65	1412.24	838.20	970.28	1003.30	685.80	59	kg
	inch	24.00	50.38	55.60	33.00	38.20	39.50	27.00	129	lbs

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G1400, G2100 and G3500 – electric fans

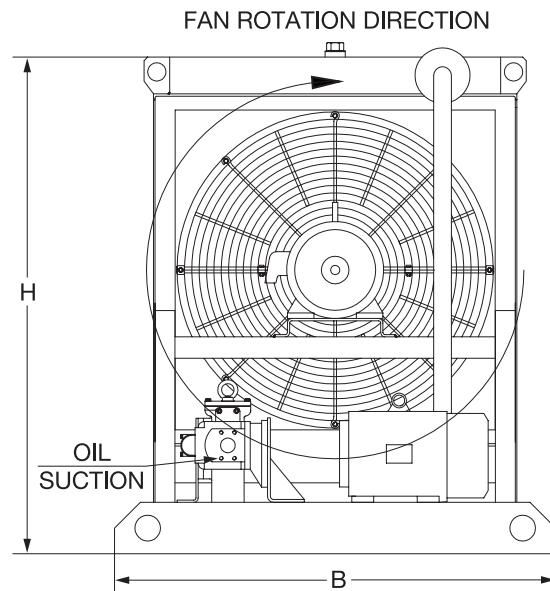
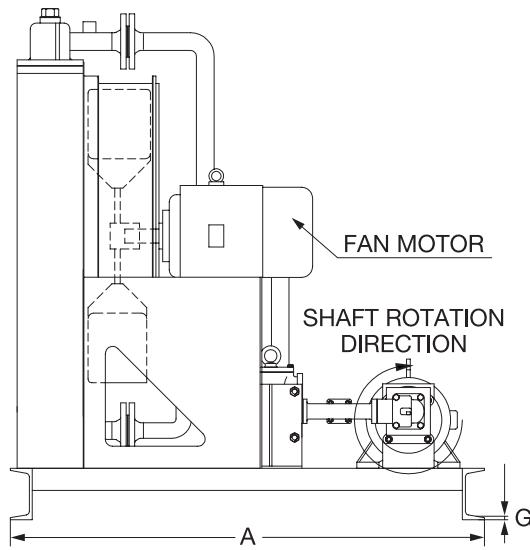
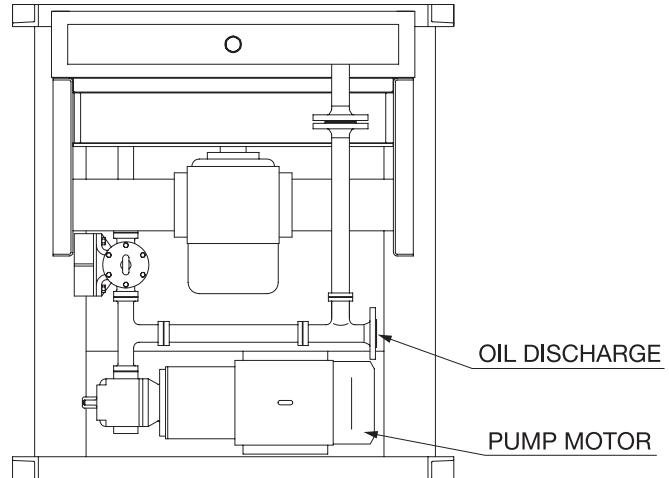


Reducer Size	Units	Fan											Weight	Units
		diameter	FA	FA2	FB	FC	FD	FE	FF	FG				
G1400	mm	762.00	1418.08	1293.11	498.09	995.93	634.75	609.09	372.36	146.81	117	kg	259	lbs
	inch	30.00	55.83	50.91	19.61	39.21	24.99	23.98	14.66	5.78	117	kg		
G2100	mm	914.40	1754.12	1674.11	554.99	1109.98	766.83	709.93	405.38	166.12	142	kg	312	lbs
	inch	36.00	69.06	65.91	21.85	43.70	30.19	27.95	15.96	6.54	142	kg		
G3500	mm	1066.80	2011.93	1931.92	661.92	1324.10	902.21	889.00	600.96	252.98	169	kg	372	lbs
	inch	42.00	79.21	76.06	26.06	52.13	35.52	35.00	23.66	9.96	169	kg		

MagnaGear XTR® gear reducers

Dimension drawings – parallel

Sizes G100 through 3500 – heat exchangers



Cooling System	Units	A	B	H	G	Weight	Units
966236	mm	1260.00	890.00	1024.00	13.20	240	kg
	inch	49.61	35.04	40.31	0.52	529	lbs
966237	mm	1364.00	1020.00	1154.00	13.20	430	kg
	inch	53.70	40.16	45.43	0.52	948	lbs
966238	mm	1290.00	1200.00	1351.00	13.20	520	kg
	inch	50.79	47.24	53.19	0.52	1147	lbs
966239	mm	1340.00	1360.00	1474.00	13.20	650	kg
	inch	52.76	53.54	58.03	0.52	1433	lbs
966240	mm	1554.00	1540.00	1632.00	13.20	830	kg
	inch	61.18	60.63	64.25	0.52	1830	lbs
966241	mm	1710.00	1780.00	1866.00	13.20	960	kg
	inch	67.32	70.08	73.46	0.52	2117	lbs

MagnaGear XTR® gear reducers

Notes

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Notes

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